MITSUBISHI HEAVY INDUSTRIES, LTD.

Our Technologies, Your Tomorrow

R410A

Eco·lution

High Performance Air-Conditioning

HyperMulti KX·KXR

VRF inverter multi-system Air-Conditioners

CE

50Hz

09KX08E-A-0

History of Technologies

more efficient , more sophisticated

KX2 KX4 KX6 (8~12HP)

New Line Up

MicroKX

KX·KXR6

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Product Line Up

<Outdoor units>

from 11.2kW up to 136.0kW(24models)

Single use (1 Outdoor unit)												
Capacity	4HP	5HP	6HP	8HP	10HP	12HP	14HP	16HP	18HP	20HP	22HP	24HP
Model Index : kW	11.2	14	15.5	22.4	28	33.5	40.0	45.0	50.4	56.0	61.5	68.0
BTU / h	38,200	47,800	52,900	76,400	95,500	114,300	136,500	153,600	172,000	191,100	209,900	232,000
kcal / h	9,630	12,040	13,330	19,260	24,080	28,810	34,400	38,700	43,340	48,160	52,890	58,480

Combination use (2 Outdoor units)												
Capacity	26HP	28HP	30HP	32HP	34HP	36HP	38HP	40HP	42HP	44HP	46HP	48HP
Model Index : kW	73.5	80.0	85.0	90.0	96.0	101.0	106.5	113.0	118.0	123.5	130.0	136.0
BTU / h	250,800	273,000	290,100	307,100	327,600	344,700	363,400	385,600	402,700	421,400	443,600	464,100
kcal / h	63,210	68,800	73,100	77,400	82,560	86,860	91,590	97,180	101,480	106,210	111,800	116,960

MicroKX

4HP	5HP	6HP
FDC112KXEN6	FDC140KXEN6	FDC155KXEN6
FDC112KXES6	FDC140KXES6	FDC155KXES6

☐ 1-phase
☐ 3-phase

MicroKX

8HP	10HP	12HP
FDC224KXE6	FDC280KXE6	FDC335KXE6

KX6

12HP	14HP	16HP	18HP
FDC335KXE6-K※	FDC400KXE6	FDC450KXE6	FDC504KXE6

20HP	20HP	22HP	24HP
FDC560KXE6	FDC560KXE6-K※	FDC615KXE6	FDC680KXE6

KX6

26HP	28HP	30HP	32HP	34HP	36HP
FDC735KXE6	FDC800KXE6	FDC850KXE6	FDC900KXE6	FDC960KXE6	FDC1010KXE6
12+14	14+14	14+16	16+16	16+18	18+18
FDC335KXE6-K FDC400KXE6	FDC400KXE6 FDC400KXE6	FDC400KXE6 FDC450KXE6	FDC450KXE6 FDC450KXE6	FDC450KXE6 FDC504KXE6	FDC504KXE6 FDC504KXE6

38HP	40HP	42HP	44HP	46HP	48HP
FDC1065KXE6	FDC1130KXE6	FDC1180KXE6	FDC1235KXE6	FDC1300KXE6	FDC1360KXE6
18+20	20+20	20+22	22+22	22+24	24+24
FDC504KXE6 FDC560KXE6	FDC560KXE6 FDC560KXE6	FDC560KXE6-K FDC615KXE6	FDC615KXE6 FDC615KXE6	FDC615KXE6 FDC680KXE6	FDC680KXE6 FDC680KXE6

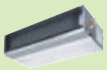
※FDC335KXE6-K & FDC560KXE6-K are only used for combining with other models.

<Indoor units>

Wide variety of 16 types 78 models

A range of 16 types of exposed or concealed indoor units, in wide capacities, 78 indoor models. The best selection of indoor units for many kinds of rooms and preference can be available from our full lineup.

Indoor units lineup 16 types 78 models

Type			Capacity	0.8HP	1HP	1.25HP	1.6HP	2HP	2.5HP	3.2HP	4HP	5HP	6HP	8HP	10HP
			Model Index : kW	22	28	36	45	56	71	90	112	140	160	224	280
Ceiling Cassette	4way	FDT			●	●	●	●	●	●	●	●	●		
	4way Compact (600 x 600)	FDTC		●	●	●	●	●							
	2way	FDTW			●		●	●	●	●	●	●			
	1way Compact	FDTQ		●	●	●									
	1way	FDTS					●		●						
Duct Connected	High Static Pressure	FDU							●	●	●	●		●	●
	Low/Middle Static Pressure	FDUM		●	●	●	●	●	●	●	●	●			
	Low Static Pressure (thin)	FDUT		●	●	●	●	●							
	Compact & Flexible	FDUH		●	●	●									
Wall Mounted		FDK		●	●	●	●	●	●						
Ceiling Suspended		FDE				●	●	●	●		●	●			
Floor Standing	2way	FDFW			●		●	●							
	with casing	FDFL							●						
	without casing	FDFU			●		●	●	●						
OA Processing unit		FDU-F								●		●		●	●

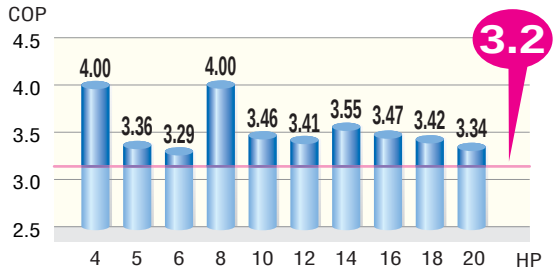
Type		Air flow M³/h	250	350	500	800	1000
Fresh Air Ventilation and Heat Exchange unit	SAF		●	●	●	●	●

1. High Efficiency (KX6)

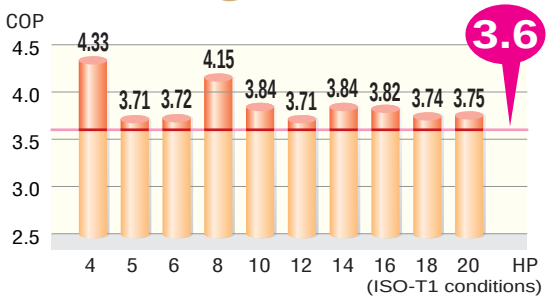
The industry's highest COP levels

We have cleared the class A standard, the highest energy saving level, with our high COP (Coefficient Of Performance).

EER in Cooling



COP in Heating



*COP = Capacity[kW] / Power Consumption[kW]
*COP across the KX6 range ensures reduced running costs and reduced environmental impact.

2. Compact Design

4~6HP(KX6)

Volume **35% reduced**

Weight **32% reduced**

1FAN

Previous Model
H1300 x W970 x D370mm
125kg / 0.47m³

- Transportation Becomes much easier
- Easier to hide behind the fence (Harmonic Appearance)

New Model
H845 x W970 x D370mm
85kg / 0.30m³
(FDC112/140/155KXEN6)

8~12HP(KX6)

Volume **47% reduced**

Weight **10% reduced**

2FAN

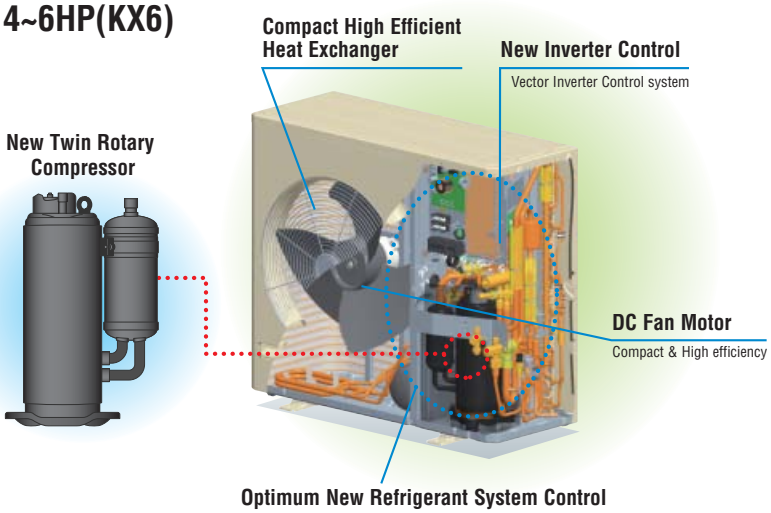
Previous Model
H1690 x W1350 x D720mm
245kg / 0.97m³

- Transportation Becomes much easier

New Model
H1675 x W1080 x D480mm
221kg / 0.52m³ (FDC224KXE6)

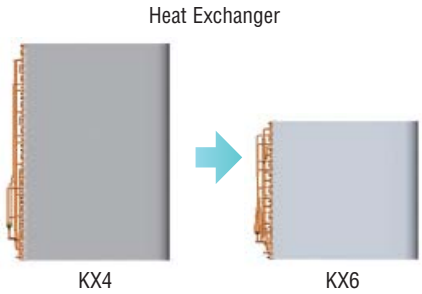
High efficiency and compact design are realized applying the various advanced functions

4~6HP(KX6)

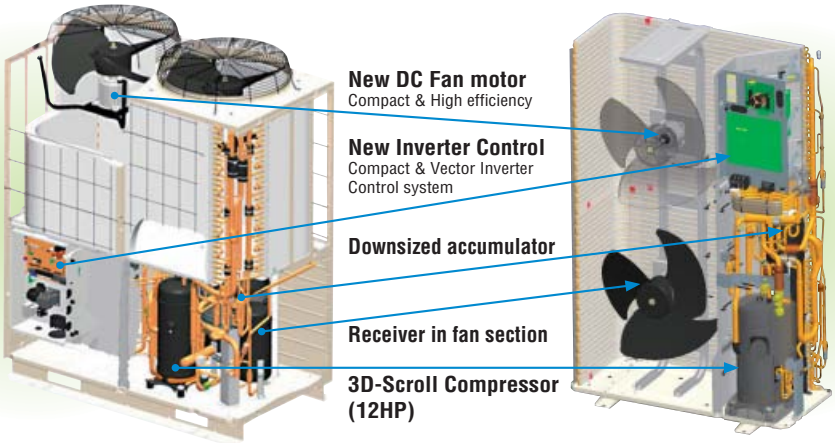

Compact High Efficient Heat Exchanger
New Inverter Control
Vector Inverter Control system
New Twin Rotary Compressor
DC Fan Motor
Compact & High efficiency
Optimum New Refrigerant System Control

Compact high efficiency Heat Exchanger

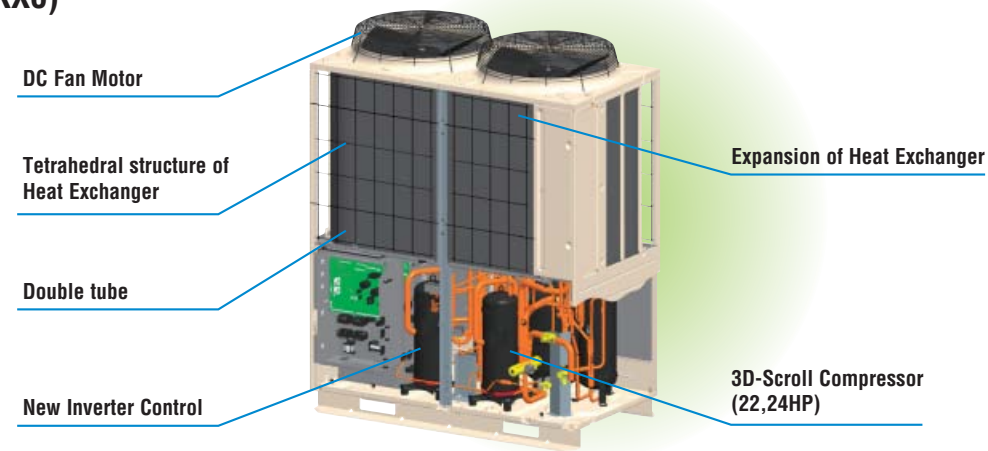
- Optimizing relationship of the air flow velocity & fin pattern
- Improvement of air distribution Maximizing efficiency of heat exchanger



8~12HP(KX6)

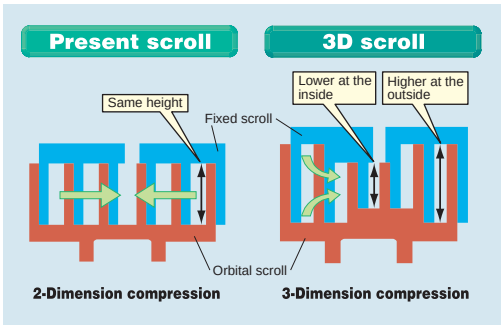


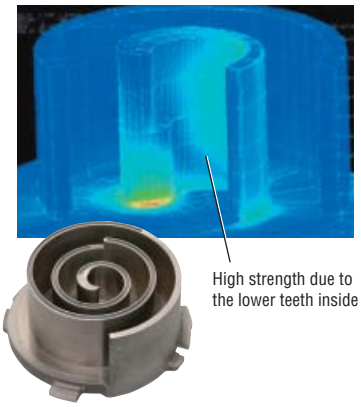
14~48HP(KX6)

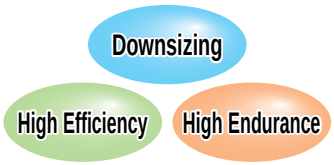


3D Scroll Compressor

Unit start up speed in heating mode drastically improved for lower outdoor temperature operation.







3D scroll compressor has the different height scroll at the outside and the inside.

A high compression ratio is improved by compressing the refrigerant both radially and axially.
3-Dimension Compression has been realized with a much higher efficiency even if compression ratio is high.

The strength of the scroll is improved by reducing the height of the inner wrap, which receives a heavy load.

※3D compressors are applied for FDC335KXE6(12HP), FDC560KXE6-K(20HP), FDC615KXE6(22HP) & FDC680KXE6(24HP).

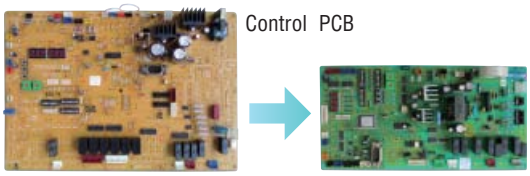
New Inverter Control (Vector control)

New Inverter Control has applied new advanced technology of Vector control and has realized high efficiency.

- Smooth operation from low speed to high speed
- Smooth Sine Voltage Wave form are attained
- Energy efficiency is further improved in low speed range

Compact Integrated PCB

- Control Box size reduction
- PCB size reduced by 50 %
  Control PCB: Single-sided board ➡ Double-sided board
  Inverter PCB: Power transistor size reduction
- New Superlink system control
- New Design method applied



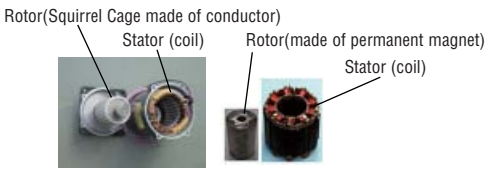
Optimum Refrigerant System Control

We have improved refrigeration circuit from our long experience and have realized following Optimum Refrigerant System Control.

- Optimum heat exchanger refrigerant distribution
- Advanced refrigerant liquid return protection control system
- High speed system control by new Superlink system
- Use of larger diameter for suction piping and discharge piping and redesigned of double tube

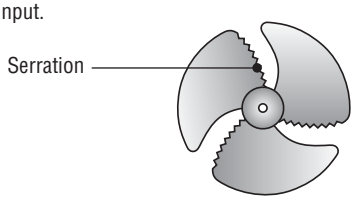
DC Fan Motor

Employment of DC fan motor has enabled to realize an excellent efficiency of approximate 60% higher than previous models.



Long-chorded 3 propeller fan with serration

Fan blade design adapted from MHI's aerospace division - with serrated edges that deliver increased air volume with less power input.



3. Design Flexibility

Increased indoor unit connection capacity

KX6 series(4~34HP) can connect indoor unit capacity up to 150~200% from 130% of previous models.
If the connection capacity of indoor units is more than 100%, capacity of each indoor unit may be affected by connection capacity ratio.

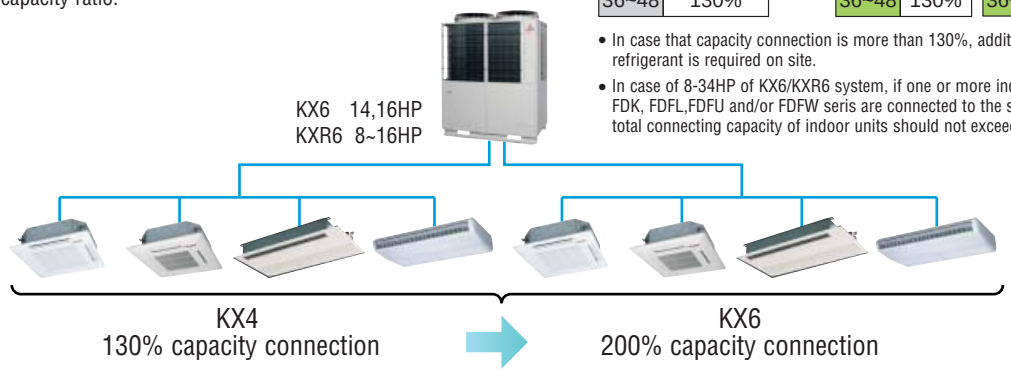
Capacity connection

HP	KX4,KXR4
5~12	130%
14,16	130%
18~34	130%
36~48	130%

HP	KX6
4~12	150%
14,16	200%
18~34	160%
36~48	130%

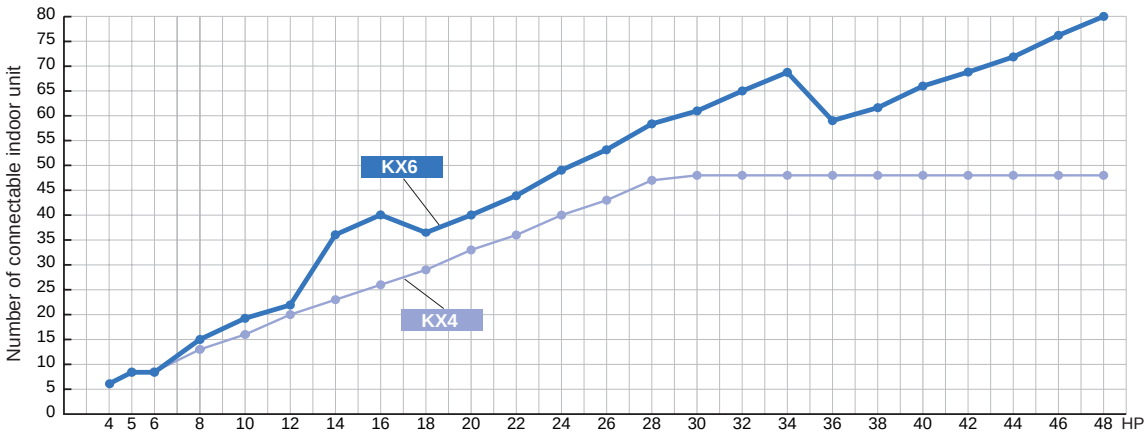
HP	KXR6
8~16	200%
18~34	160%
36~48	130%

- In case that capacity connection is more than 130%, additional charge of refrigerant is required on site.
- In case of 8-34HP of KX6/KXR6 system, if one or more indoor units of FDK, FDFL,FDFU and/or FDFW seris are connected to the system, the total connecting capacity of indoor units should not exceed 130%.



More connectable indoor units

KX6 enable more connectable indoor units (per kW), compared with former model KX4.



Control Systems

KX6 series offer wide variation of control system and provide the best solution.

[KX6, KXR6 Control system units with "New" SUPERLINK-Ⅱ]

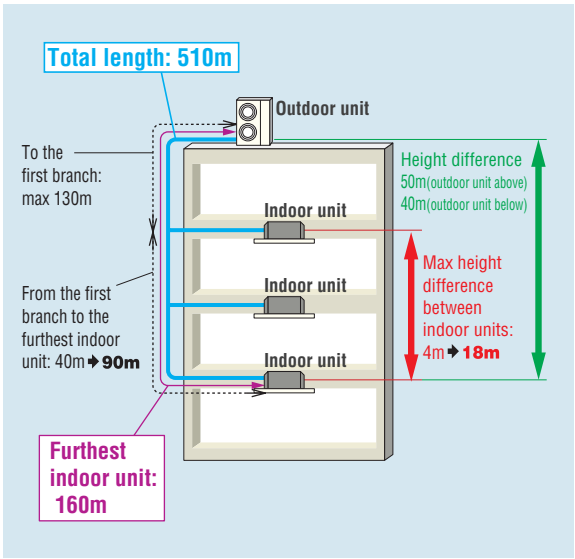
Classification	Type		Model	Connectable Indoor units (Maximum)	Electric power calculation
Individual controller	Wired		RC-E4	1	—
	Wireless		RCN-T-36W-E etc.	1	—
Center Console	Push buttons		SC-SL1N-E	16	—
			SC-SL2NA-E	64	—
	Touch screen		SC-SL3N-AE	128	—
			SC-SL3N-BE	128	●
	PC windows interface units		SC-WGWNA-A	128(64x2)	—
			SC-WGWNA-B	128(64x2)	●
	BMS interface units	BACnet	SC-BGWN-A	128(64x2)	—
			SC-BGWN-B	128(64x2)	●
		Lonworks	SC-LGWN-A	96(48x2)	—

Long Pipe Length

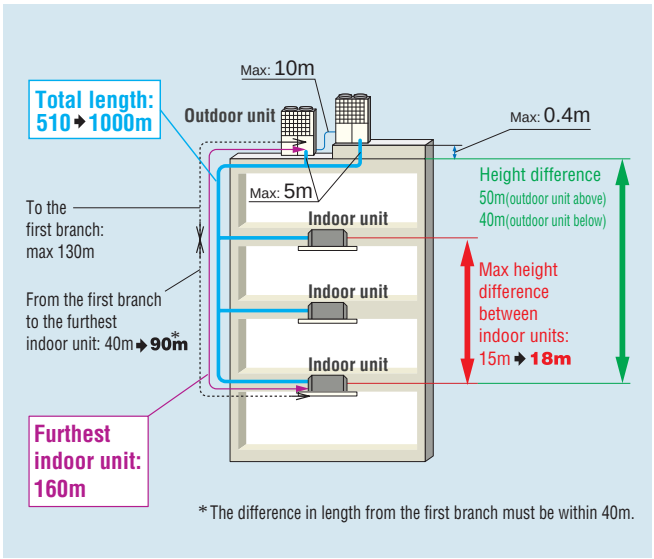
Piping length has extended max height difference between indoor units from 4m to 18m and enables us to put indoor unit on extra three floors.

As a result of the adoption of thinner refrigerant piping and refrigerant volume reductions, the industry's longest 160 m actual piping length or 1000m total piping length is realized.

8~12HP(KX6)



14~48HP(KX6), 8~48HP(KXR6)

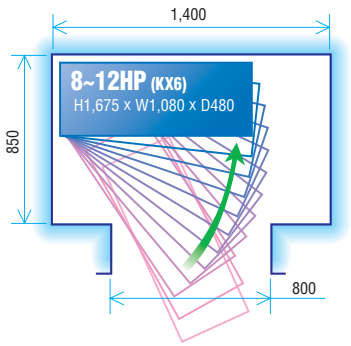

Max: 10m
Total length: 510➔1000m
Outdoor unit
Max: 0.4m
Max: 5m
To the first branch: max 130m
Height difference
50m(outdoor unit above)
40m(outdoor unit below)
Indoor unit
Indoor unit
Indoor unit
From the first branch to the furthest indoor unit: 40m➔90m*
Max height difference between indoor units: 15m➔18m
Furthest indoor unit: 160m
* The difference in length from the first branch must be within 40m.

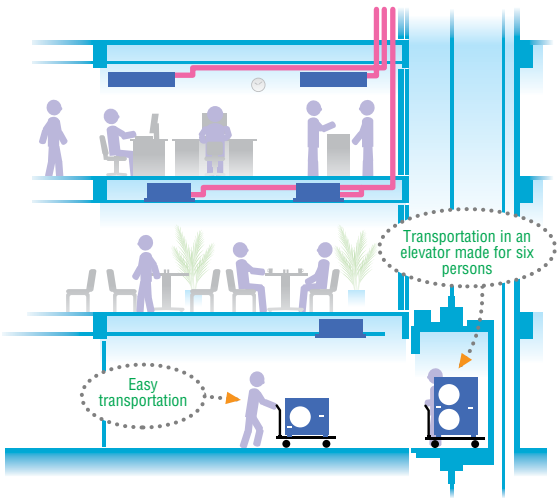
(1)Divide up the refrigerant system into independent refrigeration circuit systems in case required additional refrigerant on site is 50kg or more for 14~24HP and 100kg or more for 26~48HP.

(2)In case indoor unit connection capacity is 130% or more or total piping length is 510m or more, additional charge of refrigerant and oil on site is required. Refer to our Installation Manual for details.

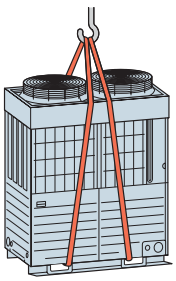
Easy Transportation & Installation

Due to realization of significant reduction in size and foot print which is one of the smallest in the industry, transportation in an elevator made for six persons (Width:1400mm, Depth:850, Open area:800mm) is possible, eliminating cost of a crane and reducing labor.



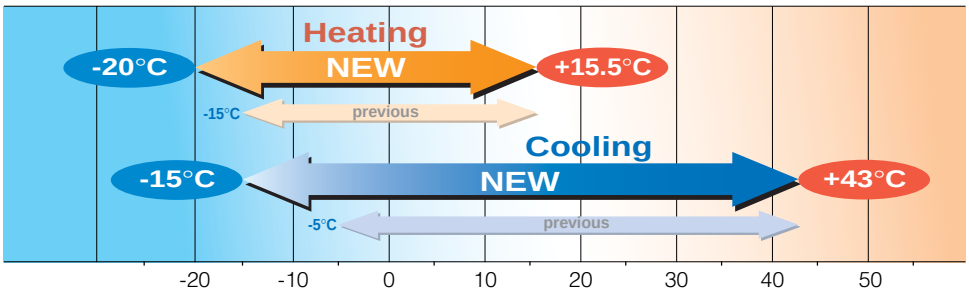


KX6(14~48HP) is portable and the uniform reduced footprint allows neat, continuous installation.



Wide Range of Operation

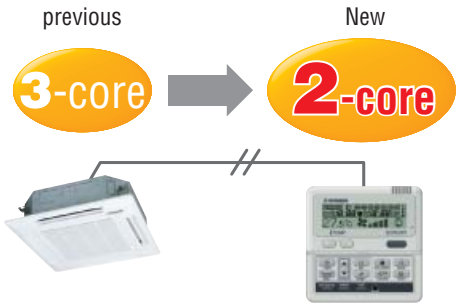
KX6,KXR6 series permits a system design considering a heating range operation under a low temperature condition up to -20°C from -15°C of previous model and a cooling range operation under -15°C from -5°C of that.



✻For the capacities under low temperature conditions, refer to technical manual.

New remote control for all indoor units

Applying nonpolar 2-core in new remote control line, it is very convenient for installation including renewal case.



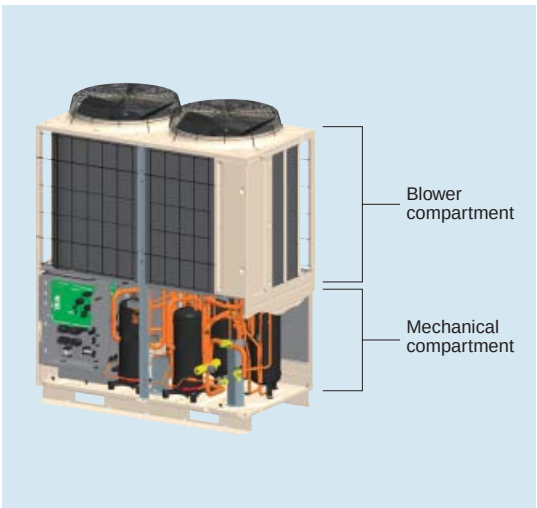
Max length of electrical wiring

The wiring must be a 2-core shielded cable size 0.75mm^2 to 1.25mm^2.
The max length of 2-core can be 1500m from 1000m of previous models.

4. Serviceability

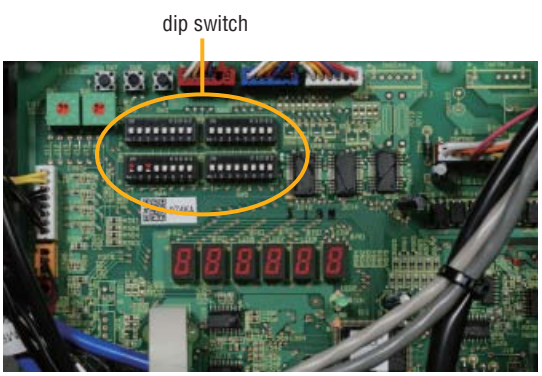
Easy Service

Quick and easy access to service parts by separation of compartments.



Check Operation (8~48HP)

Closing of Service valve, crossing connection of refrigerant piping and electrical wiring, proper operation of EEV (Electrical Expansion Valve) can be checked automatically in cooling operation. This check operation can be done at 0~43°C outdoor temperature and 10~32°C indoor temperature by use of outdoor unit dip switch. The check should be done in one refrigerant system. It takes 15~30 minutes and avoids frequent failure by preventing careless mistakes during installation.



Monitoring Function

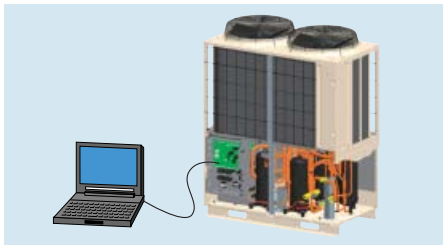
KX6 series includes new feature to assist with servicing and trouble shooting.
Various data can be monitored through 3-digit or 6-digit display on the outdoor unit PCB.

Detailed fault diagnosis and operation history memory via 7-segment display.

4~6HP

8~48HP

Equipped with RS232C for connection directly to your PC monitoring and service tasks made simple with our service software (“Mente PC”).
all KX6, KXR6 series

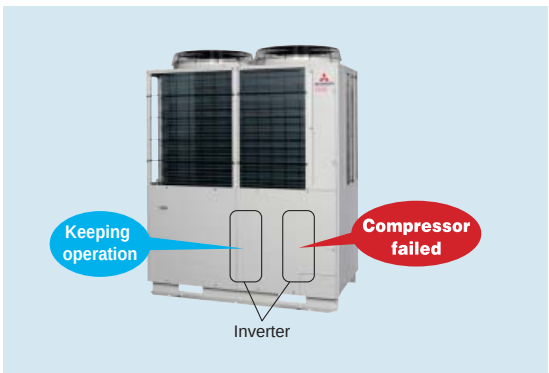


3 Layer Construction (KX6 〈14~48HP〉, KXR6 〈8~48HP〉)

Thanks to improvement of control box structure from 4 to 3 layer construction and by use of hinged lays, service and maintenance has been made much easier for inverter components.

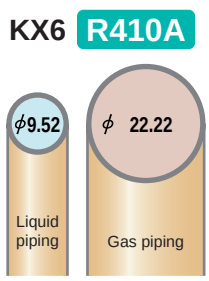
Back-up Operation 〈14~48HP〉

In, 2-compressor module, in the event of the compressor failure, the system will keep operating with good compressor. In combined module, in the event that one unit has a failure, the system will keep operating with another unit.



Reduced Refrigerant Volume

To use the new refrigerant R410A, KX6 series have adopted thinner diameter refrigerant pipes, which will help reduce piping work cost.



ex.10HP

Outdoor unit

HP	KX6	
	Liquid piping	Gas piping
4	ø9.52	ø15.88
5		
6		
8		ø19.05
10		ø22.22
12	ø12.7	ø25.4[ø28.58]
14		
16		ø28.58
18		
20		
22		
24		
26	ø15.88	ø31.8[ø34.92]
28		
30		
32		
34		
36		ø38.1[ø34.92]
38	ø19.05	
40		
42		
44		
46		
48		

[ ]: Pipe sizes applicable to European installations are shown in parentheses.

mm	ø9.52	ø12.7	ø15.88	ø19.05	ø22.22	ø25.4	ø28.58	ø31.8	ø34.92	ø38.1	ø44.5	ø50.8
inch	3/8"	1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 3/8"	1 1/2"	1 3/4"	2"

Blue Fin

Due to application of blue coated fins for the heat exchanger of new outdoor unit, corrosion resistance has been improved compared to current models.

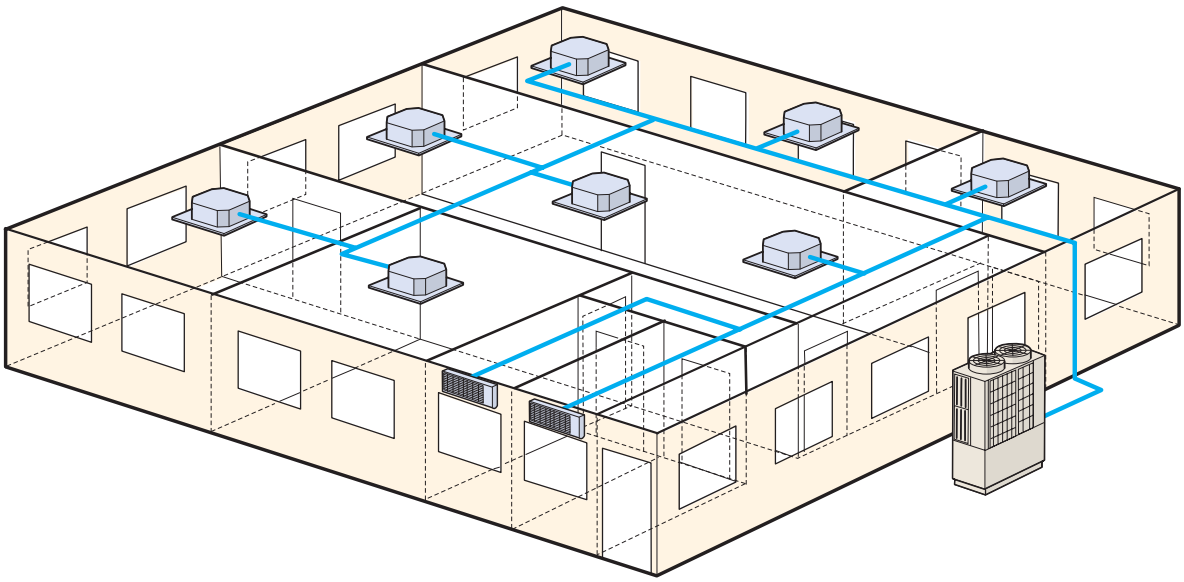
KX6 heat pump systems

KX6 heat pump systems operate with 2 inter-connecting pipes, thus commonly referred to as a '2-pipe system'.

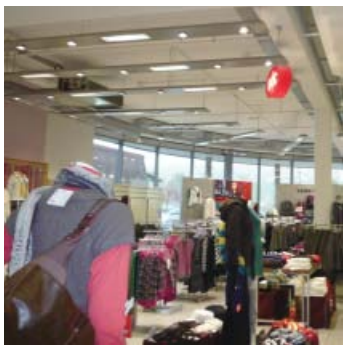
These systems provide either a heating or cooling operation to all indoor units and are suitable for a wide range of applications from an individual apartment (with "Micro KX", 1/phase system) to an entire multi storey building, especially where there are significant open plan areas to be controlled.

The range starts with a 11.2kW cooling capacity, up to the largest capacity single outdoor unit in the industry (24hp) with 68.0kW cooling capacity. Outdoor units can also be “twinned” providing up to 48HP/136.0kW on a single system.

The KX6 range has a total piping length of 1000m (14HP+) and the furthest indoor unit can be connected up to 160m (8HP+) from the outdoor unit.



Fixed Cooling mode/fixed heating mode (summer/winter switch):
It is possible to fix the operational mode of the system (either cooling or heating) using a switch (SW3-7) on the outdoor unit PC board - this enables the building user to decide the operation of the system (e.g. cooling only in summer/heating only in winter), to avoid unnecessary energy wastage. It is also possible to wire the control switch to a remote location (inside the building) to a control room, or even linked to an ambient thermostat.

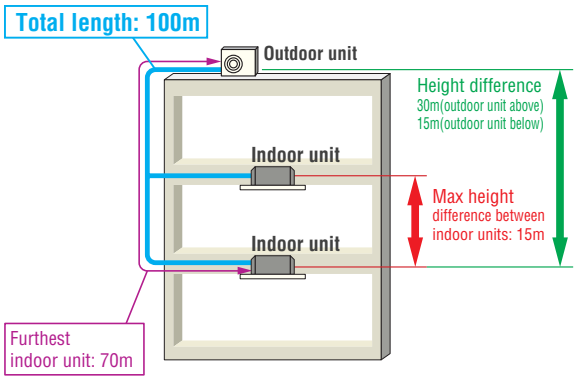


MicroKX Outdoor units
Heat pump systems 4, 5, 6hp (11.2kW~15.5kW)

Model No.	Nominal Cooling Capacity
FDC112KXEN6	11.2kW (1phase)
FDC140KXEN6	14.0kW (1phase)
FDC155KXEN6	15.5kW (1phase)
FDC112KXES6	11.2kW (3phase)
FDC140KXES6	14.0kW (3phase)
FDC155KXES6	15.5kW (3phase)

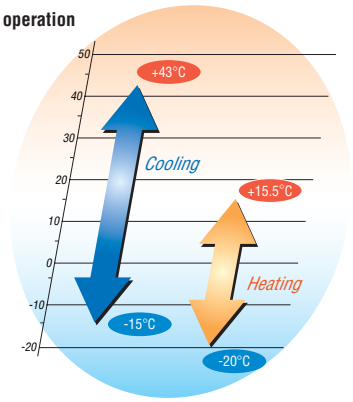
Blue Fin

- The KX6 heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 8 indoor units/up to 150% capacity.
- High efficiency with COP (in cooling) up to 4.0.
- KX6 employs DC inverter compressors ONLY.
- Industry leading total piping length up to 100m and a maximum pipe run of 70m.



* The total length of ø9.52mm(3/8") liquid piping must be 50m or less

Range of operation



Specifications

Item			Model	FDC112KXEN6	FDC140KXEN6	FDC155KXEN6	FDC112KXES6	FDC140KXES6	FDC155KXES6
Nominal horse power				4HP	5HP	6HP	4HP	5HP	6HP
Power source				1 Phase 220-240V, 50Hz			3 Phase 380-415V, 50Hz		
Nominal capacity	Cooling		kW	11.2	14.0	15.5	11.2	14.0	15.5
	Heating			12.5	16.0	16.3	12.5	16.0	16.3
Electrical characteristics	Starting current		A	5					
	Power consumption	Cooling	kW	2.80	4.17	4.71	2.80	4.17	4.71
		Heating		2.89	4.31	4.38	2.89	4.31	4.38
	Running current	Cooling	A	13.5-12.4	20.6-18.9	23.3-21.3	4.5-4.1	6.9-6.3	7.8-7.1
		Heating		14.1-12.9	21.5-19.7	21.9-20.1	4.7-4.3	7.2-6.6	7.3-6.7
Exterior dimensions	HxWxD		mm	845x970x370					
Net weight			kg	85			87		
Refrigerant charge	R410A		kg	5.0					
Sound pressure level	Cooling/Heating		dB(A)	52/54	53/55	53/56	52/54	53/55	53/56
Refrigerant piping size	Liquid line		mm(in)	ø9.52(3/8")					
	Gas line			ø15.88(5/8")					
Capacity connection			%	80~150					
Number of connectable indoor units				6	8	8	6	8	8

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

Refrigerant piping

Outdoor unit (HP)		4	5	6
Gas pipe	Furthest indoor unit =<70m	ø15.88		
Liquid pipe		ø9.52		

Branch pipes

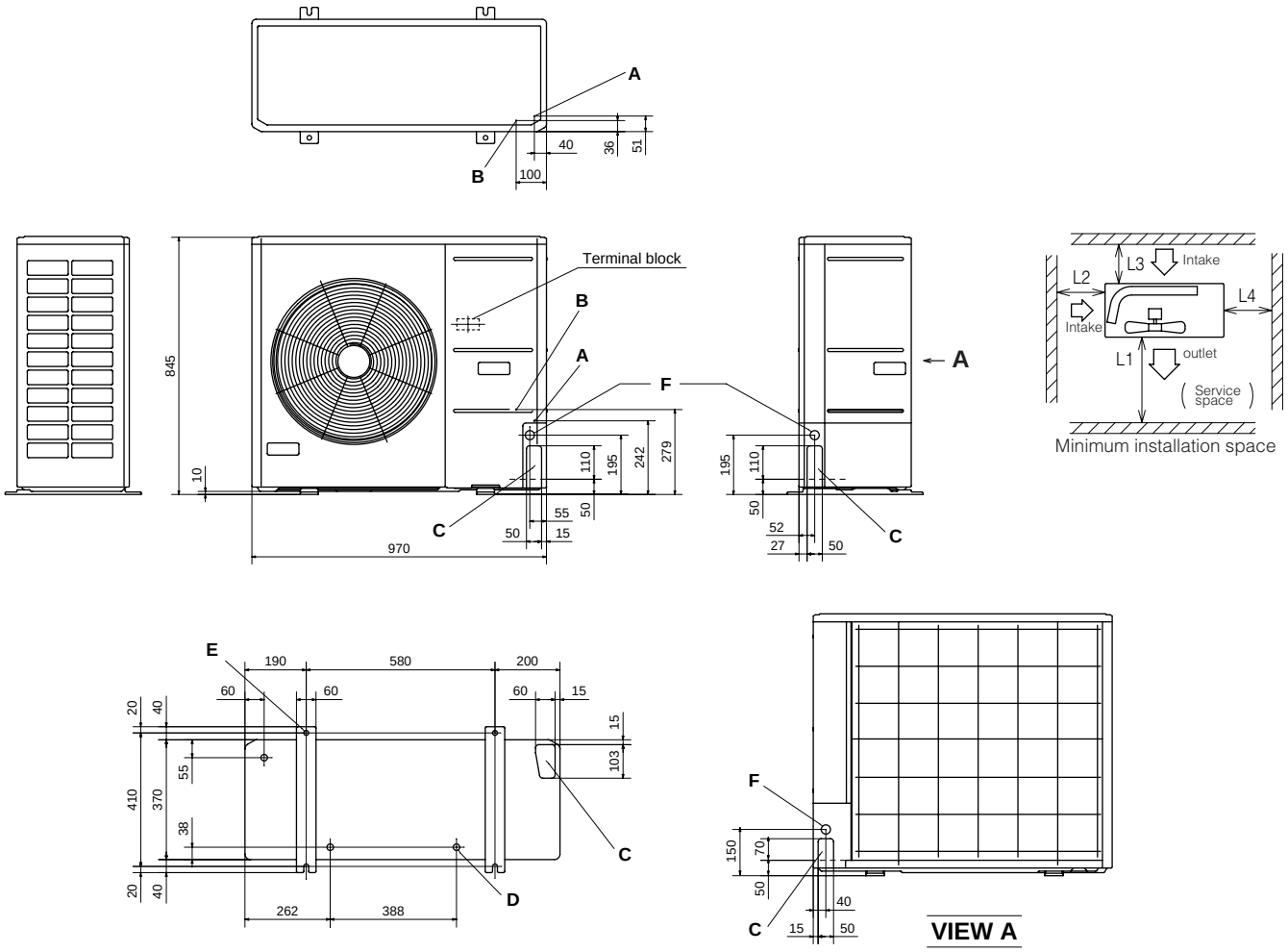
DIS-22-1/DIS-180-1

Header pipe

HEAD6-180-1

Dimensions

All measurements in mm.



Mark	Item	
A	Service valve connection (gas side)	ø15.88 (5/8") (flare)
B	Service valve connection (liquid line)	ø9.52 (3/8") (flare)
C	Pipe/cable draw-out port	4 places
D	Drain discharge port	ø20 x 3 places
E	Anchor bolt hole	M10 x 4 places
F	Cable draw-out port	ø30 x 3 places

Notes:
(1) It must not be surrounded by walls on the four sides.
(2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more than 15mm.
(3) Where the unit is subject to strong winds, lay it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.
(4) Leave a 1m or larger space above the unit.
(5) A wall in front of the blower outlet must not exceed the units height.
(6) The unit name plate is attached on the lower right corner of the front panel.

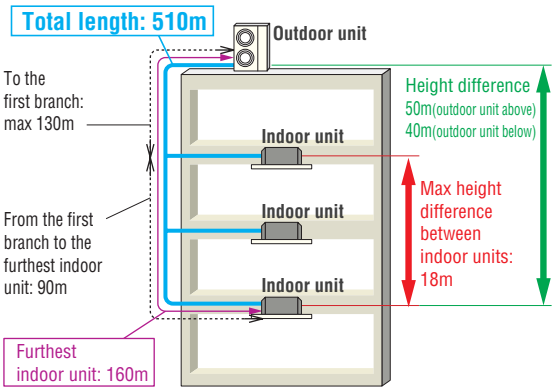
	I	II	II
L_1	Open	Open	500
L_2	300	5	Open
L_3	150	300	150
L_4	5	5	5

1m overhead clearance required

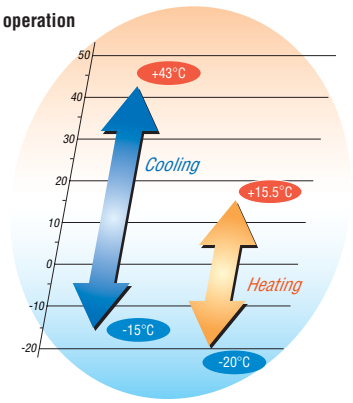
MicroKX Outdoor units
Heat pump systems 8, 10, 12hp (22.4kW~33.5kW)

Model No.	Nominal Cooling Capacity
FDC224KXE6	22.4kW
FDC280KXE6	28.0kW
FDC335KXE6	33.5kW

- The KX6 heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 22 indoor units/up to 150% capacity.
- High efficiency with COP (in cooling) up to 4.0.
- KX6 employs DC inverter compressors ONLY.
- Industry leading total piping length up to 510m and a maximum pipe run of 160m.



Range of operation



Specifications

Item			Model	FDC224KXE6	FDC280KXE6	FDC335KXE6
Nominal horse power				8HP	10HP	12HP
Power source				3 Phase 380-415V, 50Hz		
Nominal capacity	Cooling		kW	22.4	28.0	33.5
	Heating			25.0	31.5	37.5
Electrical characteristics	Starting current		A	5		
	Power consumption	Cooling	kW	5.60	8.09	9.82
		Heating		6.03	8.21	10.12
	Running current	Cooling	A	9.25-8.47	13.22-12.10	15.87-14.53
		Heating		9.85-9.02	13.41-12.28	16.36-14.98
Exterior dimensions	HxWxD		mm	1675x1080x480		
Net weight			kg	221		224
Refrigerant charge	R410A		kg	11.5		
Sound pressure level	Cooling/Heating		dB(A)	58/58	59/60	61/61
Refrigerant piping size	Liquid line		mm(in)	ø9.52(3/8")		ø12.7(1/2")
	Gas line			ø19.05(3/4")	ø22.22(7/8")	ø25.4(1") [ø28.58(1 1/8")]
Capacity connection			%	50~150		
Number of connectable indoor units				15	19	22

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
3. [ ] : Pipe sizes applicable to European installations are shown in parentheses.

Refrigerant piping

Outdoor unit (HP)		8	10	12
Gas pipe	Furthest indoor unit =<90m	ø19.05	ø22.22	ø28.58
Liquid pipe		ø9.52		ø12.7
Gas pipe	Furthest indoor unit =<90m	ø22.22	ø28.58	
Liquid pipe		ø12.7		

Branch pipes

DIS-22-1/DIS-180-1

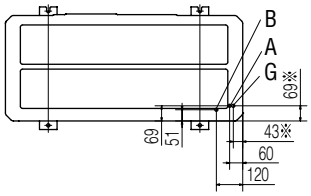
DIS-371-1

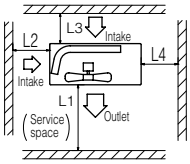
Header pipe

HEAD6-180-1

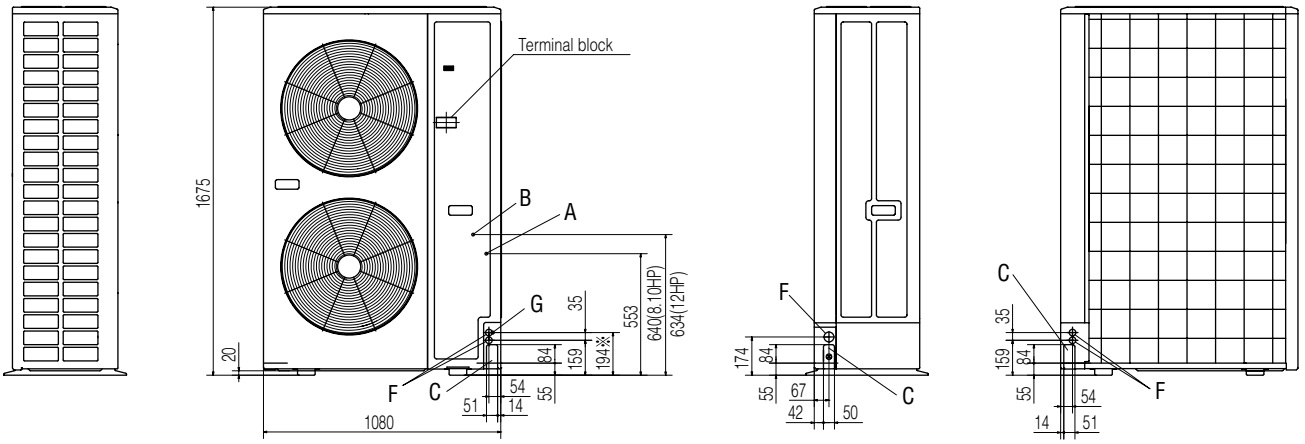
Dimensions

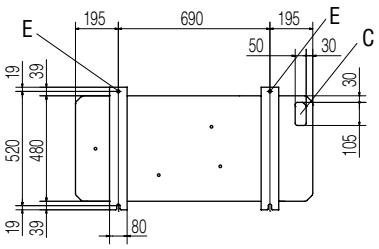
All measurements in mm.

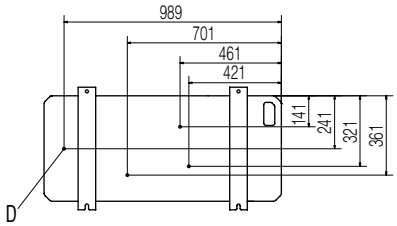




Minimum installation space







	I	II	II
L_1	Open	Open	1500
L_2	300	5	Open
L_3	300	300	300
L_4	5	5	5

Mark	Item	FDC224KXE6	FDC280KXE6	FDC335KXE6
A	Service valve connection of the attached connecting pipe (gas side)	ø19.05 (3/4") (Flare)	ø19.05 (3/4") (Flare)	ø19.05 (3/4") (Flare)
B	Service valve connection (liquid side)	ø9.52 (3/8") (Flare)	ø9.52 (3/8") (Flare)	ø12.7 (1/2") (Flare)
C	Pipe/cable draw-out hole	4places	4places	4places
D	Drain discharge hole	ø20 x 4places	ø20 x 4places	ø20 x 4places
E	Anchor bolt hole	M10 x 4places	M10 x 4places	M10 x 4places
F	Cable draw-out hole	ø30 x 2places (front) ø45 (side) ø30 x 2places (back)	ø30 x 2places (front) ø45 (side) ø30 x 2places (back)	ø30 x 2places (front) ø45 (side) ø30 x 2places (back)
G	Connecting position of the local pipe. (gas side)	ø19.05 (3/4")(Brazing)	ø22.22 (7/8")(Brazing)	ø25.4 (1")(Brazing)

Notes:
(1) It must not be surrounded by walls on the four sides.
(2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more than 15mm.
(3) Where the unit is subject to strong winds, lay it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.
(4) Leave a 1m or larger space above the unit.
(5) A wall in front of the blower outlet must not exceed the units height.
(6) The model name label is attached on the lower right corner of the front.
(7) Connect the Service valve with local pipe by using the pipe of the attachment.(Gas side only)
(8) Mark ※ shows the connecting position of the local pipe.(Gas side only)

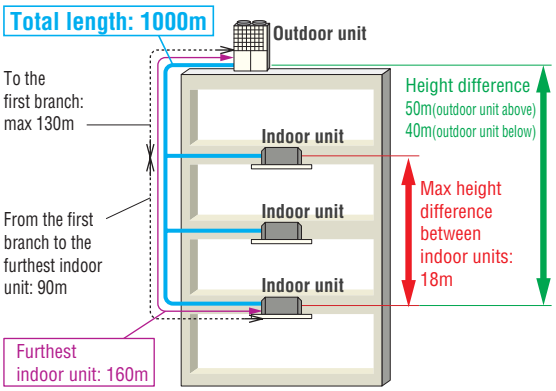
KX6 Outdoor units
Heat pump systems 14, 16hp (40.0kW~45.0kW)

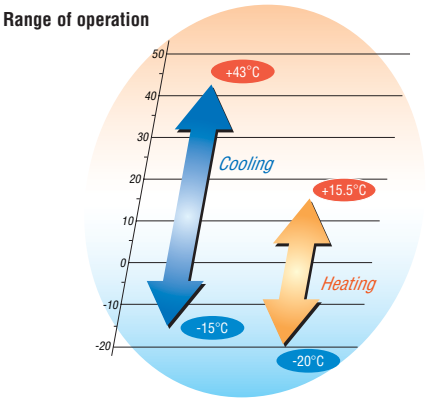
Model No.	Nominal Cooling Capacity
FDC400KXE6	40.0kW
FDC450KXE6	45.0kW

Blue Fin

Uniform footprint of models (14,16hp) allows continuous side-by-side installation

- The KX6 heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 40 indoor units/up to 200% capacity.
- High efficiency with COP (in cooling) up to 3.6.
- KX6 employs DC inverter compressors ONLY.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.





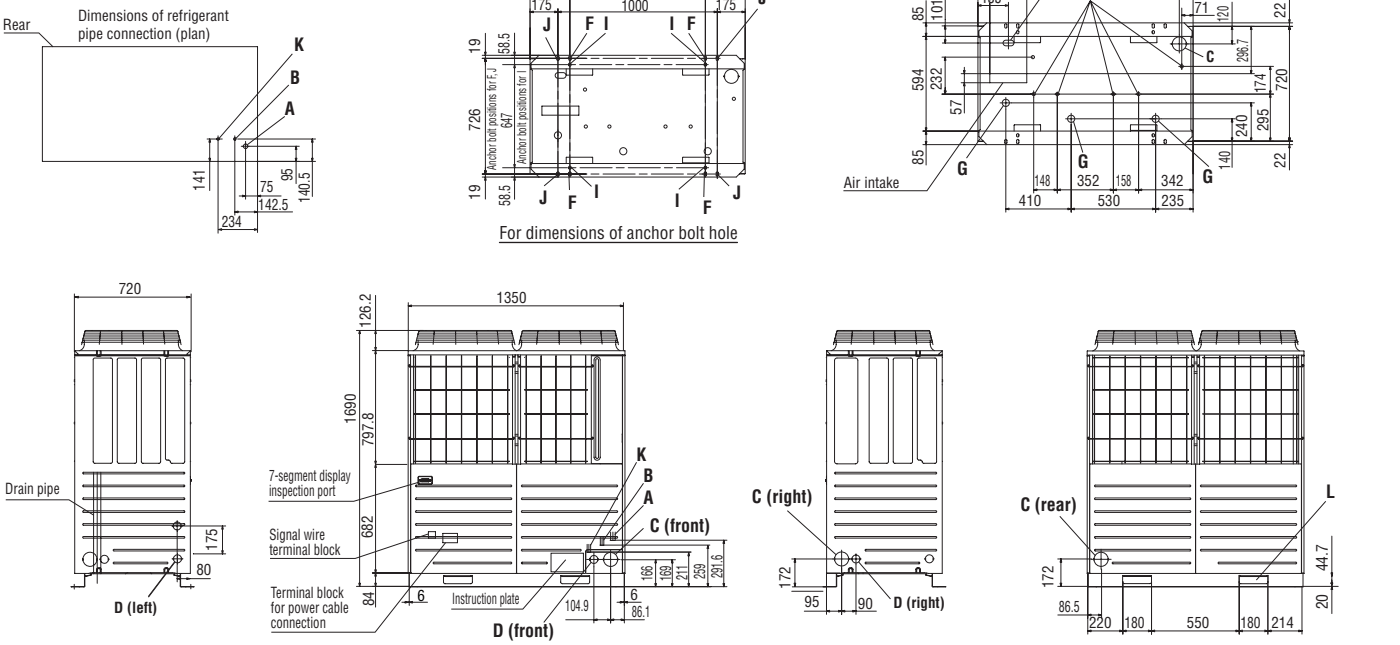
Specifications

Item			Model	FDC400KXE6	FDC450KXE6
Nominal horse power				14HP	16HP
Power source				3 Phase 380-415V, 50Hz	
Nominal capacity	Cooling		kW	40.0	45.0
	Heating			45.0	50.0
Electrical characteristics	Starting current		A	8	
	Power consumption	Cooling	kW	11.27	12.97
		Heating		11.73	13.10
	Running current	Cooling	A	18.4-16.9	21.1-19.3
		Heating		19.6-17.9	21.7-19.9
Exterior dimensions	HxWxD		mm	1690x1350x720	
Net weight			kg	317	
Refrigerant charge	R410A		kg	11.5	
Sound pressure level	Cooling/Heating		dB(A)	59.5/60	62.5/62.5
Refrigerant piping size	Liquid line		mm(in)	ø12.7(1/2")	
	Gas line			ø25.4(1") [ø28.58(1 1/8")]	ø28.58(1 1/8")
Capacity connection			%	50~200	
Number of connectable indoor units				36	40

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
3. [ ] : Pipe sizes applicable to European installations are shown in parentheses.

Dimensions

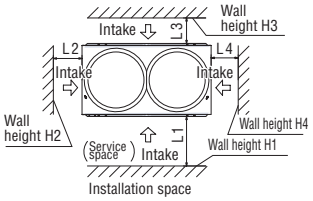
All measurements in mm.



Mark	Item	
A	Service valve connection (gas side)	For refrigerant piping, please refer to the unit specifications.
B	Service valve connection (liquid line)	
C	Refrigerant pipe draw-out port	ø88
D	Power cable draw-in port	ø50
F	Anchor bolt hole	M10 x 4 places
G	Drain hose hole	ø45 x 3 places
H	Drain discharge port	ø20 x 6 places
K*	Oil-equalising pipe joint	ø3/8" flare
L	Sling holes for haulage or hoisting	180 x 44.7

*14, 16HP models only

Installation example		
Dimensions	1	2
L_1	500	Open
L_2	10	200
L_3	100	300
L_4	10	Open
H_1	1500	–
H_2	No restrictions	No restrictions
H_3	1000	No restrictions
H_4	No restrictions	–

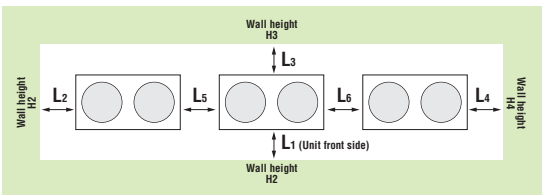


2m overhead clearance required

Notes:

(1) The unit must be fixed with anchor bolts.
(2) Leave a 2m or larger space above the unit.
(3) The unit name plate is attached on the lower right corner of the front panel.
(4) The ports for refrigerant pipe and power cable penetrations are covered with half-blanks. Please cut off a half-blank with nippers in using these ports.
(5) Use a ø88 port for refrigerant pipe connection.
(6) Anchor holes marked "L J" (four holes for M10) are for a renewal installation.
(7) The oil-equalising pipe K should be used when outdoor units are used in combination. (For 14,16Hp only)

When more than one unit is installed



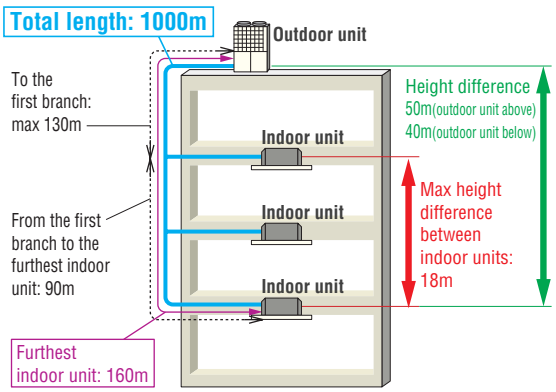
Installation example		
Dimensions	A	B
L_1	500	Open
L_2	10	200
L_3	100	300
L_4	10	Open
L_5	0	400
L_6	0	400
H_1	1500	No restrictions
H_2	No restrictions	No restrictions
H_3	1000	No restrictions
H_4	No restrictions	No restrictions

KX6 Outdoor units
Heat pump systems 18, 20, 22, 24hp (50.4kW~68.0kW)

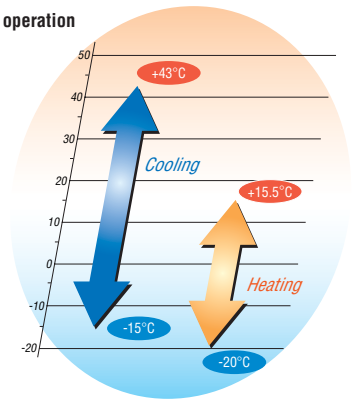
Model No.	Nominal Cooling Capacity
FDC504KXE6	50.4kW
FDC560KXE6	56.0kW
FDC615KXE6	61.5kW
FDC680KXE6	68.0kW

- The KX6 heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 49 indoor units/up to 160% capacity.
- High efficiency with COP (in cooling) up to 3.4.
- KX6 employs DC inverter compressors ONLY.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.

Uniform footprint of all models (from 8hp~24hp) allows continuous side-by-side installation



Range of operation



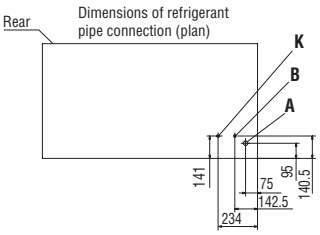
Specifications

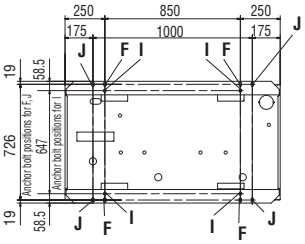
Item			Model	FDC504KXE6	FDC560KXE6	FDC615KXE6	FDC680KXE6
Nominal horse power				18HP	20HP	22HP	24HP
Power source				3 Phase 380-415V, 50Hz			
Nominal capacity	Cooling		kW	50.4	56.0	61.5	68.0
	Heating			56.5	63.0	69.0	73.0
Electrical characteristics	Starting current		A	8			
	Power consumption	Cooling	kW	14.73	16.79	20.37	24.98
		Heating		15.12	16.79	18.48	19.08
	Running current	Cooling	A	24.1-22.0	27.4-25.1	33.1-30.3	40.3-36.9
		Heating		25.2-23.1	28.0-25.7	30.7-28.1	31.6-29.0
Exterior dimensions	HxWxD		mm	2048x1350x720			
Net weight			kg	341		355	
Refrigerant charge	R410A		kg	11.5			
Sound pressure level	Cooling/Heating		dB(A)	61.5/62.0	63.0/63.5	64.5/64.0	65.0/65.0
Refrigerant piping size	Liquid line		mm(in)	ø12.7(1/2")			
	Gas line			ø28.58(1 1/8")			
Capacity connection			%	50~160			
Number of connectable indoor units				36	40	44	49

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

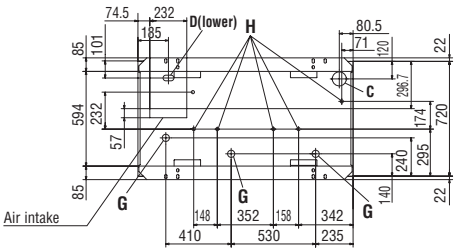
Dimensions

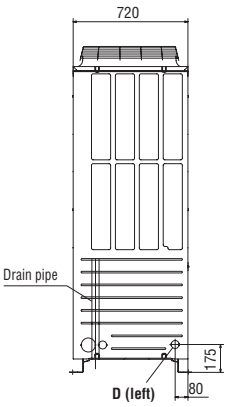
All measurements in mm.

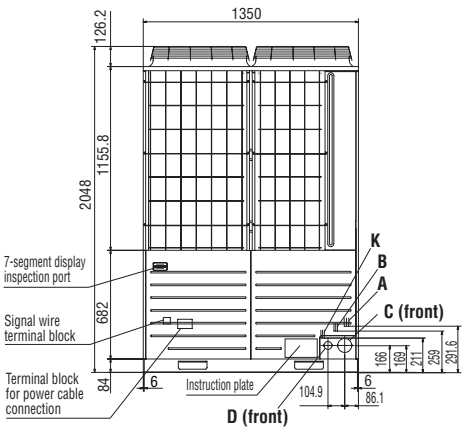


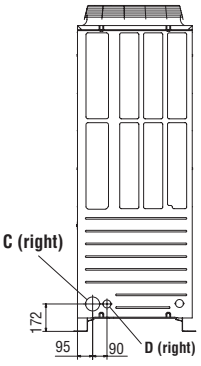


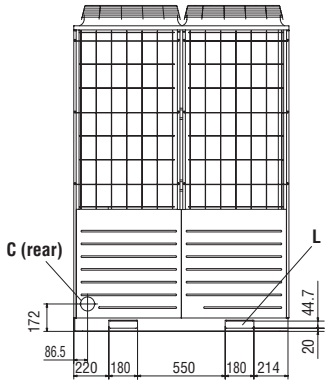
For dimensions of anchor bolt hole





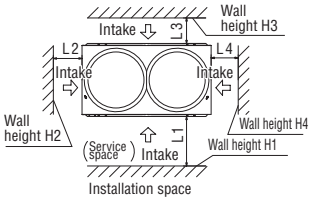






Mark	Item	
A	Service valve connection (gas side)	For refrigerant piping, please refer to the unit specifications.
B	Service valve connection (liquid line)	
C	Refrigerant pipe draw-out port	ø100
D	Power cable draw-in port	ø50
F	Anchor bolt hole	M10 x 4 places
G	Drain hose hole	ø45.3 x 3 places
H	Drain discharge port	ø20.5 x 3 places
K	Oil-equalising pipe joint	ø9.52 flare
L	Sling holes for haulage or hoisting	180 x 44.7

Installation example		
Dimensions	1	2
L_1	500	Open
L_2	10	200
L_3	100	300
L_4	10	Open
H_1	1500	–
H_2	No restrictions	No restrictions
H_3	1000	No restrictions
H_4	No restrictions	–



2m overhead clearance required

Notes:

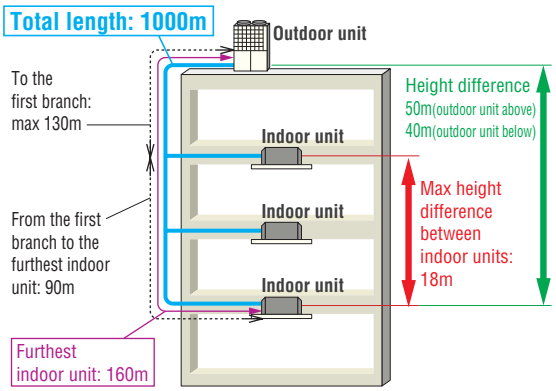
(1) The unit must be fixed with anchor bolts.
(2) Leave a 2m or larger space above the unit.
(3) The unit name plate is attached on the lower right corner of the front panel.
(4) The ports for refrigerant pipe and power cable penetrations are covered with half-blanks. Please cut off a half-blank with nippers in using these ports.
(5) Use a ø88 port for refrigerant pipe connection.
(6) Anchor holes marked “L J” (four holes for M10) are for a renewal installation.
(7) The oil-equalising pipe K should be used when outdoor units are used in combination.

KX6 Outdoor units
Heat pump combination systems
26, 28, 30, 32hp (73.5kW~90.0kW)

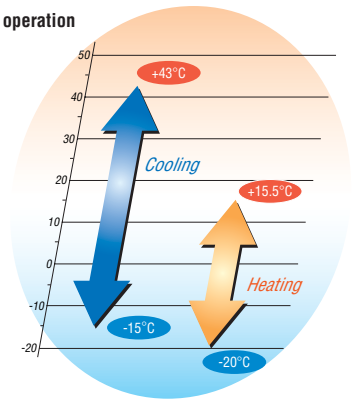
Model No.	Nominal Cooling Capacity
FDC735KXE6 (FDC335-K+FDC400)	73.5kW
FDC800KXE6 (FDC400x2)	80.0kW
FDC850KXE6 (FDC400+FDC450)	85.0kW
FDC900KXE6 (FDC450x2)	90.0kW

- The KX6 heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 65 indoor units/up to 160% capacity.
- High efficiency with COP (in cooling) up to 3.6.
- KX6 employs DC inverter compressors ONLY.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.

Uniform footprint of all models (from 8hp~24hp) allows continuous side-by-side installation



Range of operation



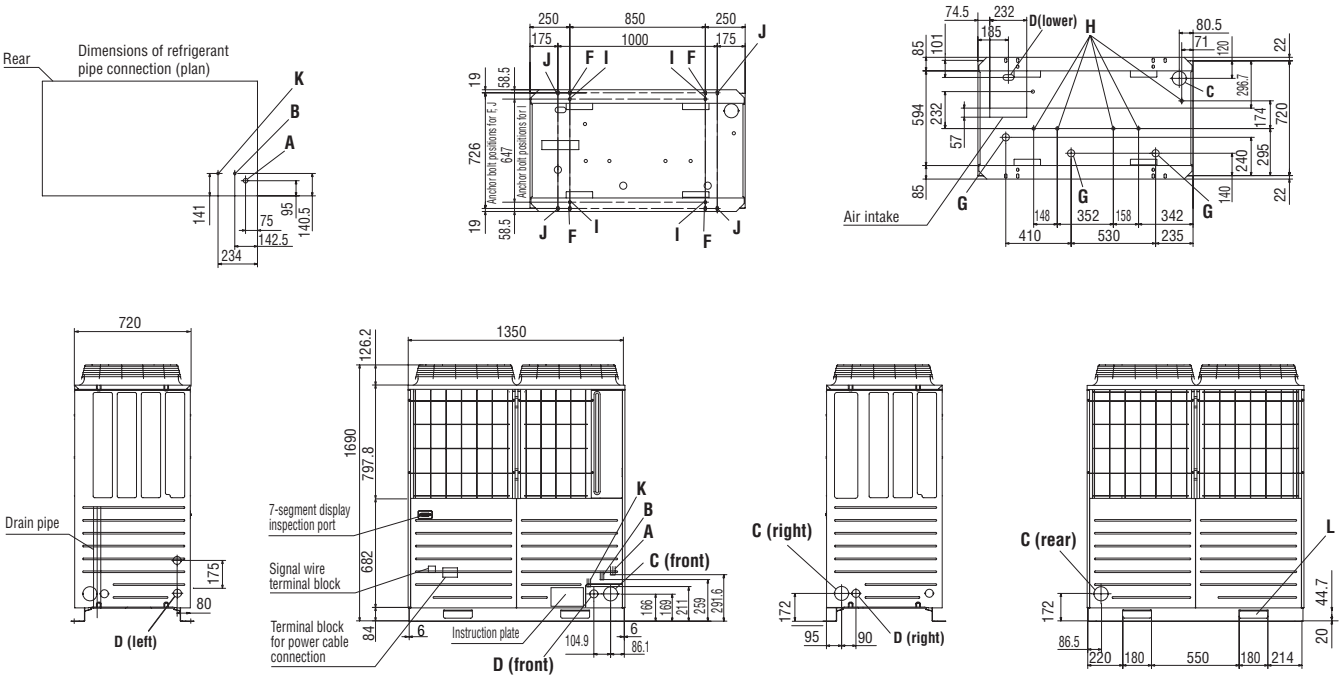
Specifications

Item			Model	FDC735KXE6	FDC800KXE6	FDC850KXE6	FDC900KXE6
Combination (FDC)				335KXE6-K	400KXE6	400KXE6	450KXE6
				400KXE6	400KXE6	450KXE6	450KXE6
Nominal horse power				26HP	28HP	30HP	32HP
Power source				3 Phase 380-415V, 50Hz			
Nominal capacity	Cooling		kW	73.5	80.0	85.0	90.0
	Heating			82.5	90.0	95.0	100.0
Electrical characteristics	Starting current		A	16			
	Power consumption	Cooling	kW	20.21	22.54	24.24	25.94
		Heating		20.66	23.46	24.83	26.20
	Running current	Cooling	A	32.9-30.2	36.8-33.8	39.5-36.2	42.2-38.6
		Heating		34.4-31.4	39.2-35.8	41.3-37.8	43.4-39.8
Exterior dimensions	HxWxD		mm	1690x2700x720			
Net weight			kg	317x2			
Refrigerant charge	R410A		kg	11.5x2			
Refrigerant piping size	Liquid line		mm(in)	ø15.88(5/8")			
	Gas line			ø31.8(1 1/4") [ø34.92(1 3/8")]			
Capacity connection			%	50~160			
Number of connectable indoor units				53	58	61	65

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
3. [ ] : Pipe sizes applicable to European installations are shown in parentheses.

Dimensions

All measurements in mm.



Mark	Item	
A	Service valve connection (gas side)	For refrigerant piping, please refer to the unit specifications.
B	Service valve connection (liquid line)	
C	Refrigerant pipe draw-out port	ø88
D	Power cable draw-in port	ø50
F	Anchor bolt hole	M10 x 4 places
G	Drain hose hole	ø45 x 3 places
H	Drain discharge port	ø20 x 6 places
K	Oil-equalising pipe joint	ø3/8" flare
L	Sling holes for haulage or hoisting	180 x 44.7

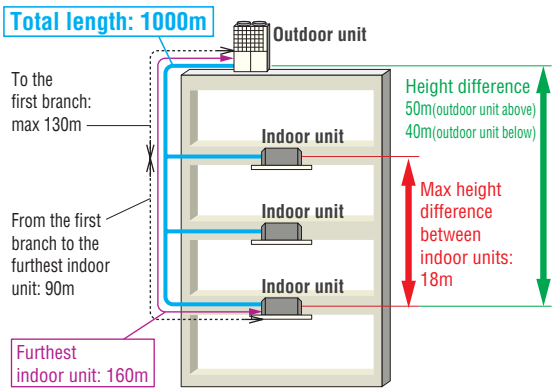
Notes:

(1) The unit must be fixed with anchor bolts.
(2) Leave a 2m or larger space above the unit.
(3) The unit name plate is attached on the lower right corner of the front panel.
(4) The ports for refrigerant pipe and power cable penetrations are covered with half-blanks. Please cut off a half-blank with nippers in using these ports.
(5) Use a ø88 port for refrigerant pipe connection.
(6) Anchor holes marked “L J” (four holes for M10) are for a renewal installation.
(7) The oil-equalising pipe K should be used when outdoor units are used in combination.

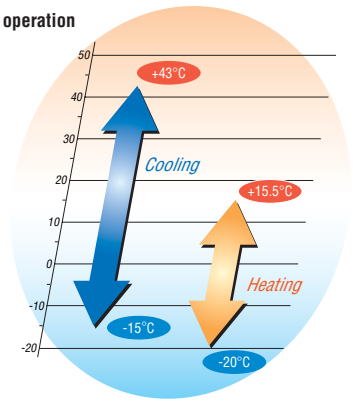
KX6 Outdoor units
Heat pump combination systems
34, 36, 38, 40, 42, 44, 46, 48hp (96.0kW~136.0kW)

Model No.	Nominal Cooling Capacity
FDC960KXE6 (FDC450+FDC504)	96.0kW
FDC1010KXE6 (FDC504x2)	101.0kW
FDC1065KXE6 (FDC504+FDC560)	106.5kW
FDC1130KXE6 (FDC560x2)	113.0kW
FDC1180KXE6 (FDC560-K+FDC615)	118.0kW
FDC1235KXE6 (FDC615x2)	123.5kW
FDC1300KXE6 (FDC615+FDC680)	130.0kW
FDC1360KXE6 (FDC680x2)	136.0kW

- The KX6 heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 80 indoor units/up to 130% (960KXE6:160%) capacity.
- High efficiency with COP (in cooling) up to 3.5.
- KX6 employs DC inverter compressors ONLY.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



Range of operation



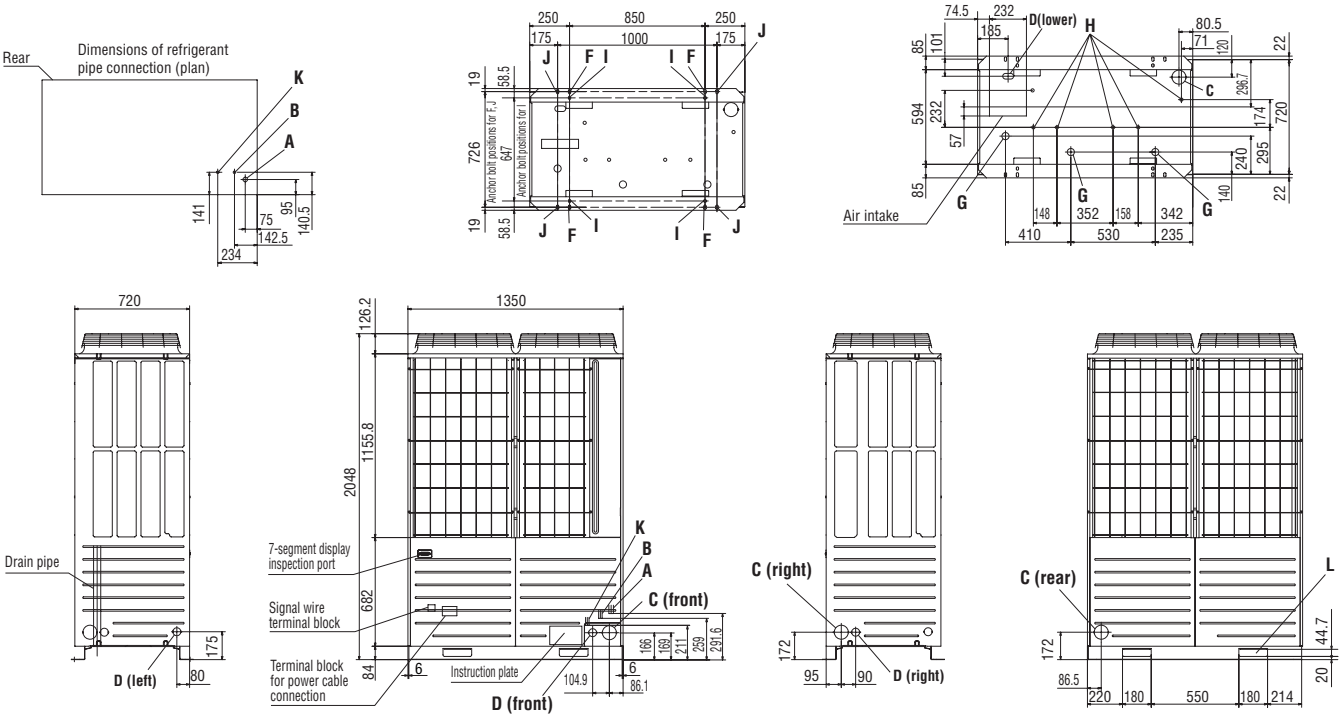
Specifications

Item			Model	FDC960KXE6	FDC1010KXE6	FDC1065KXE6	FDC1130KXE6	FDC1180KXE6	FDC1235KXE6	FDC1300KXE6	FDC1360KXE6
Combination (FDC)				450KXE6	504KXE6	504KXE6	560KXE6	560KXE6-K	615KXE6	615KXE6	680KXE6
				504KXE6	504KXE6	560KXE6	560KXE6	615KXE6	615KXE6	680KXE6	680KXE6
Nominal horse power				34HP	36HP	38HP	40HP	42HP	44HP	46HP	48HP
Power source				3 Phase 380-415V, 50Hz							
Nominal capacity	Cooling		kW	96.0	101.0	106.5	113.0	118.0	123.5	130.0	136.0
	Heating			108.0	113.0	119.5	127.0	132.0	138.0	142.0	146.0
Electrical characteristics	Starting current		A	16							
	Power consumption	Cooling	kW	27.70	29.46	31.52	33.58	37.16	40.74	45.35	49.96
		Heating		28.22	30.24	31.91	33.58	35.27	36.96	37.56	38.16
	Running current	Cooling	A	45.2-41.3	48.2-44.0	51.5-47.1	54.8-50.2	60.5-55.4	66.2-60.6	73.4-67.2	80.6-73.8
		Heating		46.9-43.0	50.4-46.2	53.2-48.8	56.0-51.4	58.7-53.8	61.4-56.2	62.3-57.1	63.2-58.0
Exterior dimensions	HxWxD		mm	2048x2700x720							
Net weight			kg	341+317	341x2			355x2			
Refrigerant charge	R410A		kg	11.5x2							
Refrigerant piping size	Liquid line		mm(in)	ø15.88(5/8")		ø19.05(3/4")					
	Gas line			ø34.92(1 3/8")							
Capacity connection			%	50~160	50~130						
Number of connectable indoor units				69	59	62	66	69	72	76	80

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

Dimensions

All measurements in mm.



Mark	Item	
A	Service valve connection (gas side)	For refrigerant piping, please refer to the unit specifications.
B	Service valve connection (liquid line)	
C	Refrigerant pipe draw-out port	ø100
D	Power cable draw-in port	ø50
F	Anchor bolt hole	M10 x 4 places
G	Drain hose hole	ø45.3 x 3 places
H	Drain discharge port	ø20.5 x 3 places
K	Oil-equalising pipe joint	ø9.52 flare
L	Sling holes for haulage or hoisting	180 x 44.7

Notes:

(1) The unit must be fixed with anchor bolts.
(2) Leave a 2m or larger space above the unit.
(3) The unit name plate is attached on the lower right corner of the front panel.
(4) The ports for refrigerant pipe and power cable penetrations are covered with half-blanks. Please cut off a half-blank with nippers in using these ports.
(5) Use a ø88 port for refrigerant pipe connection.
(6) Anchor holes marked “L J” (four holes for M10) are for a renewal installation.
(7) The oil-equalising pipe K should be used when outdoor units are used in combination.

KX6 refrigerant piping

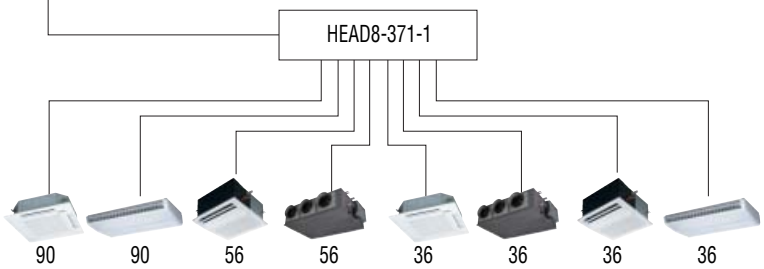
Installation of Interconnecting Pipework
Mitsubishi KX6 equipment is manufactured to the highest standards of quality and reliability. It is imperative the method of installation and the materials used are also to high standards, to ensure trouble free operation and long term reliability.
The interconnecting pipework must be installed by a competent and trained engineer.
Refrigeration quality copper tube must be used, soft copper coils or half-hard straight lengths. The refrigeration quality tube must be soft drawn seamless high grade copper pipe. The copper tube must be selected taking into account the higher operating pressures of R410A refrigerant, and that high pressures will occur throughout the system because of the reverse cycle operation. All pipework material used should be EN12735 European standard.

The supplied branch pipe kits, must be used to make connections to indoor units, and the supplied manifold kits must be used to make connections between outdoor units (where applicable); it is not permitted to use standard fittings such as elbows, tees etc. The branch pipes shall be installed in accordance with the manufacturer's instructions, allowing unrestricted flow of refrigerant, and in accordance with European standard E378:2000.
All brazed joints shall be made with dry nitrogen purge to ensure the prevention of oxidisation to the internal surface of the copper pipes.
The ingress of moisture, dirt and any other contaminants to the interior of the copper pipes, and air conditioning units, must be prevented during the installation procedure.
After the installation of pipework, prior to the connection of the outdoor units, and sealing of insulation joints, the pipework must be pressure tested for leakage, using dry nitrogen.

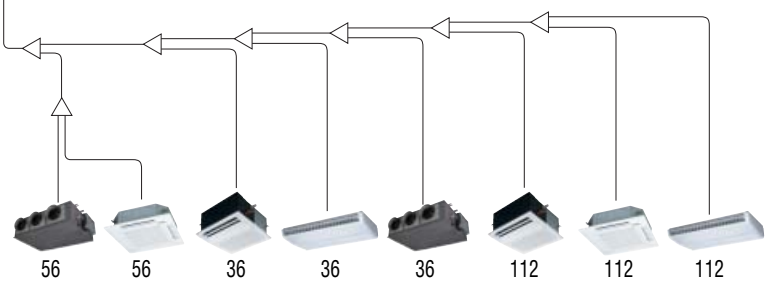
Additional Refrigerant
Additional R410A refrigerant only shall be used, and must be charged by weight only, using electronic scales. The amount of additional refrigerant must be accurately calculated from the manufacturerís data, based on the length and diameter of each section of the liquid refrigerant pipework of the system.

Single outdoor unit piping examples:

Piping arrangement using header



Piping arrangement using branch pipe kits



KX6 refrigerant piping

Pipe sizes applicable to European installations.

Outdoor unit (HP)		8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48
Liquid pipe	Furthest indoor unit =<90m	ø9.52		ø12.7							ø15.88						ø19.05					
Gas pipe		ø19.05	ø22.22	ø28.58							ø34.92											
Liquid pipe	Furthest indoor unit =>90m	ø12.7					ø15.88				ø19.05						ø22.22					
Gas pipe		ø22.22		ø28.58							ø34.92											

mm	inch	mm	inch
ø9.52	3/8"	ø28.58	1 1/8"
ø12.7	1/2"	ø31.8	1 1/4"
ø15.88	5/8"	ø34.92	1 3/8"
ø19.05	3/4"	ø38.1	1 1/2"
ø22.22	7/8"	ø44.5	1 3/4"
ø25.4	1"	ø50.8	2"

Branch pipes

DIS-22-1/DIS-180-1

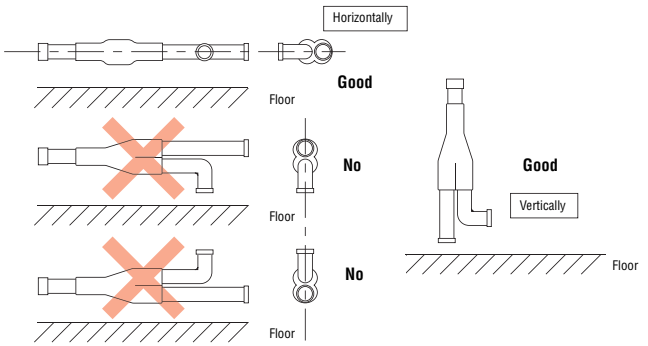
DIS-371-1/DIS-540-2

Header pipe

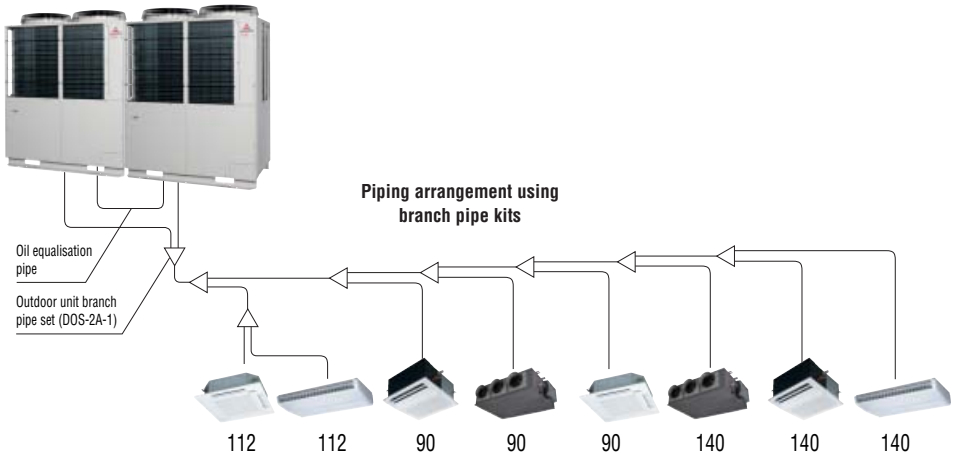
HEAD6-180-1

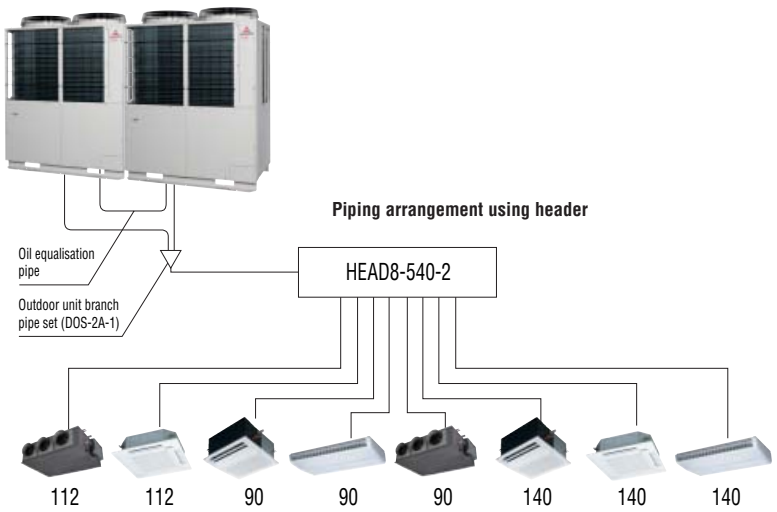
Combination outdoor unit manifold

DOS-2A-1



Combination outdoor unit piping examples:





Outdoor unit's branching piping

Outdoor unit	Branch piping set
2 units (for 735~1360)	DOS-2A-1

Indoor unit's first branching piping

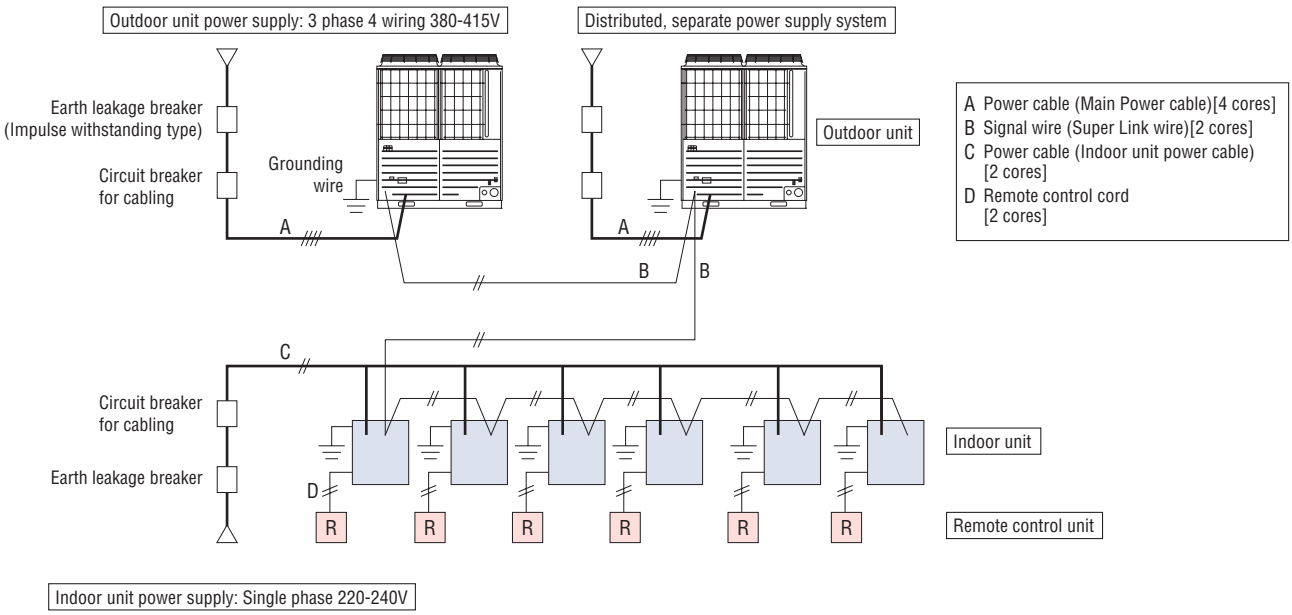
Total capacity of indoor units	Branch piping set	Header set	
		Model	Branches
~179	DIS-22-1	HEAD4-22-1	Max 4 branches
180~370	DIS-180-1	HEAD6-180-1	Max 6 branches
371~539	DIS-371-1	HEAD8-371-1	Max 8 branches
540~	DIS-540-2	HEAD8-540-2	Max 8 branches

KX6 electrical wiring – power supply

KX6 new design includes greatly simplified wiring requirements utilising a 'polarity-free' two wire control loop connecting the indoor units.

Power wiring

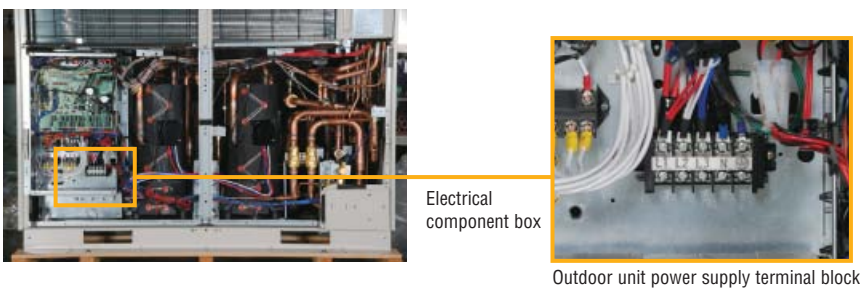
Cables can be laid through the front, right, left or bottom of the outdoor unit casing.
Separate power supplies should be used for the outdoor unit (3/phase) and the indoor units (1/phase).
Only control wiring is connected from outdoor to indoor unit.



CAUTION

If the earth leakage breaker is exclusively for ground fault protection, then you will need to install a circuit breaker for wiring work.

KX6 outdoor unit mechanical compartment



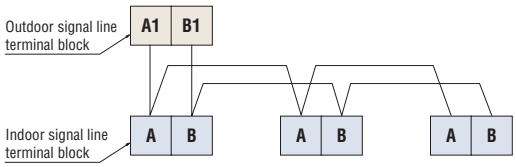
KX6 electrical wiring – control wiring

1. The control wiring is 5 Volt DC, non-polarised, two wire connection notated as 'A1' and 'B1'. This 'AB' wiring connects outdoor unit to indoor unit and indoor unit to indoor unit.
2. This wiring must be a 2-core shielded cable size 0.75mm² or 1.25mm².

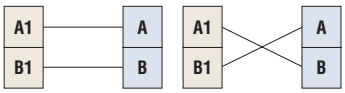
	0.75mm²	1.25mm²
~1000m	YES	YES
1000~1500m	YES	NO

3. We recommend the both ends of the shield of the cable are connected to ground (earth) at all the indoor units and outdoor units.
4. When plural outdoor units are used,
   •Connect the signal cable between indoor and outdoor units and the signal cable between outdoor units belonging to the same refrigerant line to A1 and B1.
   •Connect the signal line between outdoor units on different refrigerant lines to A2 and B2.
5. For current specification of 2-core (AB) wiring, please consult your MHI dealer.

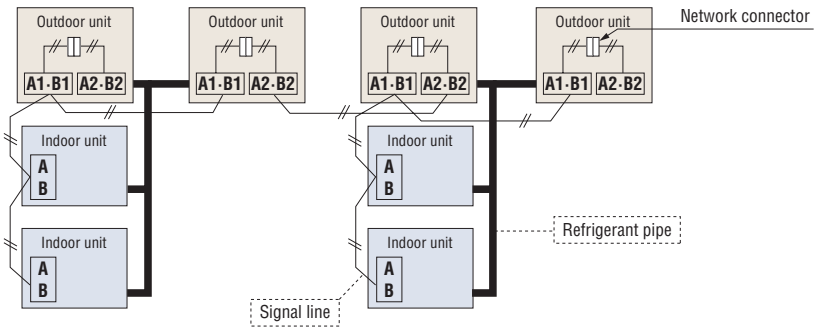
(1) When one outdoor unit is used



○ Indoor and outdoor signal line do not have a polarity.
Any of the connections in the following illustration can be made.



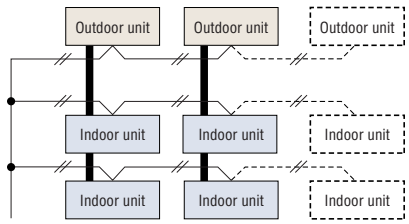
(2) When plural outdoor units are used



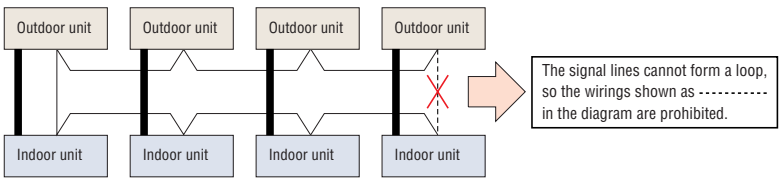
(a) The maximum number of indoor units that can be connected in a system is 128 and it is possible to configure outdoor units and/or indoor units as an outdoor or indoor unit group connected with each other with two wires.

(b) The signal wires can also be connected using the method shown below.

(3) The signal lines can also be connected using the method shown below.



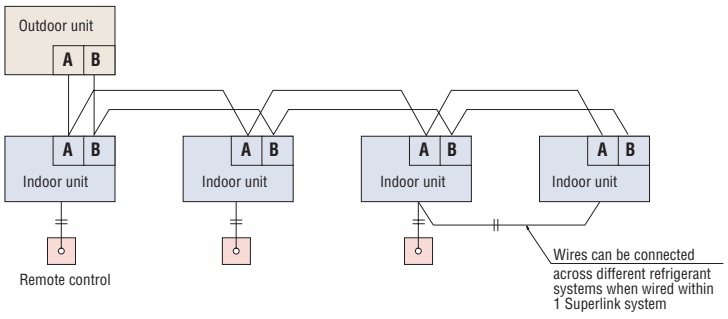
Important ○ Loop wiring prohibited



Remote control wiring specifications

For interconnecting wiring between the remote control and indoor units (XY wiring) use 2-core cable size 0.3mm². The maximum length of 2-core cable is 600 metres. Where the 2-core wiring exceeds 100m, use the wire size detailed on the table opposite.

Length (m)	Wire size
100 to 200	0.5mm² x 2 core
To 300	0.75mm² x 2 core
To 400	1.25mm² x 2 core
To 600	2.0mm² x 2 core



KXR6 heat recovery systems - for simultaneous heating and cooling

KXR6 heat recovery systems operate with 3 inter-connecting pipes, thus commonly referred to as a '3-pipe system'.

KXR6 systems provide both heating and cooling operations to individual indoor units according to the room condition/requirement.
KXR6 incorporates highly sophisticated control to condition multiple indoor areas, whatever their requirement for cooling or heating, for applications where the building orientation (N, S, E, W) can mean that heat gain/loss varies on each side of the building.

The range starts from the 8hp model (22.4kW) cooling capacity, up to the largest capacity single outdoor unit in the industry (24hp) with 68.0kW cooling capacity. Outdoor units can also be “twinned” providing up to 48HP/136.0kW on a single system.

KXR6

8HP	10HP	12HP	12HP	14HP	16HP
FDC224KXRE6	FDC280KXRE6	FDC335KXRE6	FDC335KXRE6-K	FDC400KXRE6	FDC450KXRE6

18HP	20HP	20HP	22HP	24HP
FDC504KXRE6	FDC560KXRE6	FDC560KXRE6-K	FDC615KXRE6	FDC680KXRE6

KXR6

26HP	28HP	30HP	32HP	34HP	36HP
FDC735KXRE6	FDC800KXRE6	FDC850KXRE6	FDC900KXRE6	FDC960KXRE6	FDC1010KXRE6
12+14	14+14	14+16	16+16	16+18	18+18
FDC335KXRE6-K FDC400KXRE6	FDC400KXRE6 FDC400KXRE6	FDC400KXRE6 FDC450KXRE6	FDC450KXRE6 FDC450KXRE6	FDC450KXRE6 FDC504KXRE6	FDC504KXRE6 FDC504KXRE6

38HP	40HP	42HP	44HP	46HP	48HP
FDC1065KXRE6	FDC1130KXRE6	FDC1180KXRE6	FDC1235KXRE6	FDC1300KXRE6	FDC1360KXRE6
18+20	20+20	20+22	22+22	22+24	24+24
FDC504KXRE6 FDC560KXRE6	FDC560KXRE6 FDC560KXRE6	FDC560KXRE6-K FDC615KXRE6	FDC615KXRE6 FDC615KXRE6	FDC615KXRE6 FDC680KXRE6	FDC680KXRE6 FDC680KXRE6

1.FDC335KXRE6(12HP), FDC560KXRE6-K(20HP), FDC615KXRE6(22HP) & FDC680KXRE6(24HP)are applied 3D compressor.
2.FDC335KXRE6-K & FDC560KXRE6-K are only used for combining with other models.

Capacity connection

HP	KXR4
8~12	130%
14,16	130%
18~34	130%
36~48	130%

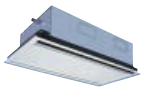
HP	KXR6
8~16	200%
18~34	160%
36~48	130%

- In case that capacity connection is more than 130%, additional charge of refrigerant is required on site.
- In case of 8-34HP of KXR6 system, if one or more indoor units of FDK, FDFL,FDFU and/or FDFW seris are connected to the system, the total connecting capacity of indoor units should not exceed 130%.

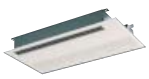
Up to 80 indoor units can be connected to the largest capacity outdoor unit, with a range of 16 types of exposed or concealed indoor unit, in several capacities, a choice of 80 indoor units is available.

FDT

FDTC


FDTW

FDTQ


FDTS

FDU

FDUM

FDUT

FDUH

FDK

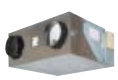
FDE

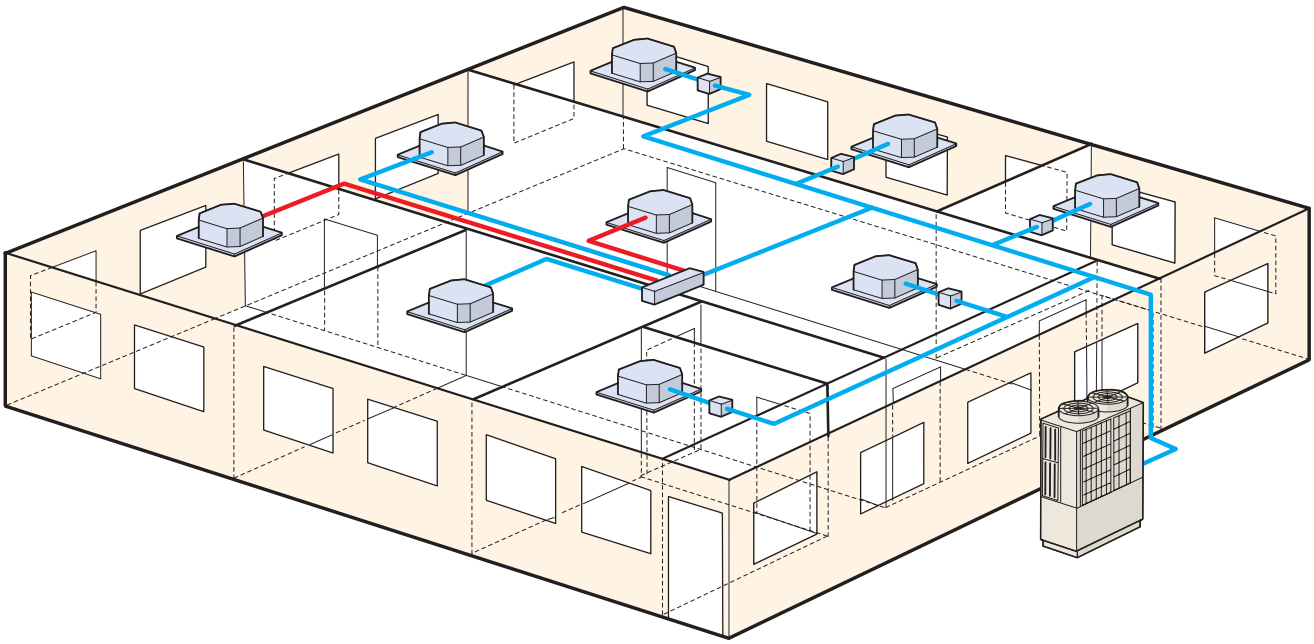
FDFW

FDFL

FDFU

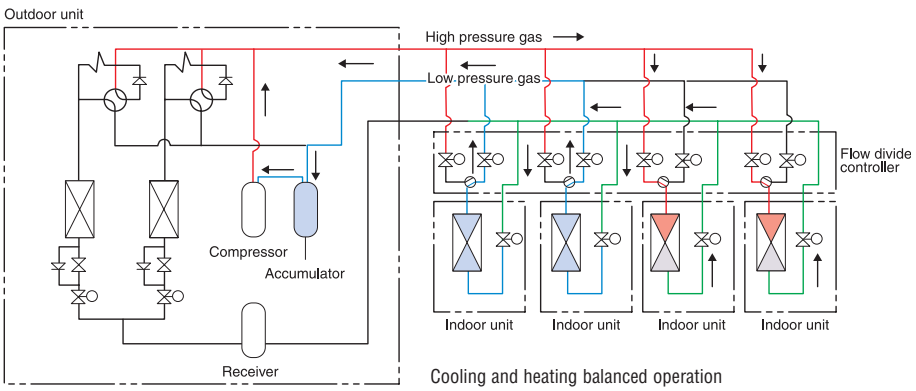
FDU-F


SAF



KXR6 heat recovery systems - for simultaneous heating and cooling

The KXR6 system interconnecting pipework has a unique arrangement, with two of the interconnecting pipes routed through a PFD Distribution Controller, and the third pipe connected directly to each indoor unit from the main pipe run. This reduces installation time, and the number of brazed connections on site. The PFD Distribution Controllers are available for single connection, or as a combined PFD 4-way connection, with each connected unit having independent cooling or heating operation.

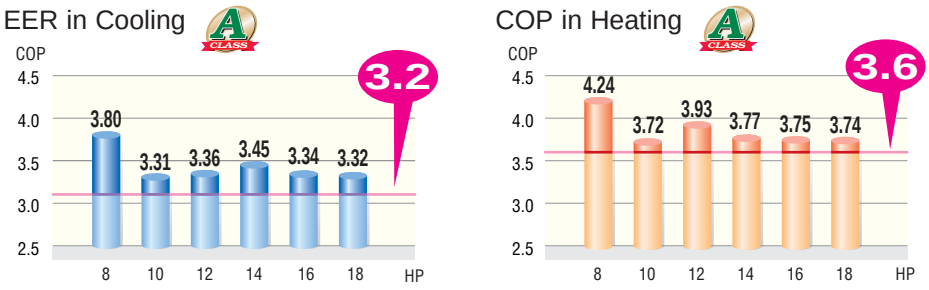


Cooling and heating balanced operation

During defrosting or during automatic protection of a compressor, which is activated every several hours in heating operation, heating operation temporarily stops and restarts after some period. KXR6 series has the same automatic protection of compressor in cooling operation also. During this protection period air flow only comes on and cooling operation restarts after some period.

The industry's highest COP levels

We have cleared the class A standard, the highest energy saving level, with our high COP (Coefficient Of Performance).



(ISO-T1 conditions)

∗COP = Capacity[kW] / Power Consumption[kW]

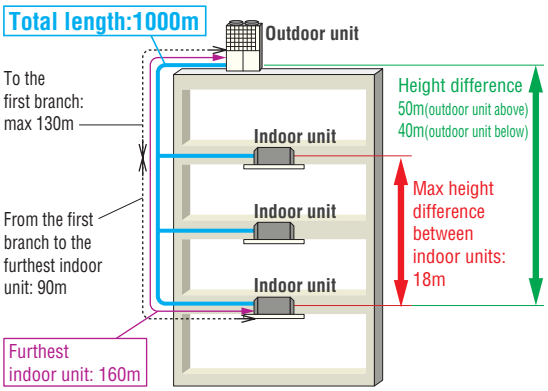
∗COP across the KXR6 range ensures reduced running costs and reduced environmental impact.

KXR6 Outdoor units
Heat recovery 3-pipe systems 8, 10, 12, 14, 16hp (22.4kW – 45.0kW) *for simultaneous heating and cooling*

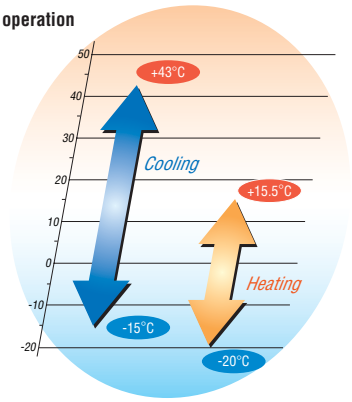
Model No.	Nominal Cooling Capacity
FDC224KXRE6	22.4kW
FDC280KXRE6	28.0kW
FDC335KXRE6	33.5kW
FDC400KXRE6	40.0kW
FDC450KXRE6	45.0kW

- The KXR6 heat recovery systems offer high performance VRF for almost every type of building, with the capacity for simultaneous heating and cooling operations of individual indoor units. Energy efficiency is maximised by employing DC inverter compressors ONLY, and distributing surplus heat from cooling operations to areas where it is required (and vice versa) resulting in COP (in cooling) from 3.7 to 4.2.
- Connect from 50% up to 200% capacity indoor units.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.

Uniform footprint of all models (from 8hp~24 hp) allows continuous side-by-side installation



Range of operation



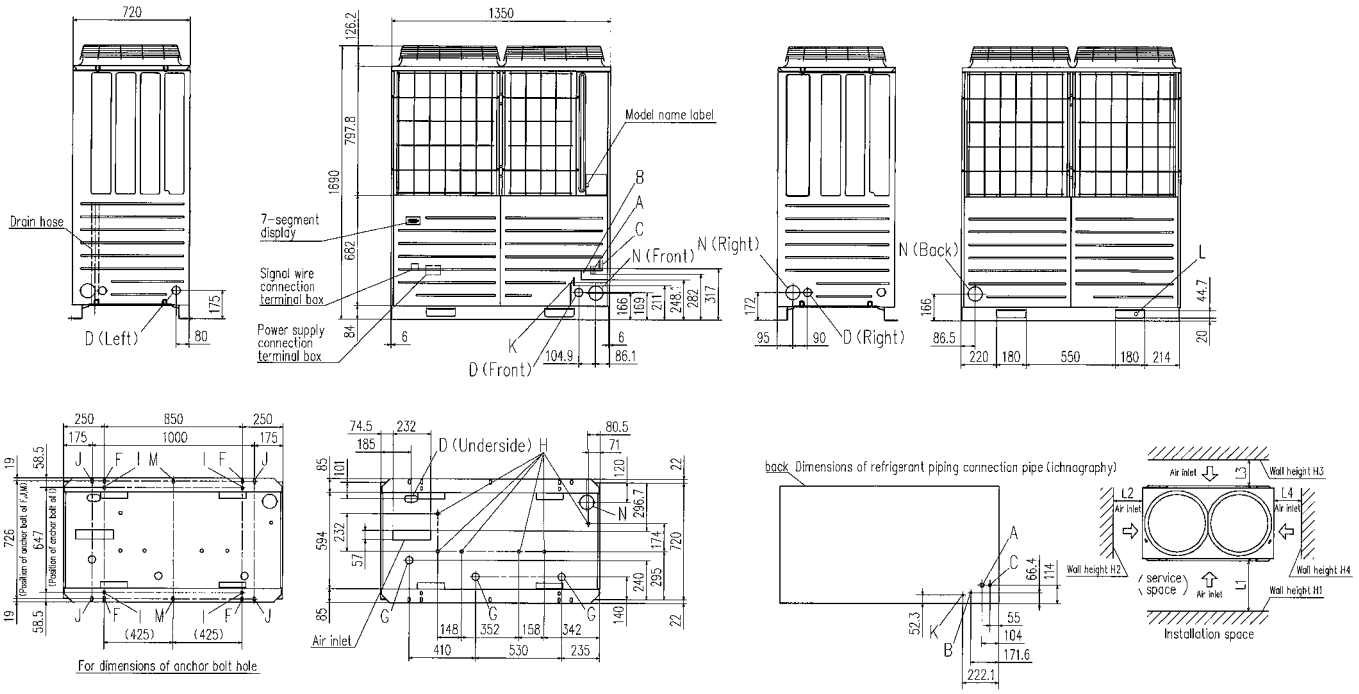
Specifications

Item				FDC224KXRE6	FDC280KXRE6	FDC335KXRE6	FDC400KXRE6	FDC450KXRE6
Nominal horse power				8HP	10HP	12HP	14HP	16HP
Power source				3 Phase 380-415V, 50Hz				
Nominal capacity	Cooling		kW	22.4	28.0	33.5	40.0	45.0
	Heating			25.0	31.5	37.5	45.0	50.0
Electrical characteristics	Starting current		A	5			8	
	Power consumption	Cooling	kW	5.90	8.46	9.98	11.61	13.49
		Heating		5.90	8.46	9.55	11.93	13.32
	Operating current	Cooling	A	9.1-8.3	13.5-12.3	15.9-14.8	19.0-17.4	21.6-19.8
		Heating		9.2-8.4	13.4-12.3	15.5-14.2	19.9-18.2	22.0-20.1
Exterior dimensions	HxWxD		mm	1690x1350x720				
Net weight			kg	252		256	337	
Refrigerant charge	R410A		kg	8.7	9.9	11.4	11.5	
Sound pressure level	Cooling/Heating		dB(A)	57/57	58/59	62/63	60/60	62.5/62.5
Refrigerant piping size	Liquid line		in (mm)	ø9.52(3/8")			ø12.7(1/2")	
	Suction Gas line			ø19.05(3/4")	ø25.4(1") [ø22.22(7/8")]		ø25.4(1") [ø28.58(1 1/8")]	
	Discharge Gas line			ø15.88(5/8")	ø19.05(3/4")		ø22.22(7/8")	
Capacity connection			%	50~200				
Number of connectable indoor units				20	25	30	36	40

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
3. [ ] : Pipe sizes applicable to European installations are shown in parentheses.

Dimensions

All measurements in mm.



Mark	Content	224	280	335	335-K	400	450
A	Refrigerant suction gas piping connection entrance	ø19.05(Brazing)	ø22.22(Brazing)	ø25.4(Brazing)			ø28.58(Brazing)
B	Refrigerant liquid piping connection entrance	ø9.52(Flare)		ø12.7(Flare)			
C	Refrigerant discharge gas piping connection entrance	ø15.88(Brazing)	ø19.05(Brazing)			ø22.22(Brazing)	
D	Power supply entry hole	ø50(right · left · front),long hole 40x80(under side)					
F	Anchor bolt hole	M10,4pcs.					
G	Drain waste water hose hole	ø45,3pcs.					
H	Drain hole	ø20,6pcs.					
K*	Refrigerant oil equalization piping connection entrance	ø9.52(Flare)					
L	Carrying in or hole for hanging	180x44.7					
N	Refrigerant piping exit hole	ø88(or ø100)					

*14,16HP models only

Notes:
(1) Make sure to secure the unit with anchor bolts.
(2) Make sure to allow the space of 2m or more above the unit.
(3) Connect the refrigerant piping (suction gas side, discharge gas side, liquid side) at local site.
(4) The refrigerant piping connection entrance and the power supply intake are of the half blank shape. Cut it with the nipper etc., when you use.
(5) Use ø88 (or ø100) for the refrigerant piping connection entrance.
(6) Please use the anchor hole (M10x10) marked I and J and M for a renewal purpose.
(7) Please connect the oil equalization pipe marked K with only the outdoor combination unit. (for 14,16HP only)
(8) Please use combination trestle (option) when you use the trestle by outdoor combination unit. (for 14,16HP only)

Installation example		
Dimensions	1	2
L_1	500	Open
L_2	10	10
L_3	100	100
L_4	10	Open
H_1	1500	–
H_2	No limited	No limited
H_3	1000	No limited
H_4	No limited	–

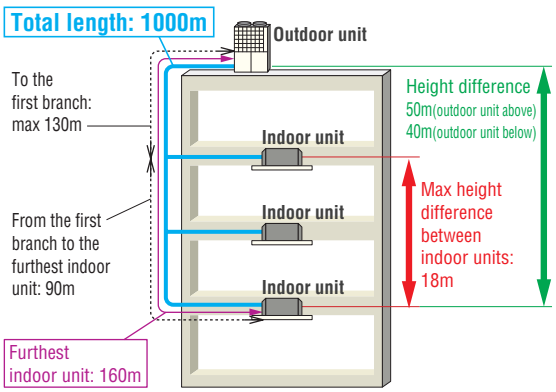
KXR6 Outdoor units
Heat recovery 3-pipe systems 18, 20, 22, 24hp (50.4kW – 68.0kW) *for simultaneous heating and cooling*

Model No.	Nominal Cooling Capacity
FDC504KXRE6	50.4kW
FDC560KXRE6	56.0kW
FDC615KXRE6	61.5kW
FDC680KXRE6	68.0kW

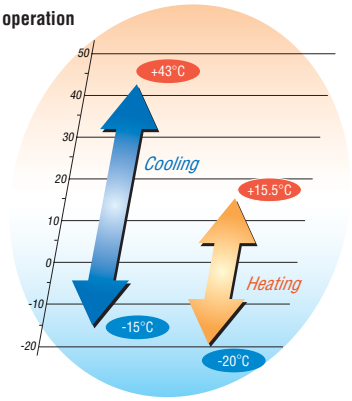
- The KXR6 heat recovery systems offer high performance VRF for almost every type of building, with the capacity for simultaneous heating and cooling operations of individual indoor units. Energy efficiency is maximised by employing DC inverter compressors ONLY, and distributing surplus heat from cooling operations to areas where it is required (and vice versa) resulting in COP (in cooling) from 2.6 to 3.3.
- Connect from 50% up to 160% capacity indoor units.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.

Blue Fin

Uniform footprint of all models (from 8hp~24hp) allows continuous side-by-side installation



Range of operation



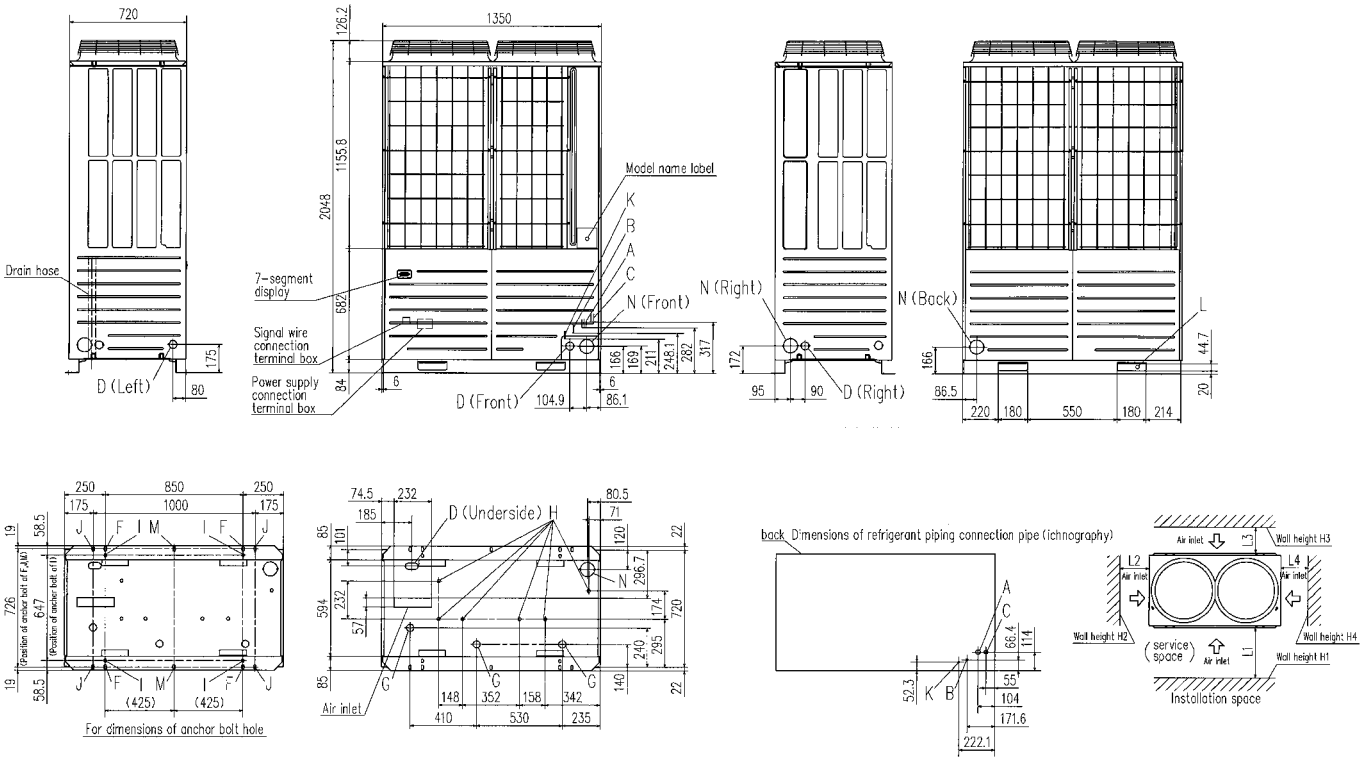
Specifications

Item				FDC504KXRE6	FDC560KXRE6	FDC615KXRE6	FDC680KXRE6
Nominal horse power				18HP	20HP	22HP	24HP
Power source				3 Phase 380-415V, 50Hz			
Nominal capacity	Cooling		kW	50.4	56.0	61.5	68.0
	Heating			56.5	63.0	69.0	73.0
Electrical characteristics	Starting current		A	8			
	Power consumption	Cooling	kW	15.18	17.95	21.47	25.99
		Heating		15.12	16.79	19.11	19.69
	Operating current	Cooling	A	23.8-21.8	28.4-26.0	34.7-31.8	44.9-41.1
		Heating		25.2-23.1	28.0-25.7	31.6-28.9	34.0-31.1
Exterior dimensions	HxWxD		mm	2048x1350x720			
Net weight			kg	361		375	
Refrigerant charge	R410A		kg	11.5		11.5	
Sound pressure level	Cooling/Heating		dB(A)	62/62	63.5/63.5	64/64.5	65.5/65.5
Refrigerant piping size	Liquid line		in (mm)	ø12.7(1/2")			
	Suction Gas line			ø28.58(1 1/8")			
	Discharge Gas line			ø22.22(7/8")		ø25.4(1") [ø22.22(7/8")]	
Capacity connection			%	50~160			
Number of connectable indoor units				36	40	44	49

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
3. [ ] : Pipe sizes applicable to European installations are shown in parentheses.

Dimensions

All measurements in mm.



Mark	Content	504	560	560-K	615	680
A	Refrigerant suction gas piping connection entrance	ø28.58(Brazing)				
B	Refrigerant liquid piping connection entrance	ø12.7(Flare)				
C	Refrigerant discharge gas piping connection entrance	ø22.22(Brazing)			ø25.4(Brazing)	
D	Power supply entry hole	ø50(right · left · front),long hole 40x80(under side)				
F	Anchor bolt hole	M10,4pcs.				
G	Drain waste water hose hole	ø45,3pcs.				
H	Drain hole	ø20,6pcs.				
K	Refrigerant oil equalization piping connection pipe	ø9.52(Flare)				
L	Carrying in or hole for hanging	180x44.7				
N	Refrigerant piping exit hole	ø88(or ø100)				

Installation example		
Dimensions	1	2
L_1	500	Open
L_2	10	10
L_3	100	100
L_4	10	Open
H_1	1500	–
H_2	No limited	No limited
H_3	1000	No limited
H_4	No limited	–

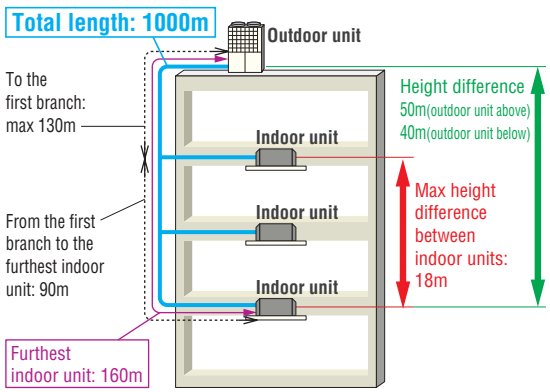
Notes:
(1) Make sure to secure the unit with anchor bolts.
(2) Make sure to allow the space of 2m or more above the unit.
(3) Connect the refrigerant piping (suction gas side, discharge gas side, liquid side) at local site.
(4) The refrigerant piping connection entrance and the power supply intake are of the half blank shape. Cut it with the nipper etc., when you use.
(5) Use ø88 (or ø100) for the refrigerant piping connection entrance.
(6) Please use the anchor hole (M10x10) marked I and J and M for a renewal purpose.
(7) Please connect the oil equalization pipe marked K with only the outdoor combination unit.
(8) Please use combination trestle (option) when you use the trestle by outdoor combination unit.

KXR6 Outdoor units
Heat recovery 3-pipe combination systems 26, 28, 30, 32hp (73.5kW – 90.0kW) *for simultaneous heating and cooling*

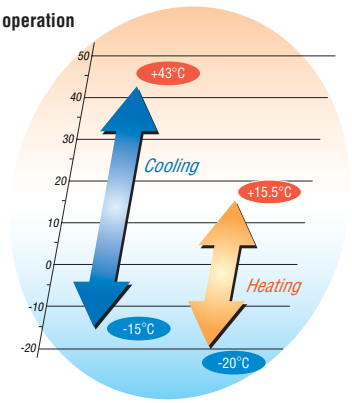
Model No.	Nominal Cooling Capacity
FDC735KXRE6 (FDC335-K+FDC400)	73.5kW
FDC800KXRE6 (FDC400x2)	80.0kW
FDC850KXRE6 (FDC400+FDC450)	85.0kW
FDC900KXRE6 (FDC450x2)	90.0kW

- The KXR6 heat recovery systems offer high performance VRF for almost every type of building, with the capacity for simultaneous heating and cooling operations of individual indoor units. Energy efficiency is maximised by employing DC inverter compressors ONLY, and distributing surplus heat from cooling operations to areas where it is required (and vice versa) resulting in COP (in cooling) from 3.3 to 3.5.
- Connect from 50% up to 160% capacity indoor units.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.

Uniform footprint of all models (from 8hp~24hp) allows continuous side-by-side installation



Range of operation



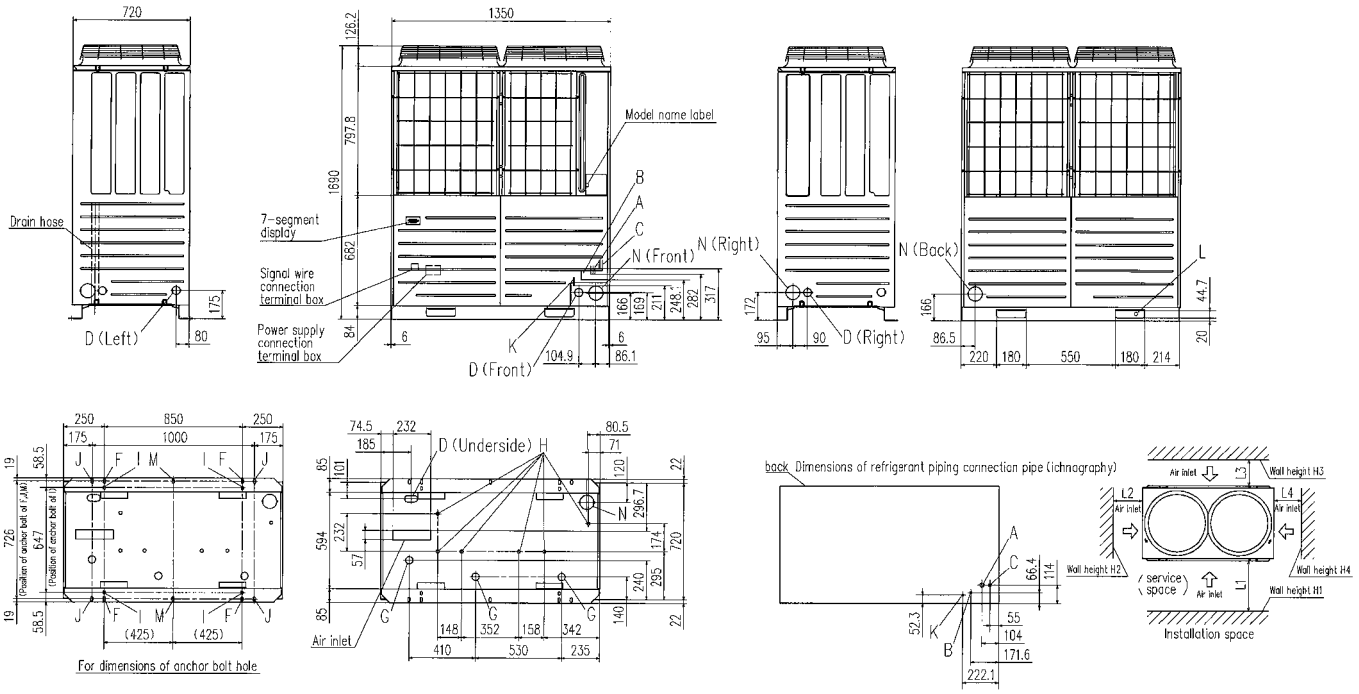
Specifications

Item				FDC735KXRE6	FDC800KXRE6	FDC850KXRE6	FDC900KXRE6
Combination (FDC)				335KXRE6-K	400KXRE6	400KXRE6	450KXRE6
				400KXRE6	400KXRE6	450KXRE6	450KXRE6
Nominal horse power				26HP	28HP	30HP	32HP
Power source				3 Phase 380-415V, 50Hz			
Nominal capacity	Cooling		kW	73.5	80.0	85.0	90.0
	Heating			82.5	90.0	95.0	100.0
Electrical characteristics	Starting current		A	16			
	Power consumption	Cooling	kW	21.08	23.22	25.10	26.98
		Heating		21.3	23.86	25.25	26.64
	Operating current	Cooling	A	34.4-31.5	38.0-34.8	40.6-37.2	43.2-39.6
		Heating		35.4-32.4	39.8-36.4	41.9-38.3	44.0-40.2
Exterior dimensions	HxWxD		mm	1690x2700x720			
Net weight			kg	674			
Refrigerant charge	R410A		kg	33			
Refrigerant piping size	Liquid line		in (mm)	ø15.88(5/8")			
	Suction Gas line			ø31.75(1 1/4")[ø34.92(1 3/8")]			
	Discharge Gas line			ø25.4(1")[ø28.58(1 1/8")]	ø28.58(1 1/8")		
Capacity connection			%	50~160			
Number of connectable indoor units				53	58	61	65

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
3. [ ] : Pipe sizes applicable to European installations are shown in parentheses.

Dimensions

All measurements in mm.



Mark	Content	335-K	400	450
A	Refrigerant suction gas piping connection entrance	ø25.4(Brazing)		ø28.58(Brazing)
B	Refrigerant liquid piping connection entrance	ø12.7(Flare)		
C	Refrigerant discharge gas piping connection entrance	ø19.05(Brazing)	ø22.22(Brazing)	
D	Power supply entry hole	ø50(right · left · front),long hole 40x80(under side)		
F	Anchor bolt hole	M10,4pcs.		
G	Drain waste water hose hole	ø45,3pcs.		
H	Drain hole	ø20,6pcs.		
K*	Refrigerant oil equalization piping connection entrance	ø9.52(Flare)		
L	Carrying in or hole for hanging	180x44.7		
N	Refrigerant piping exit hole	ø88(or ø100)		

*14,16HP models only

Installation example		
Dimensions	1	2
L_1	500	Open
L_2	10	10
L_3	100	100
L_4	10	Open
H_1	1500	–
H_2	No limited	No limited
H_3	1000	No limited
H_4	No limited	–

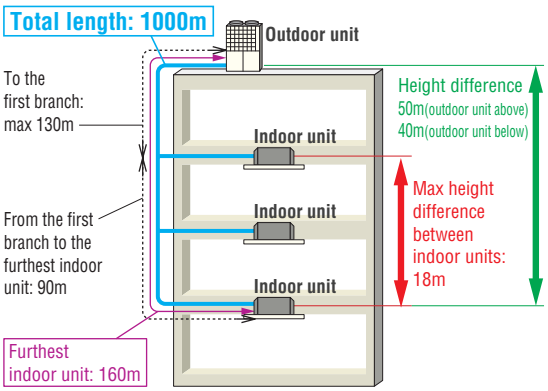
Notes:
(1) Make sure to secure the unit with anchor bolts.
(2) Make sure to allow the space of 2m or more above the unit.
(3) Connect the refrigerant piping (suction gas side, discharge gas side, liquid side) at local site.
(4) The refrigerant piping connection entrance and the power supply intake are of the half blank shape. Cut it with the nipper etc., when you use.
(5) Use ø88 (or ø100) for the refrigerant piping connection entrance.
(6) Please use the anchor hole (M10x10) marked I and J and M for a renewal purpose.
(7) Please connect the oil equalization pipe marked K with only the outdoor combination unit. (for 14,16HP only)
(8) Please use combination trestle (option) when you use the trestle by outdoor combination unit. (for 14,16HP only)

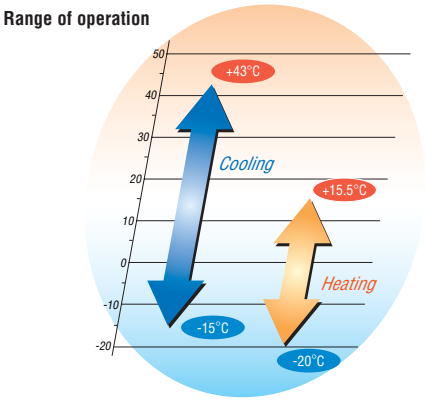
KXR6 Outdoor units
Heat recovery 3-pipe combination systems
34, 36, 38, 40, 42, 44, 46, 48hp (96.0kW – 136.0kW)

for simultaneous heating and cooling

Model No.	Nominal Cooling Capacity
FDC960KXRE6 (FDC450+FDC504)	96.0kW
FDC1010KXRE6 (FDC504x2)	101.0kW
FDC1065KXRE6 (FDC504+FDC560)	106.5kW
FDC1130KXRE6 (FDC560x2)	113.0kW
FDC1180KXRE6 (FDC560-K+FDC615)	118.0kW
FDC1235KXRE6 (FDC615x2)	123.5kW
FDC1300KXRE6 (FDC615+FDC680)	130.0kW
FDC1360KXRE6 (FDC680x2)	136.0kW

- The KXR6 heat recovery systems offer high performance VRF for almost every type of building, with the capacity for simultaneous heating and cooling operations of individual indoor units. Energy efficiency is maximised by employing DC inverter compressors ONLY, and distributing surplus heat from cooling operations to areas where it is required (and vice versa) resulting in COP (in cooling) from 3.3 to 3.8.
- Connect from 50% up to 130% capacity indoor units (960KXRE6:160%).
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.





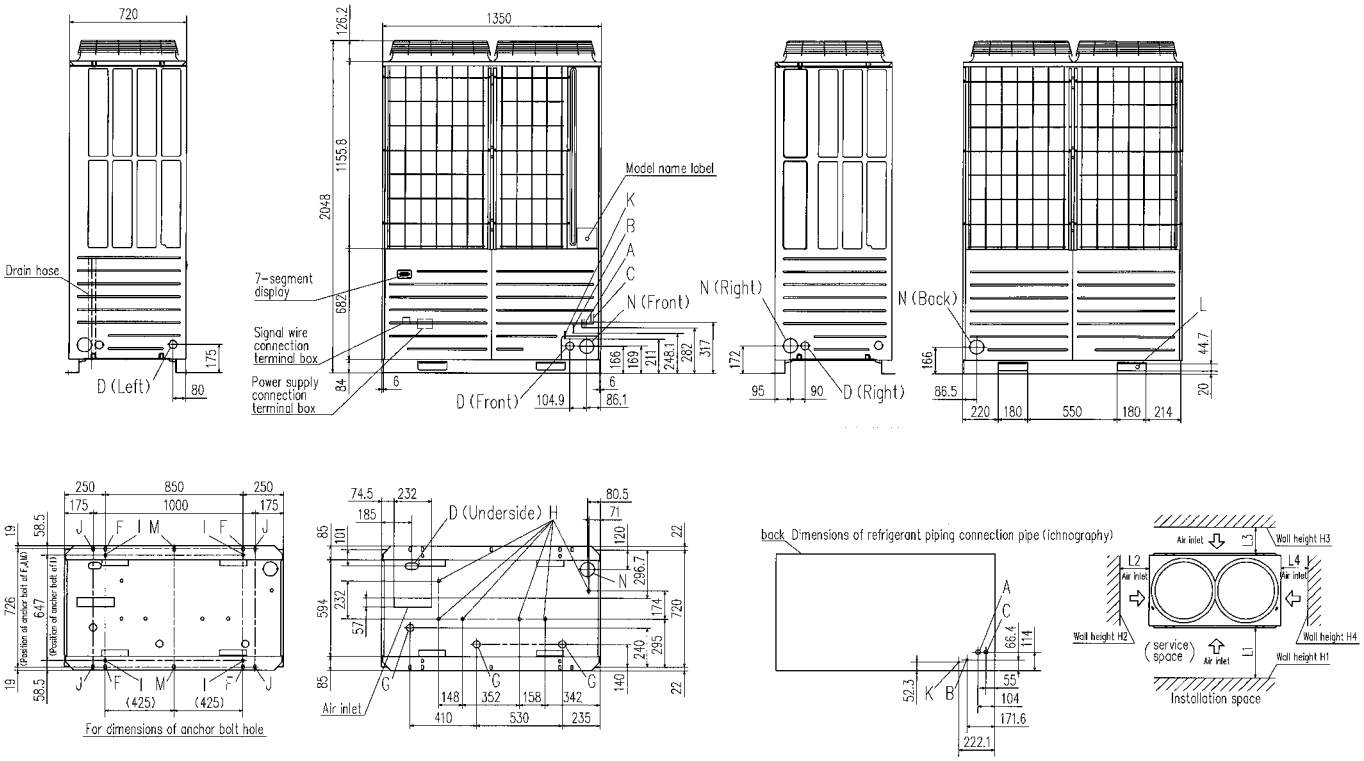
Specifications

Item				FDC960KXRE6	FDC1010KXRE6	FDC1065KXRE6	FDC1130KXRE6	FDC1180KXRE6	FDC1235KXRE6	FDC1300KXE6	FDC1360KXRE6
Combination (FDC)				450KXRE6	504KXRE6	504KXRE6	560KXRE6	560KXRE6-K	615KXRE6	615KXRE6	680KXRE6
				504KXRE6	504KXRE6	560KXRE6	560KXRE6	615KXRE6	615KXRE6	680KXRE6	680KXRE6
Nominal horse power				34HP	36HP	38HP	40HP	42HP	44HP	46HP	48HP
Power source				3 Phase 380-415V, 50Hz							
Nominal capacity	Cooling		kW	96.0	101.0	106.5	113.0	118.0	123.5	130.0	136.0
	Heating			108.0	113.0	119.5	127.0	132.0	138.0	142.0	146.0
Electrical characteristics	Starting current		A	16							
	Power consumption	Cooling	kW	28.67	30.36	33.13	35.9	39.42	42.94	47.46	51.98
		Heating		28.44	30.24	31.91	33.58	35.9	38.22	38.80	39.38
	Operating current	Cooling	A	45.4-41.6	47.6-43.6	52.2-47.8	56.8-52.0	63.1-57.8	69.4-63.6	79.6-72.9	89.8-82.2
		Heating		47.2-43.2	50.4-46.2	53.2-48.8	56.0-51.4	59.6-54.6	63.2-57.8	65.6-60.0	68.0-62.2
Exterior dimensions	HxWxD		mm	2048x2700x720							
Net weight			kg	698	722			750			
Refrigerant charge	R410A		kg	33							
Refrigerant piping size	Liquid line		in (mm)	ø15.88(5/8")		ø19.05(3/4")					
	Suction Gas line			ø31.75(1 1/4")[ø34.92(1 3/8")]		ø38.1(1 1/2")[ø34.92(1 3/8")]					
	Discharge Gas line			ø28.58(1 1/8")							
Capacity connection			%	50~160	50~130						
Number of connectable indoor units				69	59	62	66	69	72	76	80

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
3. [ ] : Pipe sizes applicable to European installations are shown in parentheses.

Dimensions

All measurements in mm.

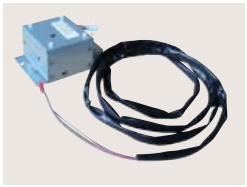


Mark	Content	504	560	560-K	615	680
A	Refrigerant suction gas piping connection entrance	ø28.58(Brazing)				
B	Refrigerant liquid piping connection entrance	ø12.7(Flare)				
C	Refrigerant discharge gas piping connection entrance	ø22.22(Brazing)			ø25.4(Brazing)	
D	Power supply entry hole	ø50(right · left · front),long hole 40x80(under side)				
F	Anchor bolt hole	M10,4pcs.				
G	Drain waste water hose hole	ø45,3pcs.				
H	Drain hole	ø20,6pcs.				
K	Refrigerant oil equalization piping connection pipe	ø9.52(Flare)				
L	Carrying in or hole for hanging	180x44.7				
N	Refrigerant piping exit hole	ø88(or ø100)				

Installation example		
Dimensions	1	2
L_1	500	Open
L_2	10	10
L_3	100	100
L_4	10	Open
H_1	1500	–
H_2	No limited	No limited
H_3	1000	No limited
H_4	No limited	–

Notes:
(1) Make sure to secure the unit with anchor bolts.
(2) Make sure to allow the space of 2m or more above the unit.
(3) Connect the refrigerant piping (suction gas side, discharge gas side, liquid side) at local site.
(4) The refrigerant piping connection entrance and the power supply intake are of the half blank shape. Cut it with the nipper etc., when you use.
(5) Use ø88 (or ø100) for the refrigerant piping connection entrance.
(6) Please use the anchor hole (M10x10) marked I and J and M for a renewal purpose.
(7) Please connect the oil equalization pipe marked K with only the outdoor combination unit.
(8) Please use combination trestle (option) when you use the trestle by outdoor combination unit.

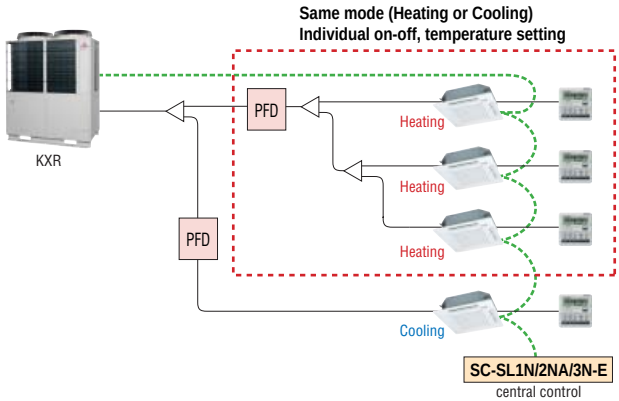
KXR6 PFD refrigerant flow branch control



Relay kit
(Relay kit comes attached to the branch control)

Branch control	Total downstream indoor unit capacity
PFD1123-E	less than 11.2kW
PFD1803-E	less than 18.0kW
PFD2803-E	less than 28.0kW
PFD1123X4-E	less than 44.8kW(11.2kWx4)

- The remote control setting (as individual indoor unit on-off, temperature setting other than cooling/heating mode control) is possible with one remote control connected to each indoor unit, while at the same time, Center Control (SC-SL1N/2NA/3N-E) can be used together with the individual remote control.
- It is necessary to set the central control to use this function. Please refer to the Installation Manual for details.

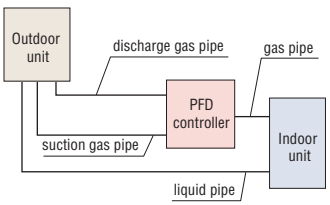


- In case of the mode changeover from cooling to heating and from cooling to heating, by the use of only the indoor units and PFD box combination, the mode changeover sound was reduced. All this made possible without turning off the compressor and at the same time without the reduction of capacity.
- The risk of refrigerant leakage was reduced by changing piping connection at the PFD box to brazing method.
- By the use of optional PFD box extension cable that has a connector at ends, makes it possible to further separate the indoor unit and PFD box. This will enable the PFD box to be located away from the indoor unit and help reduce the influence of sound caused by PFD box and refrigerant flow.

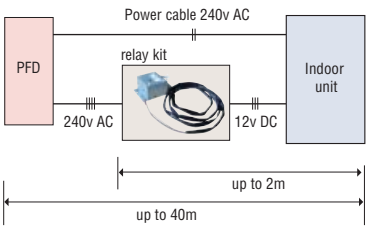
extension cable 15m

PFD-15WR-E (option)

Easy installation
New PFD design means the connection of the indoor unit liquid pipe is made directly to the liquid line - bypassing the PFD. This means (x2) less pipe connections per indoor unit, reducing installation time and cost.



The PFD is connected to the indoor unit by 3 core signal wire via a relay kit (supplied) to be located within 2m of each other. The indoor unit however can be up to 40m away. Power to the PFD can be connected from the indoor unit or other supply.



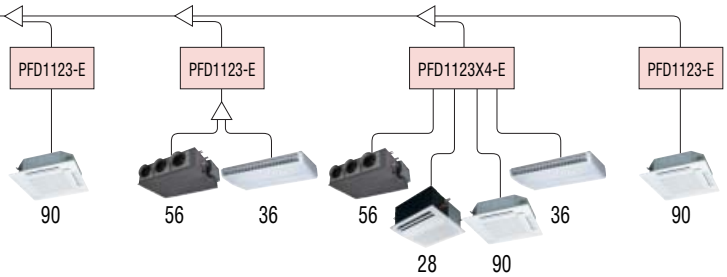
Groups of indoor units can be connected up to a total capacity 44.8kW(11.2kWx4) to a single PFD with branch piping and all units in that group will operate in the same mode only (cooling or heating).

We also have introduced the 4-way PFD control PFD1123X4-E which can connect up to four indoor units with individual control - simultaneous cooling or heating.

4-Way PFD box

Branch control	Total downstream capacity	*Connectable indoor units
PFD1123-E	less than 11.2kW	1-5
PFD1803-E	less than 18.0kW	1-8
PFD2803-E	less than 28.0kW	1-10
PFD1123X4-E	less than 44.8kW(11.2kWx4)	Up to 16

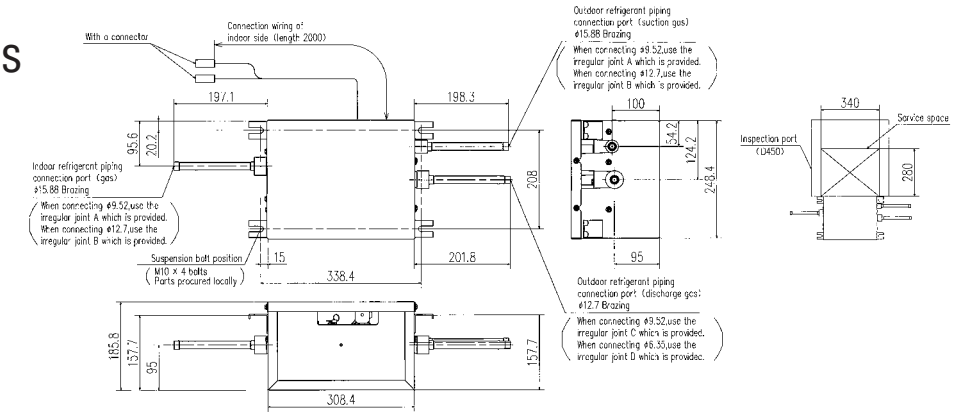
*Refer to Data Book for details



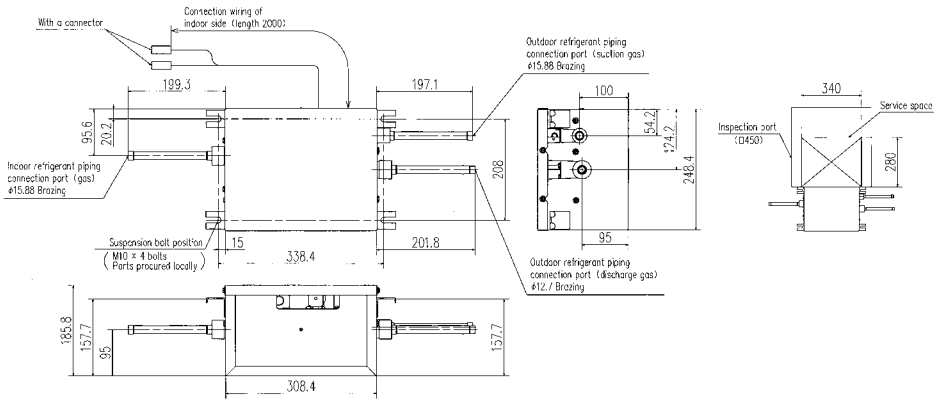
Dimensions

All measurements in mm.

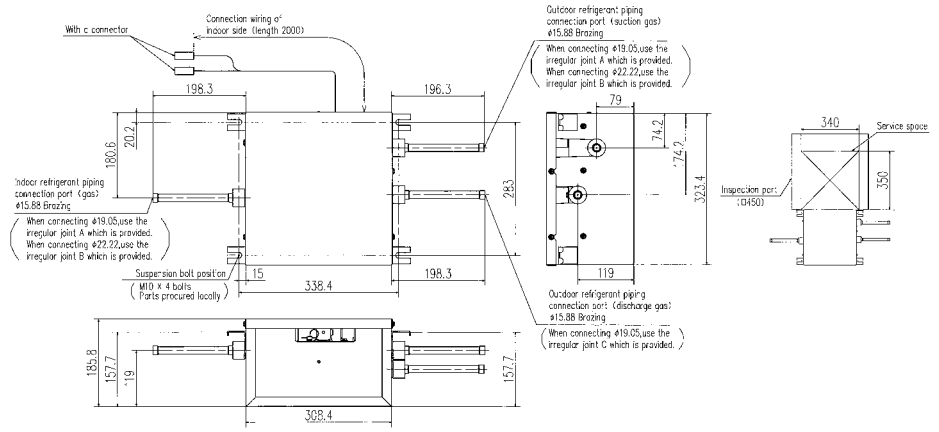
PFD1123-E


With a connector
Connection wiring of indoor side (length 2000)
Outdoor refrigerant piping connection port (suction gas) ø15.88 Brazing
When connecting ø9.52,use the irregular joint A which is provided. When connecting ø12.7,use the irregular joint B which is provided.
197.1
198.3
100
340
Service space
Inspection port (□450)
95.6
20.2
54.2
124.2
248.4
280
208
Indoor refrigerant piping connection port (gas) ø15.88 Brazing
When connecting ø9.52,use the irregular joint A which is provided. When connecting ø12.7,use the irregular joint B which is provided.
Suspension bolt position
M10 × 4 bolts Parts procured locally
15
338.4
201.8
95
Outdoor refrigerant piping connection port (discharge gas) ø12.7 Brazing
When connecting ø9.52,use the irregular joint C which is provided. When connecting ø6.35,use the irregular joint D which is provided.
185.8
157.7
95
157.7
308.4

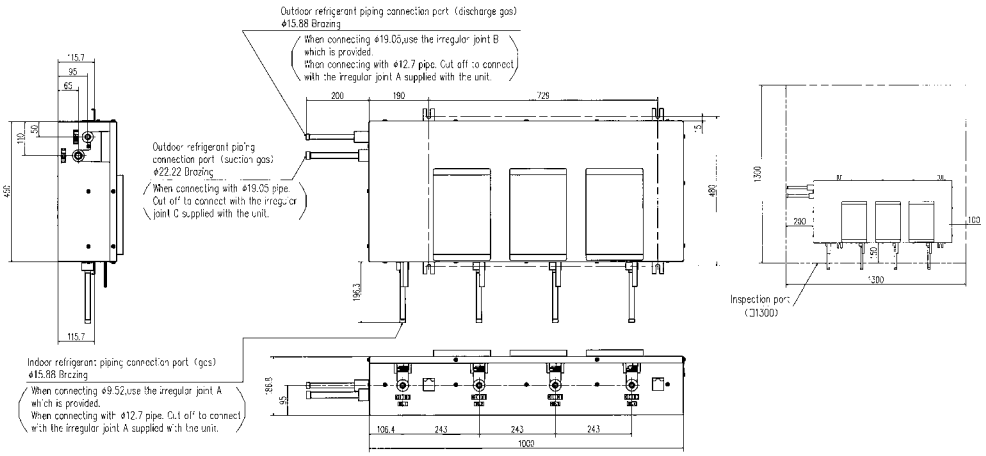
PFD1803-E



PFD2803-E



PFD1123X4-E



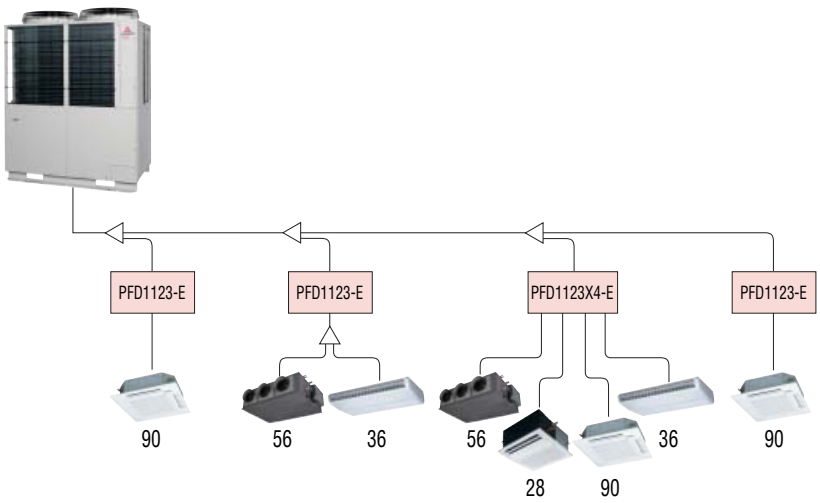
KXR6 refrigerant piping

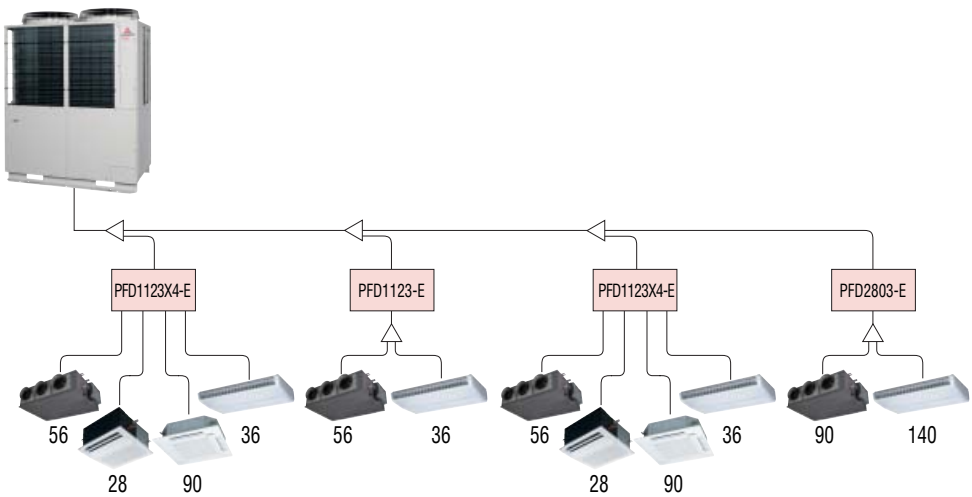
Installation of Interconnecting Pipework
Mitsubishi KXR6 equipment is manufactured to the highest standards of quality and reliability. It is imperative the method of installation and the materials used are also to high standards, to ensure trouble free operation and long term reliability.
The interconnecting pipework must be installed by a competent and trained engineer.
Refrigeration quality copper tube must be used, soft copper coils or half-hard straight lengths. The refrigeration quality tube must be soft drawn seamless high grade copper pipe. The copper tube must be selected taking into account the higher operating pressures of R410A refrigerant, and that high pressures will occur throughout the system because of the reverse cycle operation. All pipework material used should be EN12735 European standard.

The supplied branch pipe kits, must be used to make connections to indoor units, and the supplied manifold kits must be used to make connections between outdoor units (where applicable); it is not permitted to use standard fittings such as elbows, tees etc. The branch pipes shall be installed in accordance with the manufacturer's instructions, allowing unrestricted flow of refrigerant, and in accordance with European standard E378:2000.
All brazed joints shall be made with dry nitrogen purge to ensure the prevention of oxidisation to the internal surface of the copper pipes.
The ingress of moisture, dirt and any other contaminants to the interior of the copper pipes, and air conditioning units, must be prevented during the installation procedure.
After the installation of pipework, prior to the connection of the outdoor units, and sealing of insulation joints, the pipework must be pressure tested for leakage, using dry nitrogen.

Additional Refrigerant
Additional R410A refrigerant only shall be used, and must be charged by weight only, using electronic scales. The amount of additional refrigerant must be accurately calculated from the manufacturerís data, based on the length and diameter of each section of the liquid refrigerant pipework of the system.

Single outdoor unit piping examples:





KXR6 refrigerant piping

Pipe sizes applicable to European installations.

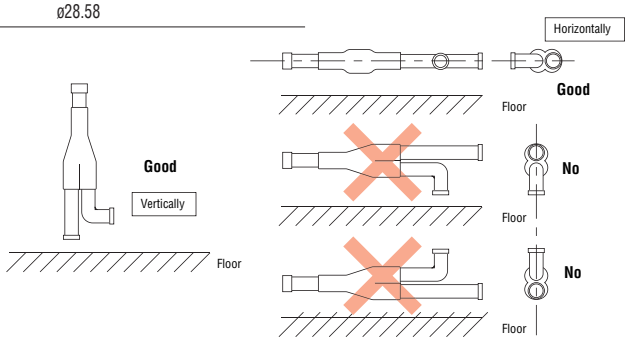
Outdoor unit (HP)		8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48
Liquid pipe	Furthest indoor unit =<90m	ø9.52		ø12.7							ø15.88						ø19.05					
Suction Gas pipe		ø19.05	ø22.22		ø28.58						ø34.92											
Discharge Gas Pipe		ø15.88	ø19.05		ø22.22						ø28.58											
Liquid pipe	Furthest indoor unit >90m			ø12.7			ø15.88				ø19.05						ø22.22					
Suction Gas pipe			ø22.22		ø28.58						ø34.92											
Discharge Gas Pipe		ø15.88	ø19.05		ø22.22						ø28.58											

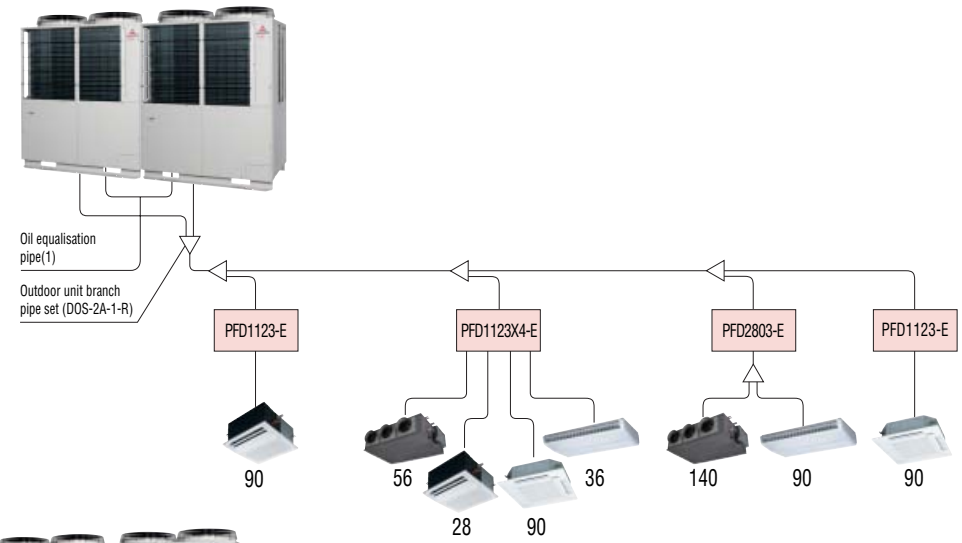
mm	inch
ø9.52	3/8"
ø12.7	1/2"
ø15.88	5/8"
ø19.05	3/4"
ø22.22	7/8"
ø25.4	1"

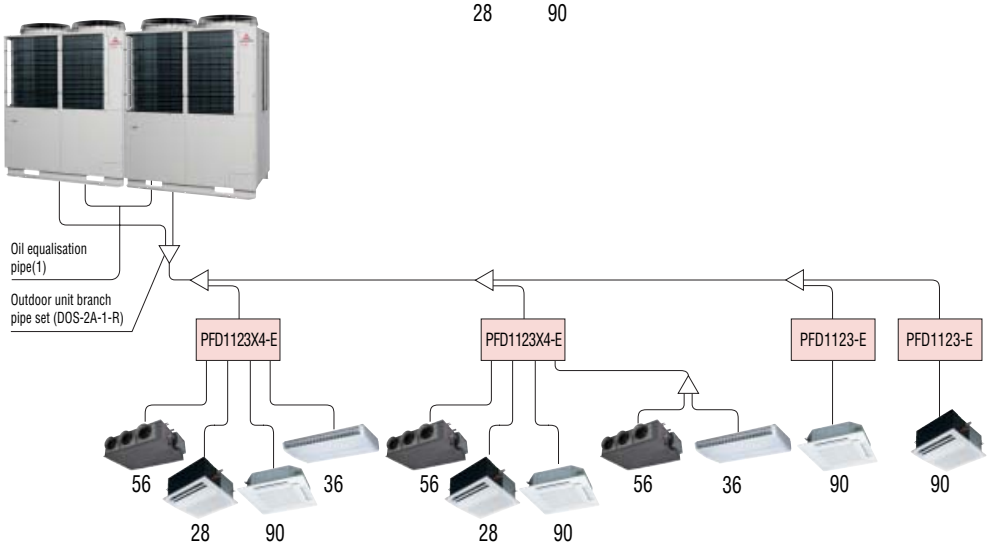
mm	inch
ø28.58	1 1/8"
ø31.8	1 1/4"
ø34.92	1 3/8"
ø38.1	1 1/2"
ø44.5	1 3/4"
ø50.8	2"

DIS-22-1-R/DIS-180-1-R

DOS-2A-1-R







Outdoor unit's branching piping

Outdoor unit	Branch piping set
2 units (for 735~1360)	DOS-2A-1-R

Indoor unit's first branching piping

Total capacity of indoor units	Branch piping set
~179	DIS-22-1-R
180~370	DIS-180-1-R
371~539	DIS-371-2-R
540~	DIS-540-2-R

For Down Stream of PFD box

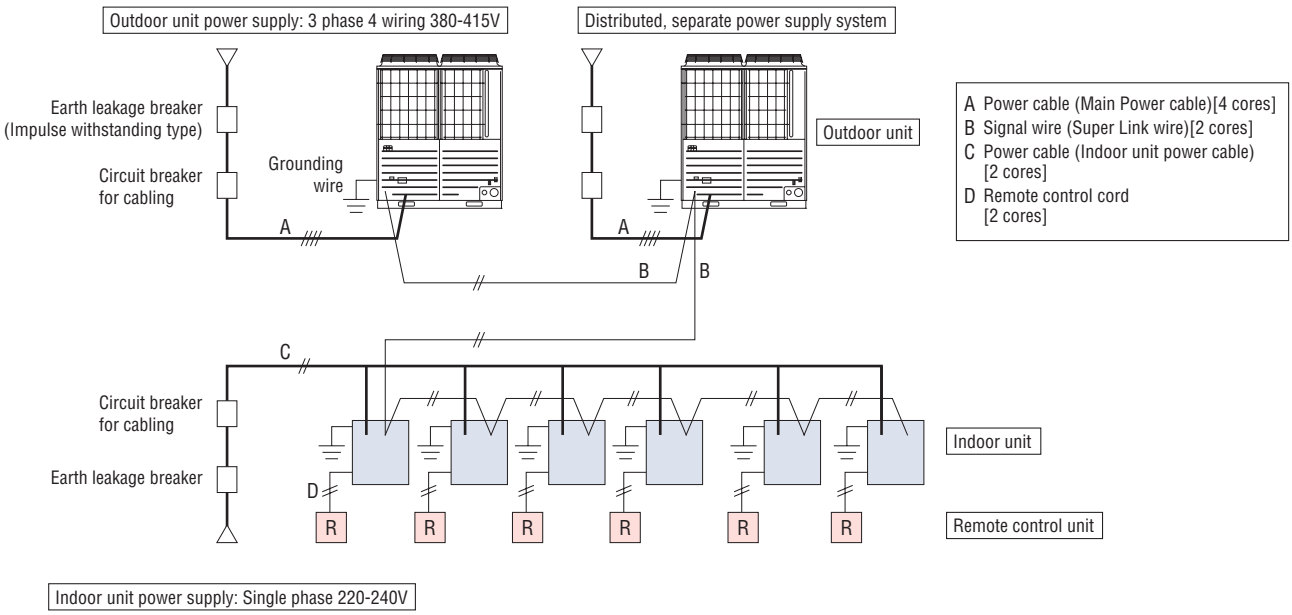
Total capacity of indoor units	Branch piping set
~179	DIS-22-1
180~370	DIS-180-1
371~539	DIS-371-1

KXR6 electrical wiring – power supply

KXR6 new design includes greatly simplified wiring requirements utilising a 'polarity-free' two wire control loop connecting the indoor units.

Power wiring

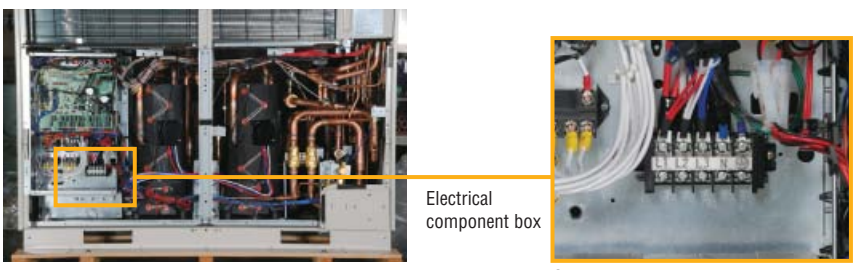
Cables can be laid through the front, right, left or bottom of the outdoor unit casing.
Separate power supplies should be used for the outdoor unit (3/phase) and the indoor units (1/phase).
Only control wiring is connected from outdoor to indoor unit.



CAUTION

If the earth leakage breaker is exclusively for ground fault protection, then you will need to install a circuit breaker for wiring work.

KXR6 outdoor unit mechanical compartment



Outdoor unit power supply terminal block

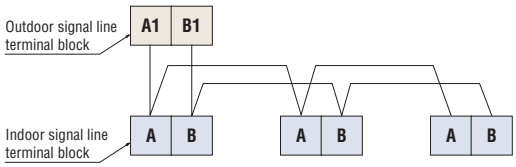
KXR6 electrical wiring – control wiring

1. The control wiring is 5 Volt DC, non-polarised, two wire connection notated as 'A1' and 'B1'. This 'AB' wiring connects outdoor unit to indoor unit and indoor unit to indoor unit.
2. This wiring must be a 2-core shielded cable size 0.75mm² or 1.25mm².

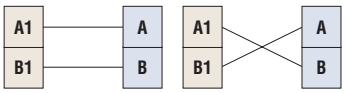
	0.75mm²	1.25mm²
~1000m	YES	YES
1000~1500m	YES	NO

3. We recommend the both ends of the shield of the cable are connected to ground (earth) at all the indoor units and outdoor units.
4. When plural outdoor units are used,
   •Connect the signal cable between indoor and outdoor units and the signal cable between outdoor units belonging to the same refrigerant line to A1 and B1.
   •Connect the signal line between outdoor units on different refrigerant lines to A2 and B2.
5. For current specification of 2-core (AB) wiring, please consult your MHI dealer.

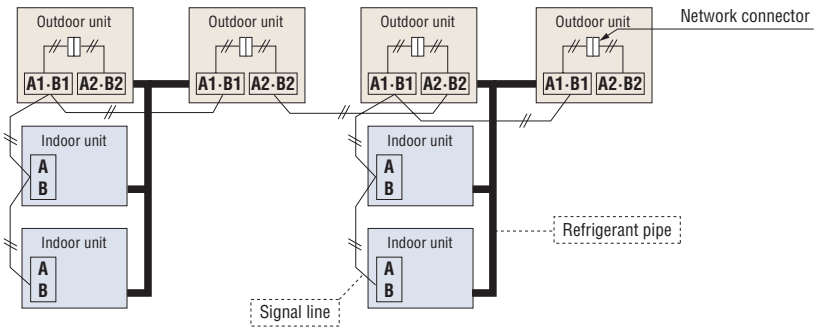
(1) When one outdoor unit is used



○ Indoor and outdoor signal line do not have a polarity.
Any of the connections in the following illustration can be made.



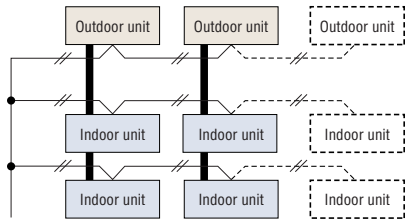
(2) When plural outdoor units are used



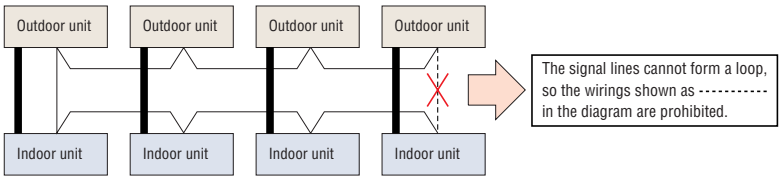
(a) The maximum number of indoor units that can be connected in a system is 128 and it is possible to configure outdoor units and/or indoor units as an outdoor or indoor unit group connected with each other with two wires.

(b) The signal wires can also be connected using the method shown below.

(3) The signal lines can also be connected using the method shown below.



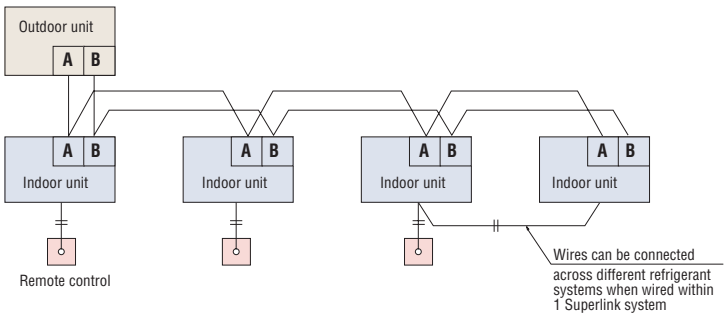
Important ○ Loop wiring prohibited



Remote control wiring specifications

For interconnecting wiring between the remote control and indoor units (XY wiring) use 2-core cable size 0.3mm². The maximum length of 2-core cable is 600 metres. Where the 2-core wiring exceeds 100m, use the wire size detailed on the table opposite.

Length (m)	Wire size
100 to 200	0.5mm² x 2 core
To 300	0.75mm² x 2 core
To 400	1.25mm² x 2 core
To 600	2.0mm² x 2 core



Indoor units
Ceiling Cassette -4way-
FDT

Model No.

FDT28KXE6D
FDT36KXE6D
FDT45KXE6D
FDT56KXE6D
FDT71KXE6D
FDT90KXE6D
FDT112KXE6D
FDT140KXE6D
FDT160KXE6D

Wired remote control

RC-E4 (option)

RCH-E3 (option)

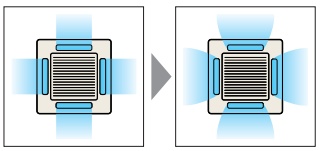
Wireless remote control

RCN-T-36W-E (option)

Individual flap control system

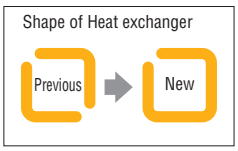
According to room temperature conditions, four directions of air flow can be controlled by individual flap as preferred.
As individual flap control is available even after installation, installation area became wider than before.

Due to optimization of outlet design of air flow with our new advanced technology, sufficient air flow is secured and long reach of air flow is realized.



The thinnest design

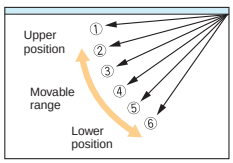
Thanks to new design of heat exchanger changed from 2 parts to 1 part, the height of indoor unit is reduced drastically.
Furthermore applying DC fan motors to FDT models, the highest energy efficiency level, reduction of weight and significant compact design are realized.



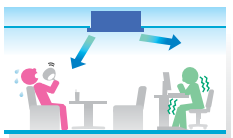
Flap control system

Selection of louver position is possible. Louvers can be set at different angles.

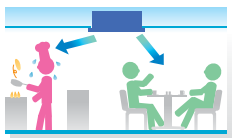
*RCH-E3 is not applicable to the Individual flap control system and the Flap control system.



for person who is far from the indoor unit



for both persons who are feeling hot or cold



can cool both the kitchen and the guests

Specifications

Item		Model	FDT28KXE6D	FDT36KXE6D	FDT45KXE6D	FDT56KXE6D	FDT71KXE6D	FDT90KXE6D	FDT112KXE6D	FDT140KXE6D	FDT160KXE6D
Nominal cooling capacity		kW	2.8	3.6	4.5	5.6	7.1	9.0	11.2	14.0	16.0
Nominal heating capacity		kW	3.2	4.0	5.0	6.3	8.0	10.0	12.5	16.0	18.0
Power source			1 Phase 220-240V, 50Hz								
Power consumption	Cooling	kW	0.03-0.03			0.04-0.04	0.10-0.10	0.14-0.14			
	Heating		0.03-0.03			0.04-0.04	0.10-0.10	0.14-0.14			
Sound pressure level※		dB(A)	Hi:33 Me:31 Lo:30			Hi:33 Me:31 Lo:30	Hi:33 Me:31 Lo:30	Hi:40 Me:37 Lo:35		Hi:42 Me:40 Lo:37	Hi:43 Me:41 Lo:38
Exterior dimensions H x W x D		mm	Unit:246x840x840 Panel:35x950x950					Unit:298x840x840 Panel:35x950x950			
Net weight		kg	Unit:22 Panel:5.5			Unit:24 Panel:5.5		Unit:27 Panel:5.5			
Air flow※		CMM	Hi:18 Me:16 Lo:14				Hi:18 Me16 Lo:14	Hi:27 Me:24 Lo:20		Hi:30 Me:27 Lo:23	
Outside air intake			Possible								
Panel			T-PSA-3AW-E								
Air filter, Q'ty			Pocket Plastic net x1 (Washable)								
Remote control(option)			wired:RC-E4, RCH-E3 wireless:RCN-T-36W-E								
Installation data Refrigerant piping size		mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")			Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")				

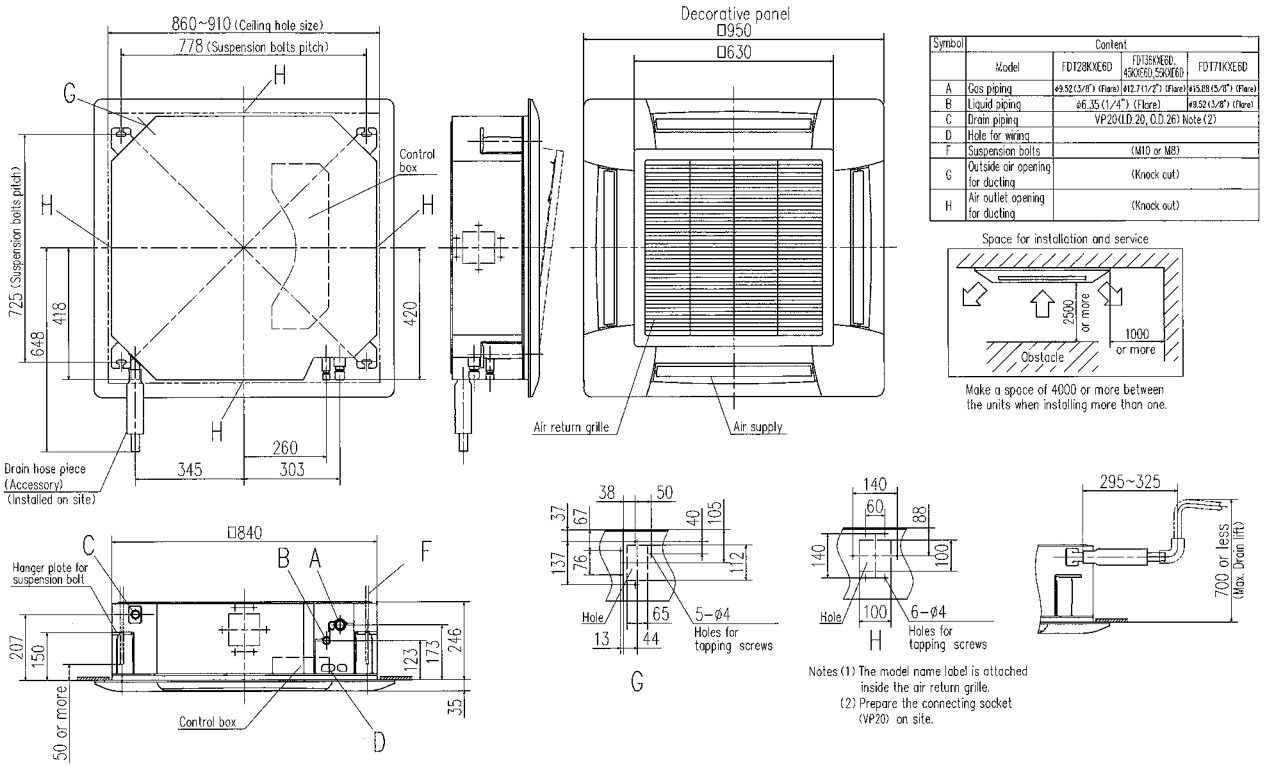
1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

※ Powerful-Hi can be selected. Sound pressure level: FDT28/36/45 37dB(A), FDT56 39dB(A), FDT71 46dB(A), FDT90/112/140/160 51dB(A). Air flow: FDT28/36/45/56 20CMM, FDT71 28CMM, FDT90/112/140/160 37CMM.

Dimensions

All measurements in mm.

FDT28KXE6D, 36KXE6D, 45KXE6D, 56KXE6D, 71KXE6D



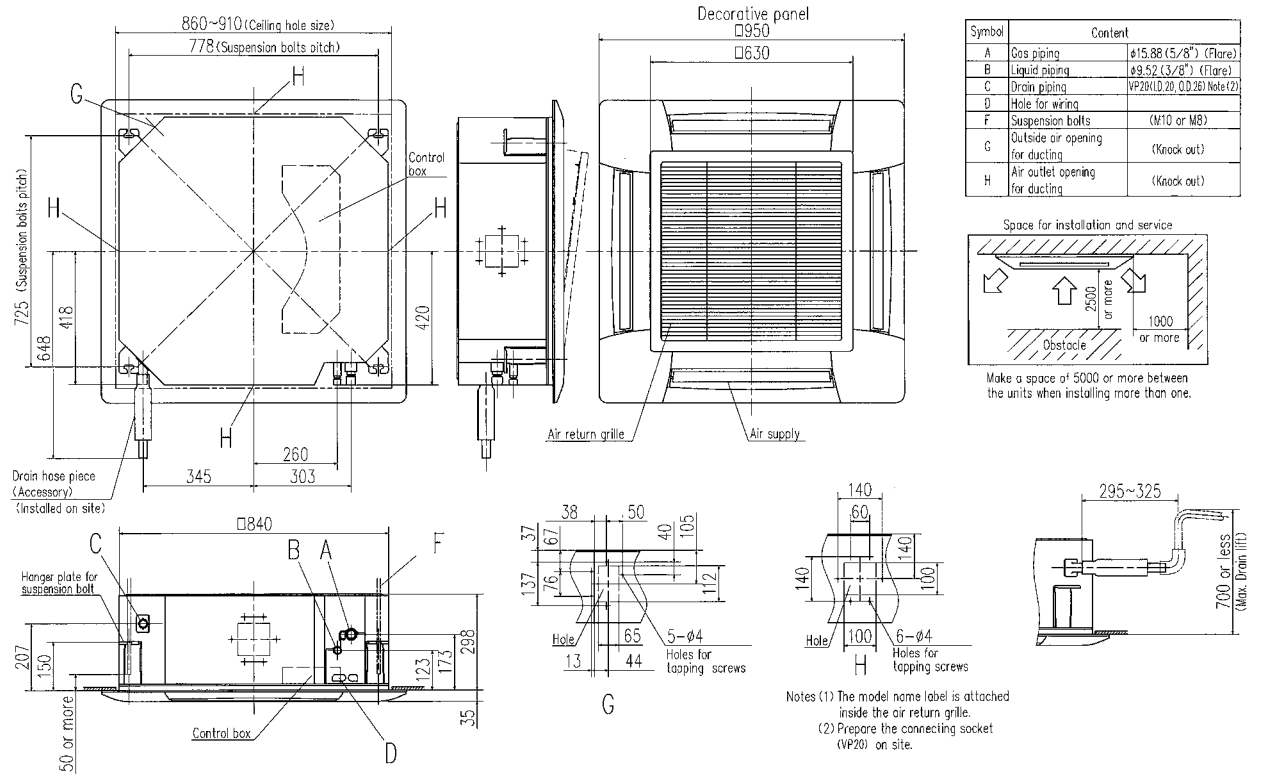
Symbol	Content		
	Model	FDT28KXE6D	FDT36KXE6D, 45KXE6D, 56KXE6D	FDT71KXE6D
A	Gas piping	ø9.52 (3/8") (Flare)	ø12.7 (1/2") (Flare)	ø15.88 (5/8") (Flare)
B	Liquid piping	ø6.35 (1/4") (Flare)		ø9.52 (3/8") (Flare)
C	Drain piping	VP20 (I.D.20, O.D.26) Note (2)		
D	Hole for wiring			
F	Suspension bolts	(M10 or M8)		
G	Outside air opening for ducting	(Knock out)		
H	Air outlet opening for ducting	(Knock out)		

Space for installation and service

Make a space of 4000 or more between the units when installing more than one.

Notes (1) The model name label is attached inside the air return grille.
(2) Prepare the connecting socket (VP20) on site.

FDT90KXE6D, 112KXE6D, 140KXE6D, 160KXE6D



Symbol	Content	
A	Gas piping	ø15.88 (5/8") (Flare)
B	Liquid piping	ø9.52 (3/8") (Flare)
C	Drain piping	VP20 (I.D.20, O.D.26) Note (2)
D	Hole for wiring	
F	Suspension bolts	(M10 or M8)
G	Outside air opening for ducting	(Knock out)
H	Air outlet opening for ducting	(Knock out)

Space for installation and service

Make a space of 5000 or more between the units when installing more than one.

Notes (1) The model name label is attached inside the air return grille.
(2) Prepare the connecting socket (VP20) on site.

Ceiling Cassette -4way Compact (600x600mm)- FDTC

Model No.
FDTC22KXE6D
FDTC28KXE6D
FDTC36KXE6D
FDTC45KXE6D
FDTC56KXE6D

Fits into standard 600 x 600 ceiling

Wired remote control

RC-E4 (option)

RCH-E3 (option)

Wireless remote control

RCN-TC-24W-ER (option)

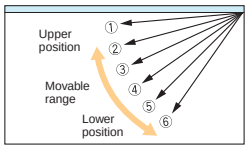
Individual flap control system

According to room temperature conditions, four directions of air flow can be controlled by individual flap as preferred.
As individual flap control is available even after installation, installation area became wider than before.

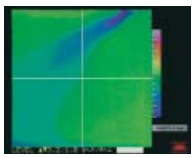
Flap control system

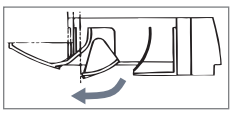
Selection of louver position is possible. Louvers can be set at different angles.

* RCH-E3 is not applicable to the Individual flap control system and the Flap control system.



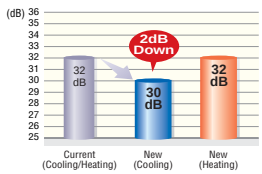
"CLEARER"AIR FLOW



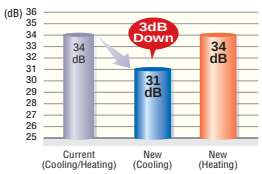


New shape & angled louvre re-directs the air current away from the ceiling, to reduce ceiling stains.

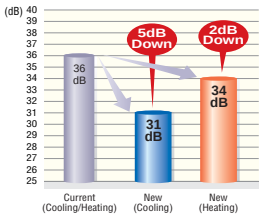
Quiet operation (Sound level in the Lo mode.)



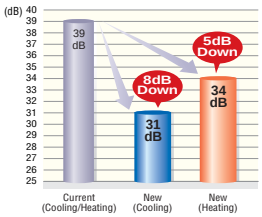
FDTC22KX, 28KX



FDTC36KX



FDTC45KX



FDTC56KX

Installation Workability

For wireless control simply insert the infra-red receiver kit on a corner of the panel.

Specifications

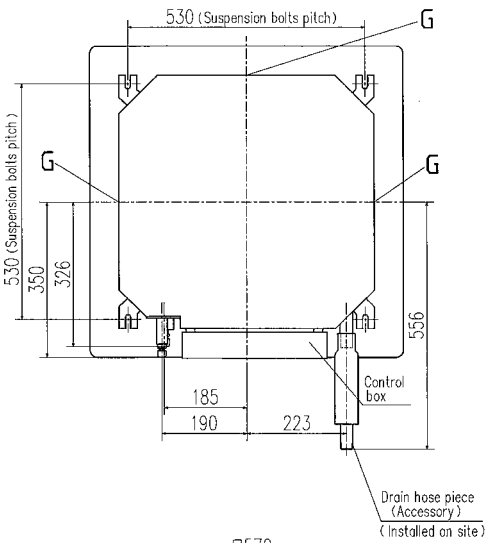
Item		Model	FDTC22KXE6D	FDTC28KXE6D	FDTC36KXE6D	FDTC45KXE6D	FDTC56KXE6D
Nominal cooling capacity		kW	2.2	2.8	3.6	4.5	5.6
Nominal heating capacity		kW	2.5	3.2	4.0	5.0	6.3
Power source			1 Phase 220-240V, 50Hz				
Power consumption	Cooling	kW	0.03-0.03			0.04-0.04	
	Heating		0.03-0.03			0.04-0.04	
Sound pressure level ※	Cooling	dB(A)	Hi:35 Me:33 Lo:30		Hi:38 Me:36 Lo:31	Hi:40 Me:37 Lo:31	Hi:45 Me:39 Lo:31
	Heating		Hi:35 Me:33 Lo:32		Hi:38 Me:36 Lo:34	Hi:40 Me:37 Lo:34	Hi:45 Me:39 Lo:34
Exterior dimensions H x W x D		mm	Unit:248x570x570 Panel:35x700x700				
Net weight		kg	Unit:14 Panel:3.5		Unit:15 Panel:3.5		
Air flow ※	Cooling	CMM	Hi:9.5 Me:8.5 Lo:7		Hi:10 Me:9 Lo:7	Hi:11 Me:9 Lo:7	Hi:13 Me:10 Lo:7
	Heating		Hi:9.5 Me:8.5 Lo:8		Hi:10 Me:9 Lo:8	Hi:11 Me:9 Lo:8	Hi:13 Me:10 Lo:8
Outside air intake			Not possible				
Panel			TC-PSA-25W-E				
Air filter, Q'ty			Pocket Plastic net x1 (Washable)				
Remote control(option)			wired:RC-E4, RCH-E3 wireless:RCN-TC-24W-ER				
Installation data Refrigerant piping size		mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")		Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")		

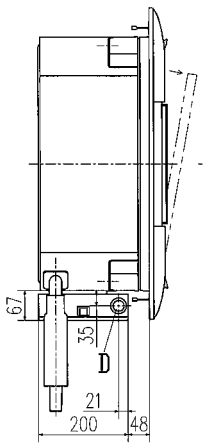
1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

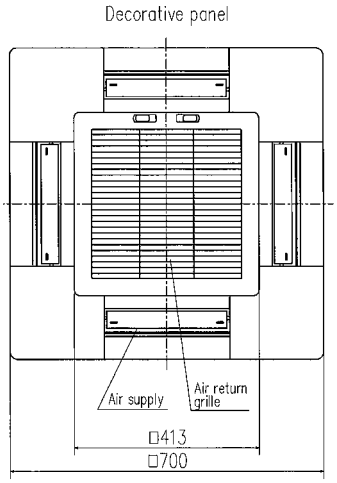
※ Powerful-Hi can be selected. Sound pressure level: FDTC22/28 44dB(A), FDTC36 46dB(A), FDTC45 48dB(A), FDTC56 49dB(A). Air flow: FDTC22/28 12CMM, FDTC36 13CMM, FDTC45 15CMM. FDTC56 16CMM.

Dimensions

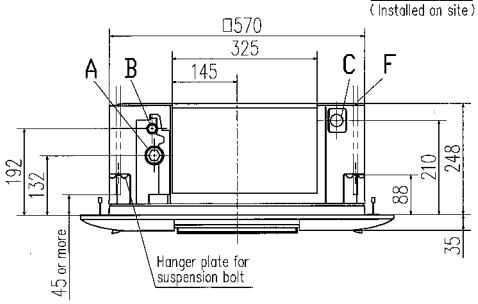
All measurements in mm.

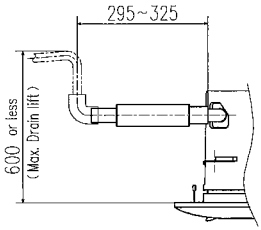


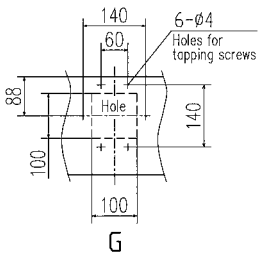


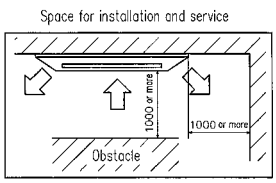


Notes (1) The model name label is attached on the control box lid.
(2) Prepare the connecting socket (VP20) on site.
(3) This unit is designed for 2x2 grid ceiling.
If it is installed on a ceiling other than 2x2 grid ceiling, provide an inspection port on the control box side.





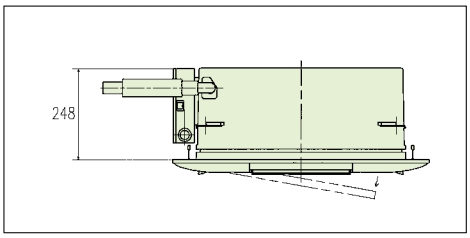




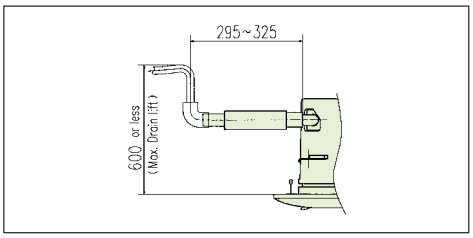
Make a space of 4000 or more between the units when installing more than one.

Symbol	Content		
	Model	FDTC22KXE6D, 28KXE6D	FDTC36KXE6D, 45KXE6D, 56KXE6D
A	Gas piping	ø9.52 (3/8") (Flare)	ø12.7 (1/2") (Flare)
B	Liquid piping	ø6.35 (1/4") (Flare)	
C	Drain piping	VP20 (I.D.20, O.D.26) Note (2)	
D	Hole for wiring	ø25	
F	Suspension bolts	(M10 or M8)	
G	Air outlet opening for ducting	(Knock out)	

Ultra slim design at just 248mm above the ceiling



Condensate drain pump included as standard



Ceiling Cassette -2way- FDTW

Model No.

FDTW28KXE6D
FDTW45KXE6D
FDTW56KXE6D
FDTW71KXE6D
FDTW90KXE6D
FDTW112KXE6D
FDTW140KXE6D

FDTW28~56

FDTW71~140

Wired remote control

RC-E4 (option)

RCH-E3 (option)

Wireless remote control

RCN-KIT3-E (option)

Specifications

Item		Model	FDTW28KXE6D	FDTW45KXE6D	FDTW56KXE6D	FDTW71KXE6D	FDTW90KXE6D	FDTW112KXE6D	FDTW140KXE6D
Nominal cooling capacity		kW	2.8	4.5	5.6	7.1	9.0	11.2	14.0
Nominal heating capacity		kW	3.2	5.0	6.3	8.0	10.0	12.5	16.0
Power source			1 Phase 220-240V, 50Hz						
Power consumption	Cooling	kW	0.09-0.10			0.10-0.11	0.12-0.13	0.18-0.20	0.20-0.24
	Heating	kW	0.09-0.10			0.10-0.11	0.12-0.13	0.18-0.20	0.20-0.24
Sound pressure level※		dB(A)	Hi:39 Me:34 Lo:32			Hi:41 Me:36 Lo:35	Hi:41 Me:37 Lo:36	Hi:44 Me:41 Lo:39	Hi:45 Me:41 Lo:39
Exterior dimensions H x W x D		mm	Unit:287x817x620 Panel:8x1055x680			Unit:342x1054x620 Panel:8x1300x680		Unit:357x1524x620 Panel:8x1770x680	
Net weight		kg	Unit:18 Panel:7	Unit:19 Panel:7		Unit:26 Panel:9		Unit:38 Panel:11	
Air flow ※		CMM	Hi:14 Me:12 Lo:10			Hi:16 Me:13 Lo:11	Hi:19 Me:16 Lo:12	Hi:28 Me:25 Lo:23	Hi:32 Me:28 Lo:24
Outside air intake			Possible						
Panel			TW-PSA-25W-E			TW-PSA-35W-E		TW-PSA-45W-E	
Air filter, Q'ty			Pocket Plastic net x1 (Washable)					Pocket Plastic net x2 (Washable)	
Remote control(option)			wired:RC-E4, RCH-E3 wireless:RCN-KIT3-E						
Installation data Refrigerant piping size		mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")		Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")			

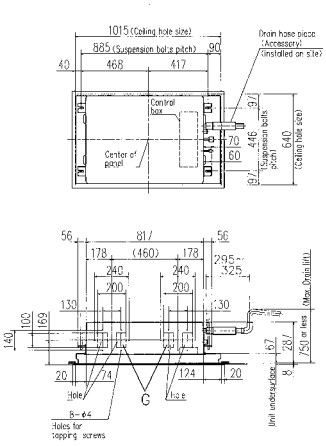
1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

※ Powerful-Hi can be selected. Sound pressure level: FDTW28/45/56 39dB(A), FDTW71/90 41dB(A), FDTW112 44dB(A), FDTW140 45dB(A). Air flow: FDTW28/45/56 14CMM, FDTW71 16CMM, FDTW90 19CMM, FDTW112 28CMM, FDTW140 32CMM.

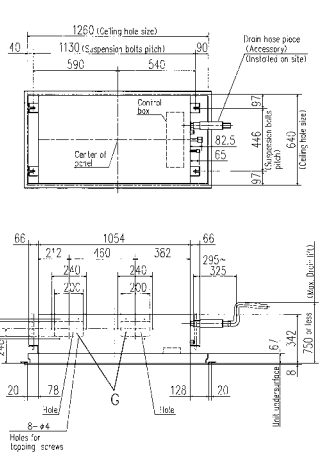
Dimensions

All measurements in mm.

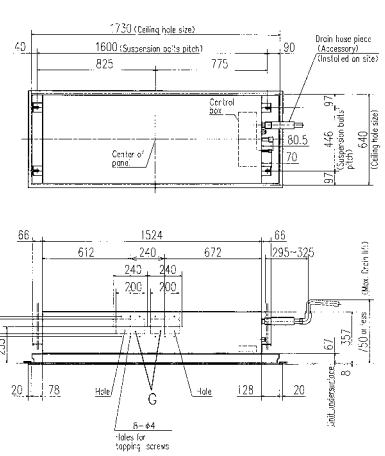
FDTW28KXE6D, 45KXE6D, 56KXE6D


1015 (Ceiling hole size)
885 (Suspension bolts pitch)
Drain hose piece (Accessory) (Installed on site)
Control box
Center of panel
Suspension bolts pitch
Hanger plate for suspension bolt
Holes for tapping screws
Hole
Unit underside
Max. Drain lift
Decorative panel
Air supply
Air return
Space for installation and service
Obstacle
Make a space of 4000 or more between the units when installing more than one.
Notes (1) The model name label is attached on the lid of the control box.
(2) Prepare the connecting socket (VP20) on site.

FDTW71KXE6D, 90KXE6D



FDTW112KXE6D, 140KXE6D



Symbol	Content		
	Model	FDTW28KXE6D	FDTW45KXE6D, 56KXE6D	FDTW71KXE6D, 90KXE6D, 112KXE6D, 140KXE6D
A	Gas piping	ø9.52 (3/8") (Flare)	ø12.7 (1/2") (Flare)	ø15.88 (5/8") (Flare)
B	Liquid piping	ø6.35 (1/4") (Flare)		ø9.52 (3/8") (Flare)
C1	Drain piping	VP20 (I.D. 20, O.D. 26) Note (2)		VP25 (I.D. 25, O.D. 32) Note (2)
C2	Drain piping (Gravity drainage)	VP20		VP25
D	Hole for wiring			
E	Suspension bolts		(M10)	
F	Outside air opening for ducting	(Knock out)		(Knock out)
G	Air outlet opening for ducting	(Knock out)		(Knock out)

Dimension Table

Unit:mm

model	a	b	c	d	e	f	g	h	i	j
FDTW28,45,56KXE6D	127	47	98	91	1055	965	214	405	234	155
FDTW71,90KXE6D	127	50	95	88	1300	1210	226	410	284	155
FDTW112,140KXE6D	137	50	110	103	1770	1680	241	410	299	170

Ceiling Cassette -1way- FDTS

Model No.
FDTS45KXE6D
FDTS71KXE6D

Wired remote control

RC-E4 (option)

RCH-E3 (option)

Wireless remote control

RCN-KIT3-E (option)

Specifications

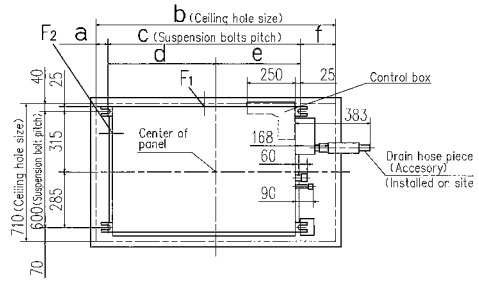
Item	Model		FDTS45KXE6D	FDTS71KXE6D
Nominal cooling capacity		kW	4.5	7.1
Nominal heating capacity		kW	5.0	8.0
Power source			1 Phase 220-240V, 50Hz	
Power consumption	Cooling	kW	0.10-0.12	0.13-0.16
	Heating		0.10-0.12	0.13-0.16
Sound pressure level※		dB(A)	Hi:43 Me:38 Lo:36	Hi:44 Me:38 Lo:36
Exterior dimensions H x W x D		mm	Unit:194x1040x650 Panel:10x1290x770	Unit:194x1300x650 Panel:10x1500x770
Net weight		kg	Unit:27 Panel:6	Unit:31 Panel:7
Air flow ※		CMM	Hi:14 Me:12 Lo:10	Hi:18 Me:15 Lo:12
Outside air intake			Possible	
Panel			TS-PSA-29W-E	TS-PSA-39W-E
Air filter, Q'ty			Pocket plastic net x2 (Washable)	Pocket plastic net x3 (Washable)
Remote control(option)			wired:RC-E4, RCH-E3 wireless:RCN-KIT3-E	
Installation data Refrigerant piping size		mm(in)	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")	Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")

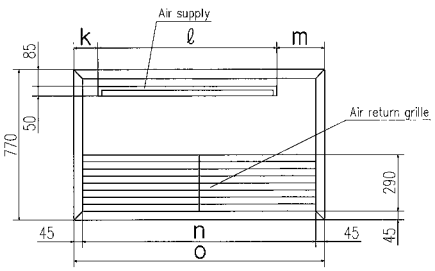
1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

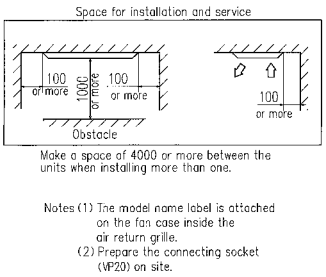
※ Powerful-Hi can be selected. Sound pressure level: FDTS45 44dB(A), FDTS71 45 dB(A). Air flow: FDTS45 16CMM, FDTS71 20CMM.

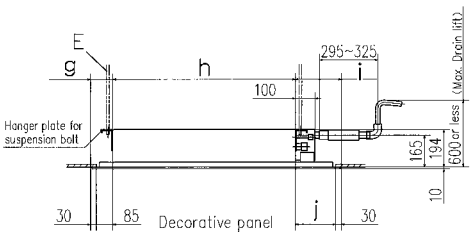
Dimensions

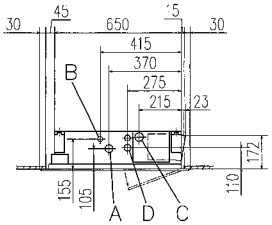
All measurements in mm.

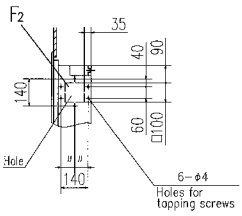


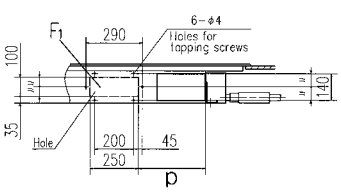



Space for installation and service
Obstacle
Make a space of 4000 or more between the units when installing more than one.
Notes (1) The model name label is attached on the fan case inside the air return grille.
(2) Prepare the connecting socket (VP20) on site.









Symbol	Content		
	Model	FDTS45KXE6D	FDTS71KXE6D
A	Gas piping	ø12.7 (1/2") (Flare)	ø15.88 (5/8") (Flare)
B	Liquid piping	ø6.35 (1/4") (Flare)	ø9.52 (3/8") (Flare)
C	Drain piping	VP20(I.D.20, O.D.26) Note (2)	VP20(I.D.20, O.D.26) Note (2)
D	Hole for wiring	ø35	ø35
E	Suspension bolts	(M10)	(M10)
F1,2	Outside air opening for ducting	(Knock out)	(Knock out)

Dimension Table

Unit:mm

model	a	b	c	d	e	f	g	h	i	j	k	ℓ	m	n	o	p
FDTS45KXE6D	60	1230	990	555	435	180	115	940	235	205	125	920	245	1200	1290	345
FDTS71KXE6D	45	1440	1250	675	575	145	100	1200	200	70	110	1180	210	1410	1500	475

Ceiling Cassette -1way Compact- FDTQ

Model No.
FDTQ22KXE6D
FDTQ28KXE6D
FDTQ36KXE6D

Fits into standard 600 x 600 ceiling

Wired remote control

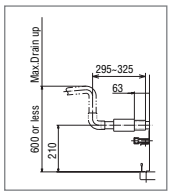
RC-E4 (option) **RCH-E3 (option)**

Wireless remote control

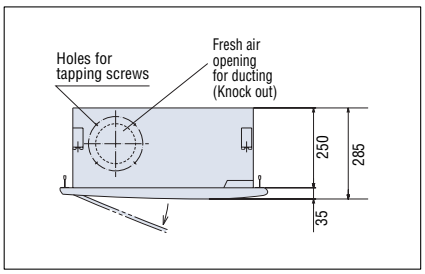
RCN-KIT3-E (option)

- **Comfortable effective cooling for small rooms, with low fan speed air flow at just 5.4m³/min.**

Optional wide panel shown for solid ceiling



Condensate drain pump included as standard



Ultra slim design at just 250mm above the ceiling

Specifications

Item		Model	FDTQ22KXE6D				FDTQ28KXE6D				FDTQ36KXE6D			
Panel Name			Direct blow panel		Duct panel		Direct blow panel		Duct panel		Direct blow panel		Duct panel	
Panel mode (Option)			TQ-PSA-15W-E	TQ-PSB-15W-E	QR-PNA-14W-ER	QR-PNB-14W-ER	TQ-PSA-15W-E	TQ-PSB-15W-E	QR-PNA-14W-ER	QR-PNB-14W-ER	TQ-PSA-15W-E	TQ-PSB-15W-E	QR-PNA-14W-ER	QR-PNB-14W-ER
Nominal cooling capacity		kW	2.2				2.8				3.6			
Nominal heating capacity		kW	2.5				3.2				4.0			
Power source			1 Phase 220-240V, 50Hz											
Power consumption	Cooling	kW	0.05-0.07				0.05-0.07				0.05-0.07			
	Heating		0.05-0.07				0.05-0.07				0.05-0.07			
Sound pressure level ※		dB(A)	Hi:41 Me:38 Lo:33		Hi:41 Me:38 Lo:33		Hi:41 Me:38 Lo:33		Hi:41 Me:38 Lo:33		Hi:41 Me:38 Lo:33		Hi:41 Me:38 Lo:33	
Exterior dimensions H x W x D	Unit	mm	250x570x570				250x570x570				250x570x570			
	Panel		35x625x650	35x780x650	35x625x650	35x780x650	35x625x650	35x780x650	35x625x650	35x780x650	35x625x650	35x780x650	35x625x650	35x780x650
Net weight		kg	Unit:23 Panel:2.5	Unit:23 Panel:3	Unit:23 Panel:2.5	Unit:23 Panel:3	Unit:23 Panel:2.5	Unit:23 Panel:3	Unit:23 Panel:2.5	Unit:23 Panel:3	Unit:23 Panel:2.5	Unit:23 Panel:3	Unit:23 Panel:2.5	Unit:23 Panel:3
Air flow ※		CMM	Hi:7 Me:6 Lo:5		Hi:7 Me:6 Lo:5		Hi:7 Me:6 Lo:5		Hi:7 Me:6 Lo:5		Hi:7 Me:6 Lo:5		Hi:7 Me:6 Lo:5	
Outside air intake			Possible											
Air filter, Q'ty			Pocket Plastic net x1 (Washable)											
Remote control(option)			wired:RC-E4, RCH-E3 wireless:RCN-KIT3-E											
Installation data Refrigerant piping size		mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")								Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")			

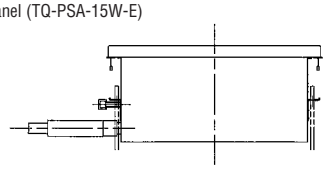
1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

※ Powerful-Hi can be selected. Sound pressure level: FDTQ22/38/36 45dB(A). Air flow: FDTQ22/38/36 8CMM.

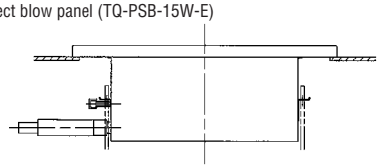
Dimensions

All measurements in mm.

Direct blow panel (TQ-PSA-15W-E)

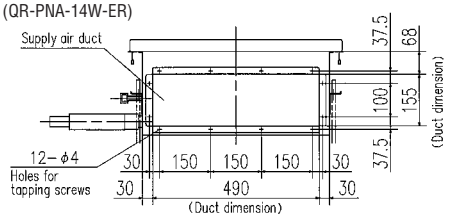


Direct blow panel (TQ-PSB-15W-E)

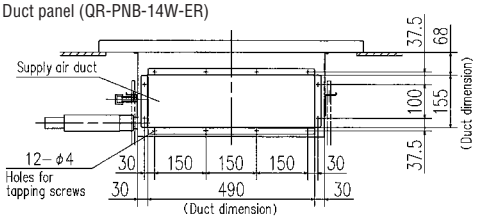


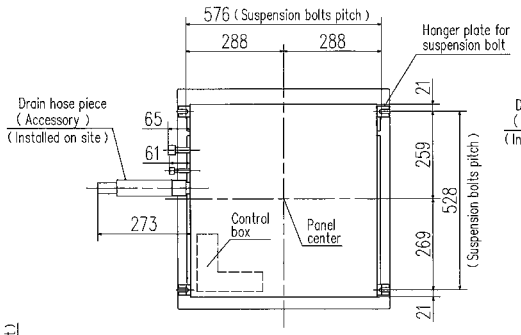
Symbol	Content		
	Model	FDTQ22KXE6D, 28KXE6D	FDTQ36KXE6D
A	Gas piping	ø9.52 (3/8") (Flare)	ø12.7 (1/2") (Flare)
B	Liquid piping	ø6.35 (1/4") (Flare)	
C	Drain piping	VP20 (I.D.20, O.D.26) Note (2)	
D	Hole for wiring	ø30	
E	Suspension bolts	(M10)	
F1,2	Outside air opening for ducting	(Knock out)	

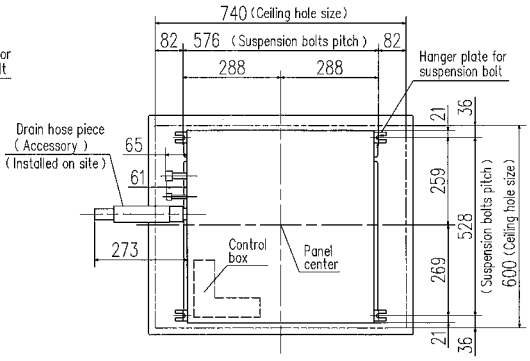
Duct panel (QR-PNA-14W-ER)

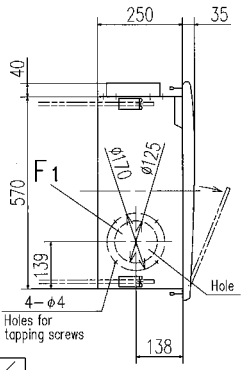


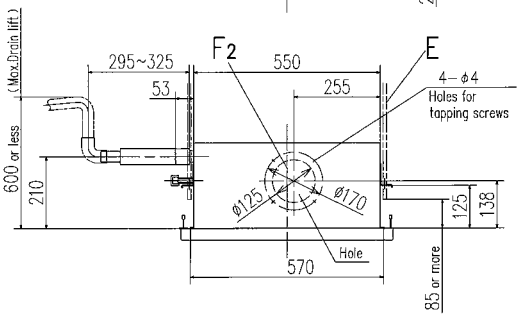
Duct panel (QR-PNB-14W-ER)

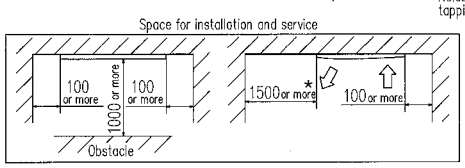










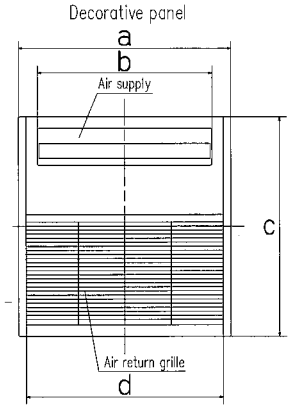


Make a space of 3000 or more between the units when installing more than one.

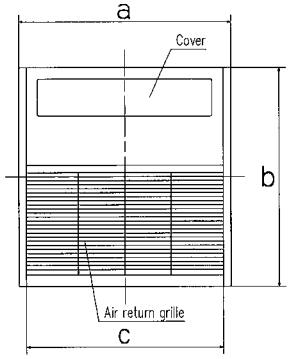
Notes

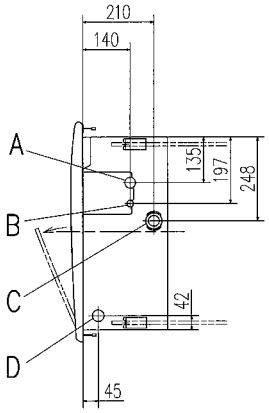
(1) The model name label is attached on the fan case inside the air return grille.
(2) Prepare the connecting socket (VP20) on site.
(3) This unit is designed for 2X2 grid ceiling.
* In case of Direct blow panel

Decorative panel



Decorative panel





Dimension Table

Unit:mm

model	a	b	c	d
TQ-PSA-15W-E	625	514	650	580
TQ-PSB-15W-E	780	514	650	580

Dimension Table

Unit:mm

model	a	b	c
QR-PNA-14W-ER	625	650	580
QR-PNB-14W-ER	780	650	580

Duct Connected -High Static Pressure- FDU

Model No.
FDU71KXE6D
FDU90KXE6D
FDU112KXE6D
FDU140KXE6D

Wired remote control

RC-E4 (option) **RCH-E3 (option)**

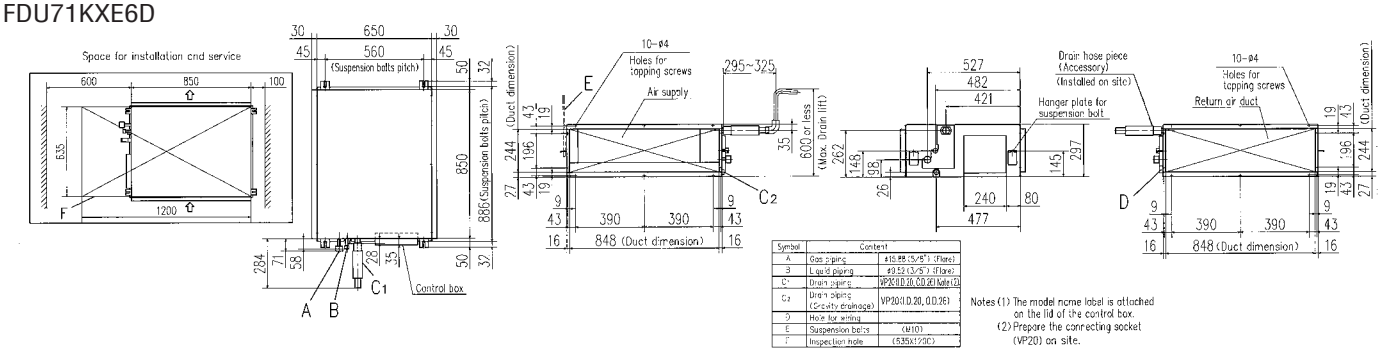
Wireless remote control

RCN-KIT3-E (option)

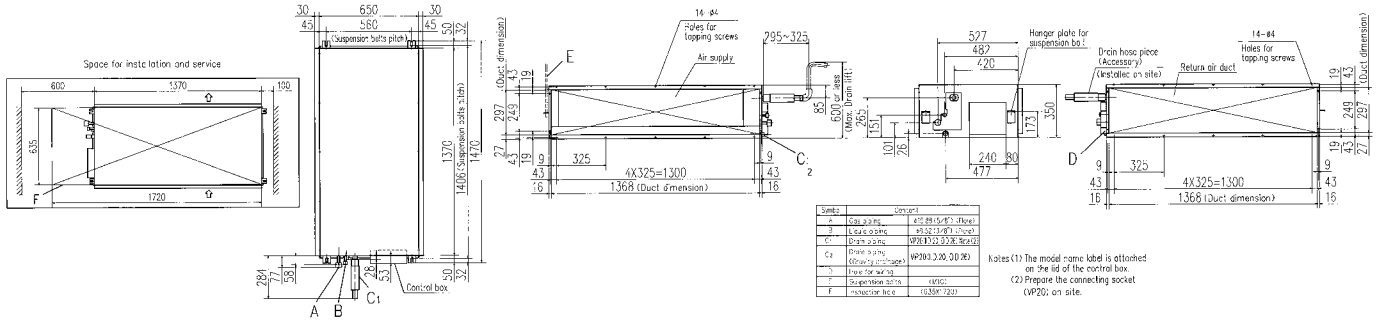
Dimensions

All measurements in mm.

FDU71KXE6D


Space for installation and service
(Suspension bolts pitch)
Holes for tapping screws
Air supply
295~325
600 or less (Max. Drain lift)
848 (Duct dimension)
Control box
Drain hose piece (Accessory) (Installed on site)
Hanger plate for suspension bolt
Return air duct
Notes (1) The model name label is attached on the lid of the control box.
(2) Prepare the connecting socket (VP20) on site.

FDU90KXE6D, 112KXE6D, 140KXE6D


Space for installation and service
(Suspension bolts pitch)
Holes for tapping screws
Air supply
295~325
600 or less (Max. Drain lift)
4X325=1300
1368 (Duct dimension)
Control box
Hanger plate for suspension bolt
Drain hose piece (Accessory) (Installed on site)
Return air duct
Notes (1) The model name label is attached on the lid of the control box.
(2) Prepare the connecting socket (VP20) on site.

Specifications

Item		Model	FDU71KXE6D	FDU90KXE6D	FDU112KXE6D	FDU140KXE6D
Nominal cooling capacity		kW	7.1	9.0	11.2	14.0
Nominal heating capacity		kW	8.0	10.0	12.5	16.0
Power source			1 Phase 220-240V, 50Hz			
Power consumption	Cooling	kW	0.29-0.32	0.35-0.39	0.39-0.45	
	Heating		0.27-0.30	0.34-0.38	0.34-0.39	
Sound pressure level		dB(A)	Hi:41 Lo:37	Hi:42 Lo:37	Hi:42 Lo:38	Hi:43 Lo:39
Exterior dimensions H x W x D		mm	297x850x650	350x1370x650		
Net weight		kg	40	63		
Air flow (Standard)		CMM	Hi:20 Lo:17	Hi:34 Lo:27		Hi:42 Lo:33.5
External Static pressure		Pa	Standard:60, Max:130			
Outside air intake			Possible(on Return duct)			
Air filter, Q'ty			Procure locally			
Remote control(option)			wired:RC-E4, RCH-E3 wireless:RCN-KIT3-E			
Installation data Refrigerant piping size		mm(in)	Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")			

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. External static pressure of indoor unit is 60Pa.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
3. External static pressure can be changed from standard external static pressure (factory setting) to maximum external static pressure (high static pressure setting) by remote control.
4. Values of sound pressure level become increased 5dB(A), when external static pressure is 130Pa.

Duct Connected -High Static Pressure- FDU

Model No.
FDU224KXE6D
FDU280KXE6D

Wired remote control

RC-E4 (option)

RCH-E3 (option)

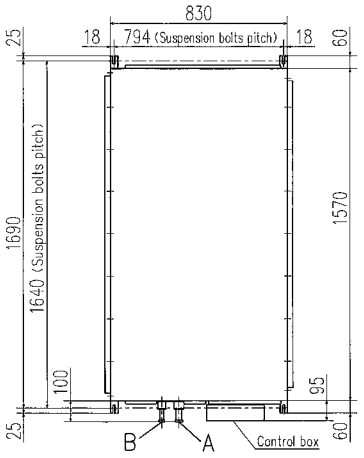
Wireless remote control

RCN-KIT3-E (option)

Fan control kit (100~200Pa)
U-FCRA(option)

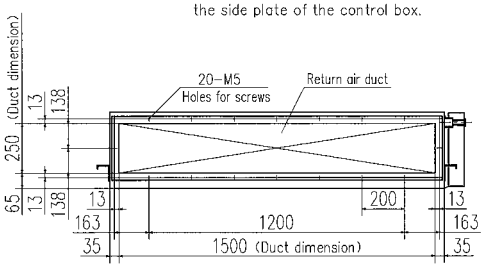
Dimensions

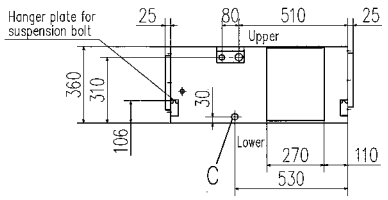
All measurements in mm.

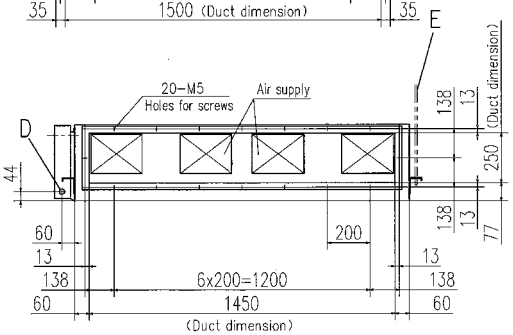


Symbol	Content		
	Model	FDU224KXE6D	FDU280KXE6D
A	Gas piping	ϕ25.4 (1") (Brazing)	
B	Liquid piping	ϕ9.52 (3/8") (Brazing)	ϕ12.7 (1/2") (Brazing)
C	Drain piping	VP20 (I.D. 20, O.D. 26)	
D	Hole for wiring	ϕ25	
E	Suspension bolts	(M10)	
F	Inspection hole	(600X600)	
G	Inspection hole	(900X1730)	

Note (1) The model name label is attached on the side plate of the control box.







Specifications

Item		Model	FDU224KXE6D	FDU280KXE6D
Nominal cooling capacity		kW	22.4	28.0
Nominal heating capacity		kW	25.0	31.5
Power source			1 Phase 220-240V, 50Hz	
Power consumption	Cooling	kW	0.94-1.03	0.96-1.05
	Heating		0.86-0.90	0.88-0.96
Sound pressure level		dB(A)	Hi:51	Hi:52
Exterior dimensions H x W x D		mm	360x1570x830	
Net weight		kg	92	
Air flow (Standard)		CMM	Hi:51	Hi:68
External Static pressure		Pa	200	
Outside air intake			Possible(on Return duct)	
Air filter, Q'ty			Procure locally	
Remote control(option)			wired:RC-E4, RCH-E3 wireless:RCN-KIT3-E	
Installation data Refrigerant piping size		mm(in)	Liquid line:ø9.52(3/8") Gas line:ø19.05(3/4")	Liquid line:ø9.52(3/8") Gas line:ø22.22(7/8")

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. External static pressure of indoor unit is 100Pa.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
3. Values of sound pressure level become increased 5dB(A), when external static pressure is 200Pa (factory setting).
4. Values of air flow volume are those at external static pressure 200Pa (factory setting).

Duct Connected -Low/Middle Static Pressure- FDUM

Model No.

FDUM22KXE6D
FDUM28KXE6D
FDUM36KXE6D
FDUM45KXE6D
FDUM56KXE6D
FDUM71KXE6D
FDUM90KXE6D
FDUM112KXE6D
FDUM140KXE6D

LOW NOISE

Wired remote control

RC-E4 (option)

RCH-E3 (option)

Wireless remote control

RCN-KIT3-E (option)

Filter kit

UM-FL1E : for 22~56
UM-FL2E : for 71, 90
UM-FL3E : for 112, 140 (option)

∗Filter pressure loss:5pa

Specifications

Item	Model	FDUM22KXE6D	FDUM28KXE6D	FDUM36KXE6D	FDUM45KXE6D	FDUM56KXE6D	FDUM71KXE6D	FDUM90KXE6D	FDUM112KXE6D	FDUM140KXE6D
Nominal cooling capacity	kW	2.2	2.8	3.6	4.5	5.6	7.1	9.0	11.2	14.0
Nominal heating capacity	kW	2.5	3.2	4.0	5.0	6.3	8.0	10.0	12.5	16.0
Power source		1 Phase 220-240V, 50Hz								
Power consumption Cooling	kW	0.10-0.12	0.13-0.15		0.16-0.18		0.17-0.19	0.18-0.21	0.27-0.31	0.31-0.35
Power consumption Heating	kW	0.10-0.12	0.13-0.15		0.16-0.18		0.17-0.19	0.18-0.21	0.27-0.31	0.31-0.35
Sound pressure level※	dB(A)	Hi:33 Me:31 Lo:28	Hi:34 Me:31 Lo:28		Hi:35 Me:32 Lo:29		Hi:35 Me:32 Lo:29	Hi:36 Me:33 Lo:30	Hi:37 Me:35 Lo:32	Hi:38 Me:36 Lo:33
Exterior dimensions H x W x D	mm	299 x 750 x 635					299 x 950 x 635		350 x 1370 x 635	
Net weight	kg	33	34				40		59	
Air flow ※	CMM	Hi:10 Me:9 Lo:8	Hi:12 Me:11 Lo:10		Hi:13 Me:12 Lo:11		Hi:16 Me:15 Lo:14	Hi:20 Me:18 Lo:15	Hi:28 Me:25 Lo:22	Hi:28 Me:25 Lo:22
External Static pressure	Pa	85 (at 10CMM)	85(at 12CMM)		85(at 14CMM)		85 (at 18CMM)	85 (at 20CMM)	90 (at 28CMM)	85 (at 34CMM)
Outside air intake		Possible								
Air filter, Q'ty		Procure locally								
Remote control(option)		wired:RC-E4, RCH-E3 wireless:RCN-KIT3-E								
Installation data Refrigerant piping size	mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")		Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")			Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")			

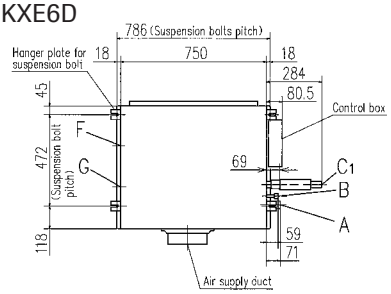
1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. External static pressure of indoor unit is 60Pa.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

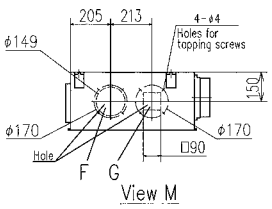
※ Powerful-Hi can be selected. Sound pressure level: FDUM22/28/36 35dB(A), FDUM45/56 36dB(A), FDUM71/90 38dB(A), FDUM112/140 41dB(A). Air flow: FDUM22 12CMM, FDUM28/36/45/56 14CMM, FDUM71 18CMM, FDUM90 23 CMM, FDUM112/140 34CMM.

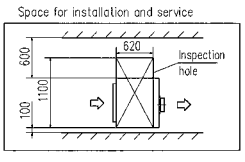
Dimensions

All measurements in mm.

FDUM22KXE6D

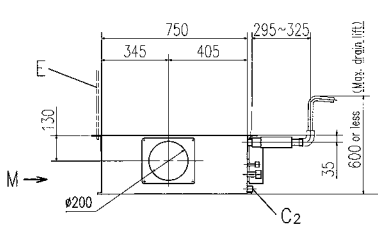


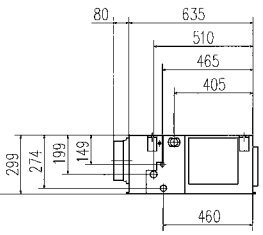


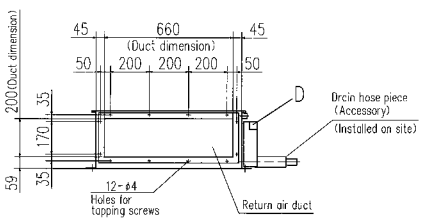


Notes (1) The mode name label is attached on the lid of the control box.
(2) Prepare the connecting socket (VP20) on site.

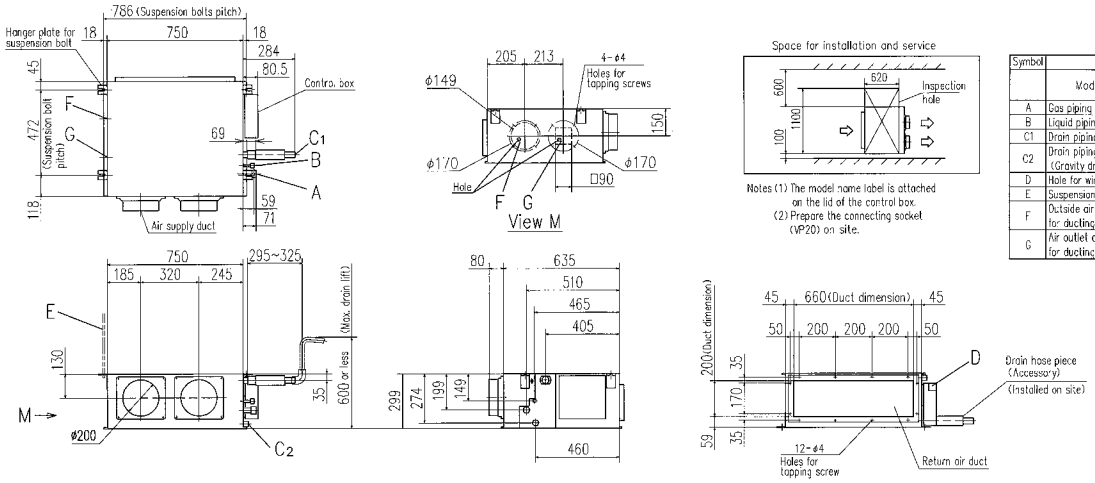
Symbol	Content	
A	Gas piping	ø9.52 (3/8") (Flare)
B	Liquid piping	ø6.35 (1/4") (Flare)
C1	Drain piping	VP20 (I.D. 20, O.D. 26) Note (2)
C2	Drain piping (Gravity drainage)	VP20 (I.D. 20, O.D. 26)
D	Hole for wiring	
E	Suspension bolts	(M10)
F	Outside air opening for ducting	(ø150) (Knock out)
G	Air outlet opening for ducting	(ø125) (Knock out)





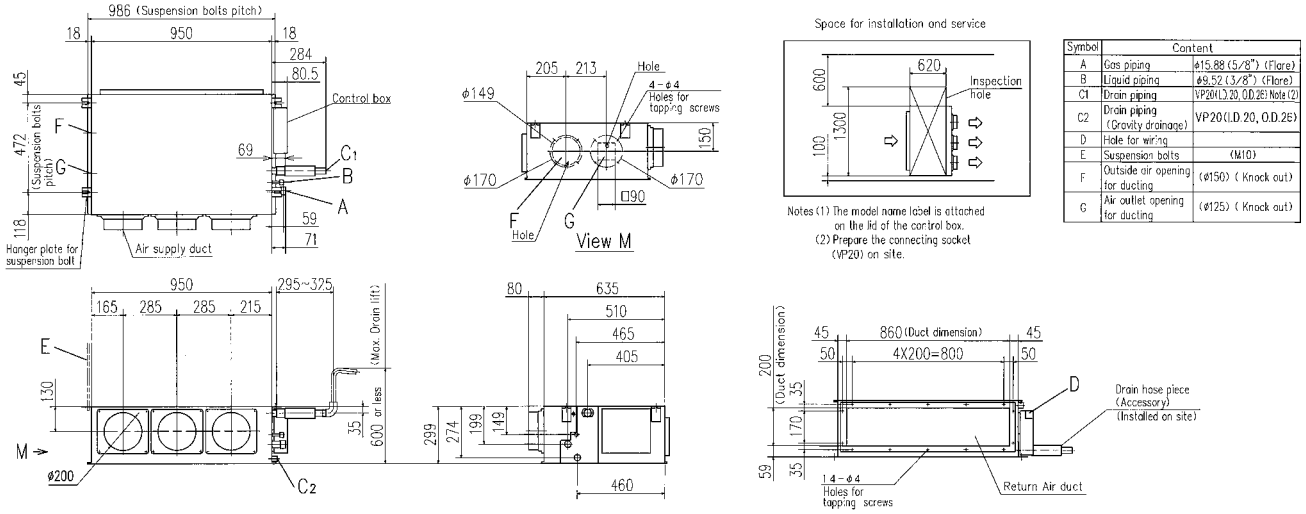


FDUM28KXE6D, 36KXE6D, 45KXE6D, 56KXE6D



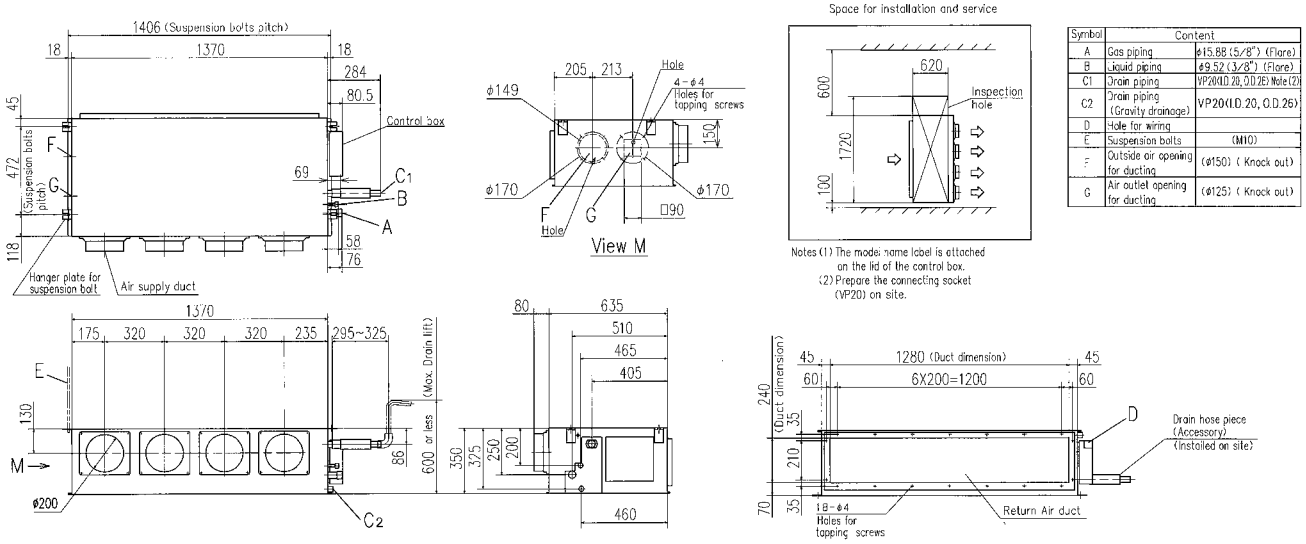
Symbol	Content		
	Model	FDUM28KXE6D	FDUM36KXE6D, 45KXE6D, 56KXE6D
A	Gas piping	φ9.52 (3/8") (Flare)	φ12.7 (1/2") (Flare)
B	Liquid piping	φ6.35 (1/4") (Flare)	
C1	Drain piping	VP20 (I.D. 20, O.D. 26) Note (2)	
C2	Drain piping (Gravity drainage)	VP20 (I.D. 20, O.D. 26)	
D	Hole for wiring		
E	Suspension bolts	(M10)	
F	Outside air opening for ducting	(φ150) (Knock out)	
G	Air outlet opening for ducting	(φ125) (Knock out)	

FDUM71KXE6D, 90KXE6D



Symbol	Content	
A	Gas piping	φ15.88 (5/8") (Flare)
B	Liquid piping	φ9.52 (3/8") (Flare)
C1	Drain piping	VP20 (I.D. 20, O.D. 26) Note (2)
C2	Drain piping (Gravity drainage)	VP20 (I.D. 20, O.D. 26)
D	Hole for wiring	
E	Suspension bolts	(M10)
F	Outside air opening for ducting	(φ150) (Knock out)
G	Air outlet opening for ducting	(φ125) (Knock out)

FDUM112KXE6D, 140KXE6D



Symbol	Content	
A	Gas piping	φ15.88 (5/8") (Flare)
B	Liquid piping	φ9.52 (3/8") (Flare)
C1	Drain piping	VP20 (I.D. 20, O.D. 26) Note (2)
C2	Drain piping (Gravity drainage)	VP20 (I.D. 20, O.D. 26)
D	Hole for wiring	
E	Suspension bolts	(M10)
F	Outside air opening for ducting	(φ150) (Knock out)
G	Air outlet opening for ducting	(φ125) (Knock out)

Duct Connected (thin) -Low Static Pressure- FDUT

Model No.

FDUT22KXE6D
FDUT28KXE6D
FDUT36KXE6D
FDUT45KXE6D
FDUT56KXE6D

Wired remote control

RC-E4 (option)

RCH-E3 (option)

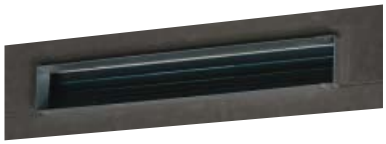
Wireless remote control

RCN-KIT3-E (option)

Suction guard set
UT-FL1E(22,28,36)
UT-FL2E(45,56)
(option)

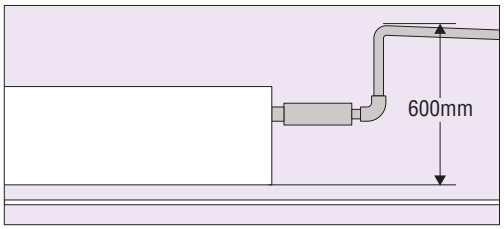
∗Filter pressure loss:5pa

Duct air supply kit
UT-DAS1E(22,28,36)
UT-DAS2E(45,56)
(option)



Using these kits, external static pressure of 35Pa for FDUT22/28/36KXE6D and 50Pa for FDUT45/56KXE6D can be attained.

600mm Drain Pump as standard equipment

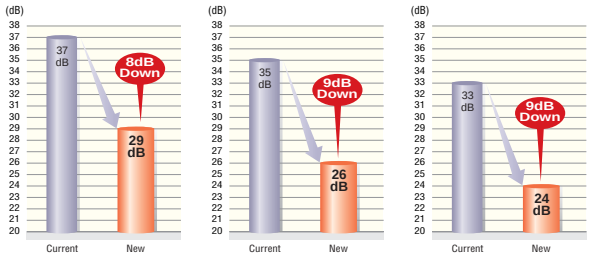


Drain can be discharged upwards by 600mm from the unit bottom. It allows a piping layout with a high degree of freedom depending on the installation location.

Quiet operation (in both of cooling and heating)

Thanks to optimum balance of unit design and air outlet direction, the sound level has been minimized. The level of FDUT22KXE6D is 24 dB(A) in case of low mode operation.

in case of FDUT22KXE6D



Hi mode **Me mode** **Lo mode**

Specifications

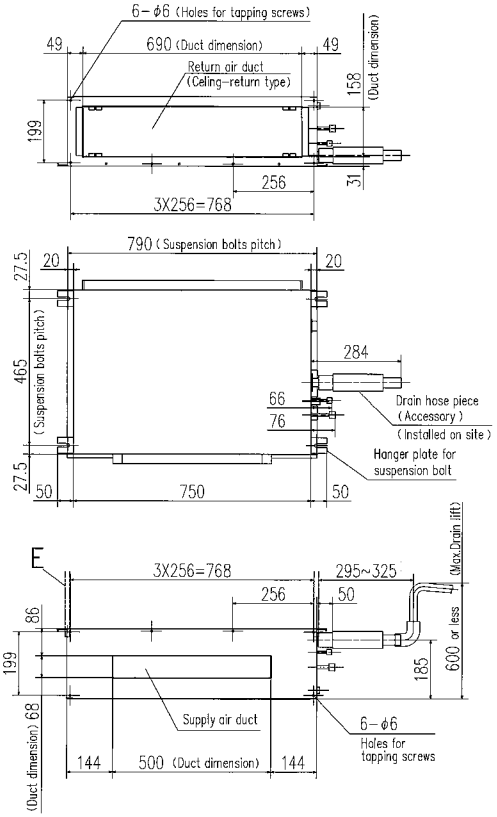
Item		Model	FDUT22KXE6D	FDUT28KXE6D	FDUT36KXE6D	FDUT45KXE6D	FDUT56KXE6D
Nominal cooling capacity		kW	2.2	2.8	3.6	4.5	5.6
Nominal heating capacity		kW	2.5	3.2	4.0	5.0	6.0
Power source			1 Phase 220-240V, 50Hz				
Power consumption	Cooling	kW	0.05-0.06		0.06-0.07	0.08-0.09	0.11-0.13
	Heating	kW	0.05-0.06		0.06-0.07	0.08-0.09	0.11-0.13
Sound pressure level		dB(A)	Hi:29 Me:26 Lo:24		Hi:33 Me:31 Lo:28	Hi:35 Me:32 Lo:28	Hi:36 Me:34 Lo:31
Exterior dimensions H x W x D		mm	220x750x520			220x950x520	
Net weight		kg	26			28	
Air flow (Standard)		CMM	Hi:7.5 Me:6 Lo:5		Hi:8.5 Me:7 Lo:6	Hi:12 Me:10 Lo:8	Hi:12.5 Me:10 Lo:8.5
External Static pressure		Pa	10			10	
Outside air intake			Not possible				
Suction guard(Air filter)			Procure locally				
Remote control(option)			wired:RC-E4 RCH-E3 wireless:RCN-KIT3-E				
Installation data Refrigerant piping size		mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")		Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")		

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. External static pressure of indoor unit is 10Pa.
2. The data of nominal cooling and heating capacity and sound pressure level are measured with 10Pa of external static pressure.
3. The sound level indicates the value of rear-intake type with duct in anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
4. In case of using the duct air supply kit, the maximum external static pressure of FDUT22/28/36KXE6D is 35Pa and that of FDUT45/56KXE6D is 50Pa.
5. Maximum external static pressure should be 35Pa when using duct flange plate kit "UT-DAS1E" and 50Pa when using "UT-DAS2E".

Dimensions

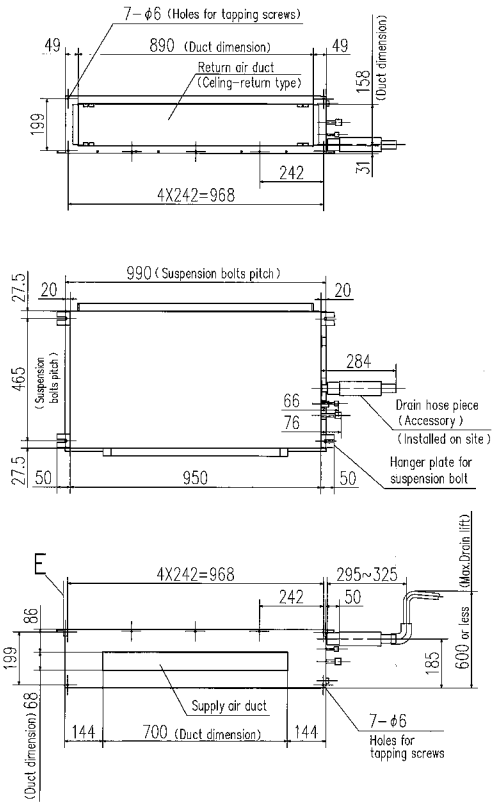
All measurements in mm.

FDUT22KXE6D, 28KXE6D, 36KXE6D



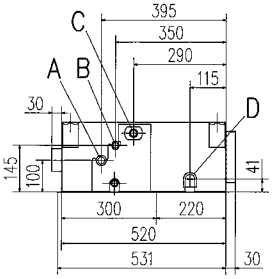
Symbol	Content		
	Model	22,28	36
A	Gas piping	φ9.52 (3/8") (Flare)	φ12.7 (1/2") (Flare)
B	Liquid piping	φ6.35 (1/4") (Flare)	
C	Drain piping	VP25 Note (2)	
D	Hole for wiring	φ35	
E	Suspension bolts	(M10)	

FDUT45KXE6D, 56KXE6D



Symbol	Content	
	Model	45,56
A	Gas piping	φ12.7 (1/2") (Flare)
B	Liquid piping	φ6.35 (1/4") (Flare)
C	Drain piping	VP25 Note (2)
D	Hole for wiring	φ35
E	Suspension bolts	(M10)

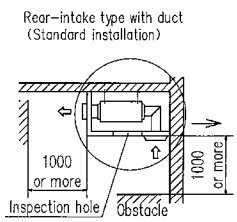
common to all models

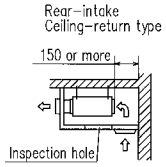


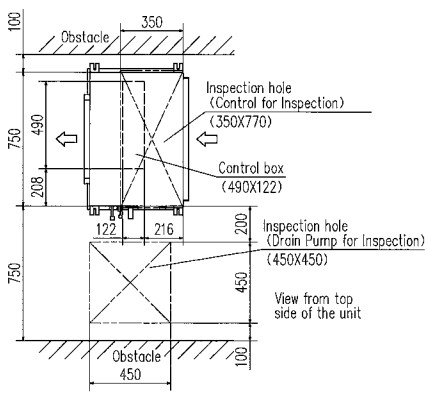
Notes
(1) The model name label is attached on the side plate.
(2) Prepare the connecting socket (VP25) on site.

Space for installation and service

Recommended way to install the unit

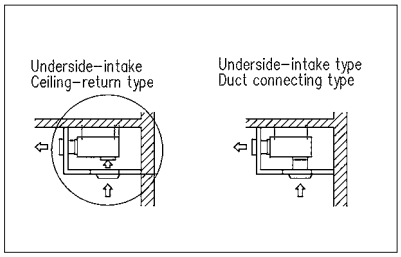






(in case of FDUT22/28/36KXE6D)

The following way of installation is available.
Refer to our technical manual for detail.



Duct Connected (Compact & Flexible)
FDUH

Model No.
FDUH22KXE6D
FDUH28KXE6D
FDUH36KXE6D

Drain up kit
(600mm)
UH-DU-E(option)

Filter kit
UH-FL1E

∗Filter pressure loss:5pa

Wired remote control

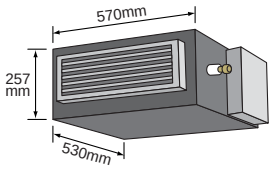
RC-E4 (option) **RCH-E3 (option)**

Wireless remote control

RCN-KIT3-E (option)

Compact and thin size, light weight

Our leading high technology has realized the best solution for air conditioning in hotels with compact and thin size units and high energy efficiency. In addition, weight is only 20kg.

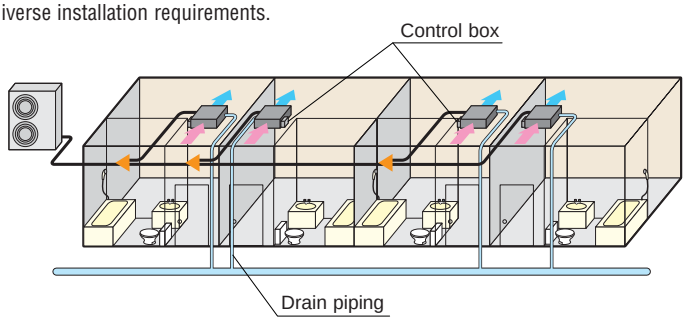


Quiet operation

The lowest sound level in the industry can ensure comfortable stay and rest in hotels.

Installation Flexibility

Control box and drain piping can be installed on both side of the unit and air intake to the unit is available from bottom or back side. Our highest technology can satisfy diverse installation requirements.



Wired remote control

RCH-E3 (option)

Simple remote control

Considering specialized usage in hotel rooms, control buttons are limited only to minimum required functions such as ON/OFF, mode, temperature setting and fan speed. It is really simple and easy to use.

Specifications

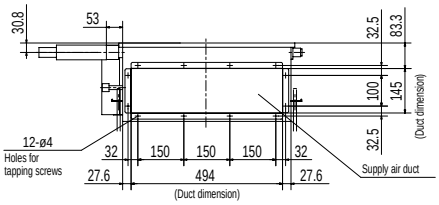
Item		Model	FDUH22KXE6D	FDUH28KXE6D	FDUH36KXE6D
Nominal cooling capacity		kW	2.2	2.8	3.6
Nominal heating capacity		kW	2.5	3.2	4.0
Power source			1 Phase 220-240V, 50Hz		
Power consumption	Cooling	kW	0.05-0.07		
	Heating		0.05-0.07		
Sound pressure level ※		dB(A)	HI: 33 Me: 30 Lo: 27		
Exterior dimensions HxWxD		mm	257x570x530		
Net weight		kg	22		
Air flow ※		CMM	HI: 7 Me: 6.5 Lo: 6		
External static pressure		Pa	30		
Outside air intake			Not possible		
Air filter, Q'ty			Procure locally		
Remote control(option)			wired:RC-E4,RCH-E3 wireless:RCN-KIT3-E		
Installation data Refrigerant piping size		mm(in)	Liquid line:ø6.35(1/4")		Liquid line:ø6.35(1/4")
			Gas line:ø9.52(3/8")		Gas line:ø12.7(1/2")

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

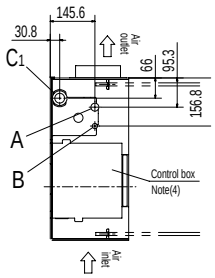
※ Powerful-Hi can be selected. Sound pressure level: FDUH22/28/36 39dB(A). Air flow: FDUH22/28/36 8.5CMM.

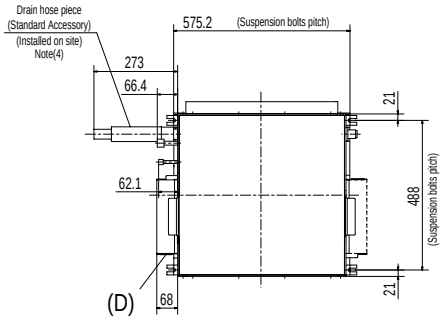
Dimensions

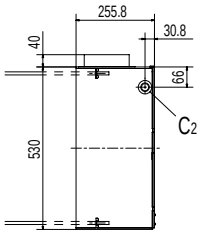
All measurements in mm.

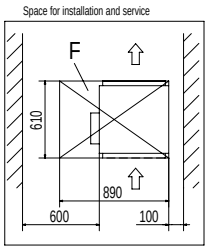


Symbol	Content		
	Model	FDUH22KXE6D,28KXE6D	FDUH36KXE6D
A	Gas piping	ø9.52 (3/8") (Flare)	ø12.7 (1/2") (Flare)
B	Liquid piping	ø6.35 (1/4") (Flare)	
C_1,C_2	Drain piping	VP20(I.D.20, O.D.26) Note (2)	
D	Hole for wiring	ø30	
E	Suspension bolts	(M10)	
F	Inspection hole	(635X890) Note (3)	

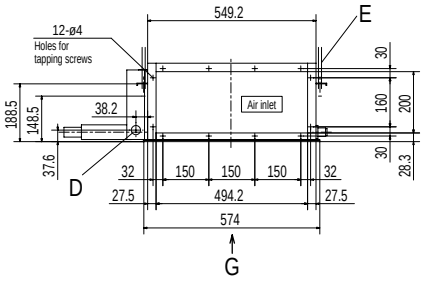






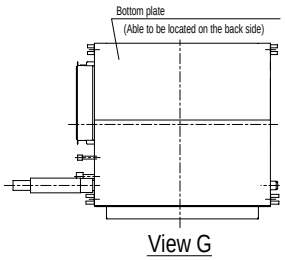


Unit:mm

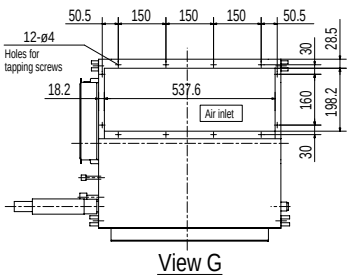


Notes

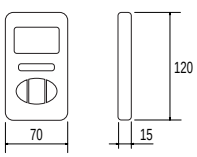
(1) The model name label is attached on the fan case inside the air return grille.
(2) Prepare the connecting socket (VP20) on site. (As for drain piping, it is possible to choose C_1 or C_2)
(3) When control box is located on the reverse side, Installation space should be modified to new location.
(4) Contorl box and Drain hose piece are able to be relocated on the reverse side.



In case of Bottom air intake



Simple remote control



Wall Mounted FDK

Model No.

FDK22KXE6D
FDK28KXE6D
FDK36KXE6D
FDK45KXE6D
FDK56KXE6D
FDK71KXE6D

FDK22~56

FDK71

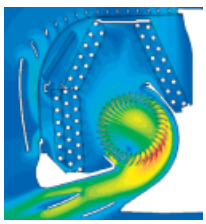
Wired remote control

RC-E4 (option) **RCH-E3 (option)**

Wireless remote control

RCN-K-E : FDK22~56
RCN-K71-E : FDK71
(option)

Innovative Design



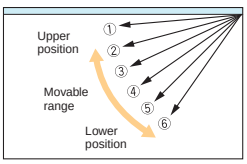
Fast ⟷ Slow
Colors in the figure show the air speed.

New FDK models adopt the air flow design that's proven to minimise resistance in a CFD analysis to achieve uniform air conditioning to the furthest corners of the room.

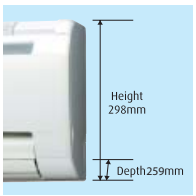
Flap control system

Selection of louver position is possible. Louvers can be set at different angles.

*RCH-E3 is not applicable to the Flap control system.



Installation Workability



The new slimmer design allows easy & neat installation even in tight spaces.

Improved Maintainability

Also included is a new easy clean mechanism where the front panel is opened/closed simply from the bottom to easily access the detachable filters.

Specifications

Item		Model	FDK22KXE6D	FDK28KXE6D	FDK36KXE6D	FDK45KXE6D	FDK56KXE6D	FDK71KXE6D
Nominal cooling capacity		kW	2.2	2.8	3.6	4.5	5.6	7.1
Nominal heating capacity		kW	2.5	3.2	4.0	5.0	6.3	8.0
Power source			1 Phase 220-240V, 50Hz					
Power consumption	Cooling	kW	0.05			0.05		0.09
	Heating		0.04			0.05		0.09
Sound pressure level ※	Cooling	dB(A)	Hi:35 Me:33 Lo:31		Hi:41 Me:35 Lo:31	Hi:42 Me:37 Lo:33	Hi:46 Me:42 Lo:37	Hi:47 Me:43 Lo:39
	Heating		Hi:35 Me:33 Lo:31		Hi:39 Me:35 Lo:31	Hi:42 Me:37 Lo:33	Hi:46 Me:42 Lo:37	Hi:47 Me:43 Lo:39
Exterior dimensions H x W x D		mm	298 x 840 x 259					318 x 1098 x 248
Net weight		kg	12			12.5	13	15.5
Air flow ※		CMM	Hi:8 Me:7 Lo:6		Hi:10 Me:9 Lo:7	Hi:11 Me:9 Lo:7	Hi:14 Me:12 Lo:10	Hi:21 Me:18 Lo:15
Outside air intake			Not possible					
Air filter, Q'ty			Polypropylene net x2 (Washable)					
Remote control(option)			wired:RC-E4, RCH-E3 wireless:RCN-K-E (for FDK22~56), RCN-K71-E (for FDK71)					
Installation data Refrigerant piping size		mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")		Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")			Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")

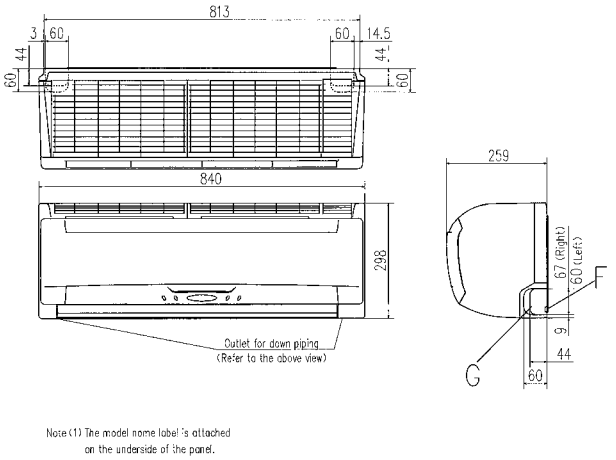
1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

※ Powerful-Hi can be selected. Sound pressure level: FDK22/28 38dB(A), FDK36/45 48dB(A)(Cooling)&42dB(A)(Heating), FDK56 48dB(A)(Cooling)&46dB(A)(Heating), FDK71 47dB(A). Air flow: FDK22/28 11CMM, FDK36/45 15CMM, FDK56 16CMM, FDK71 24CMM.

Dimensions

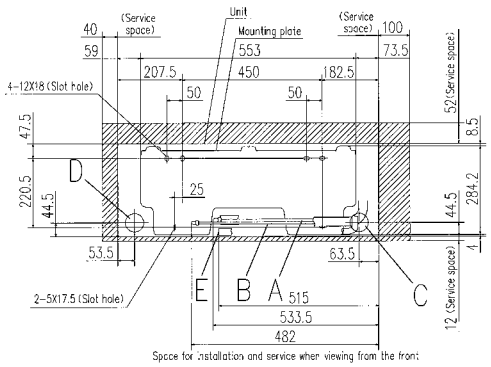
All measurements in mm.

FDK22KXE6D, 28KXE6D, 36KXE6D, 45KXE6D, 56KXE6D



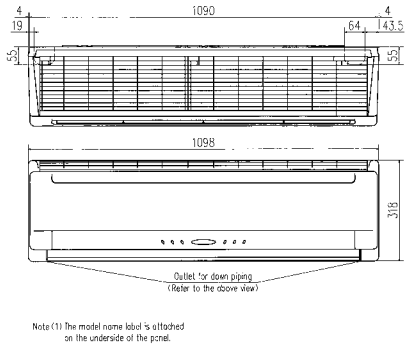
Note (1) The model name label is attached on the underside of the panel.

Symbol	Content		
	Model	FDK22KXE6D, 28KXE6D	FDK36KXE6D, 45KXE6D, 56KXE6D
A	Gas piping	ø9.52 (3/8") (Flare)	ø12.7 (1/2") (Flare)
B	Liquid piping	ø6.35 (1/4") (Flare)	
C	Hole on wall for right rear piping	(ø65)	
D	Hole on wall for left rear piping	(ø65)	
E	Drain piping	VP16 (I.D. 16)	
F	Outlet for wiring		
G	Outlet for piping (on both side)		



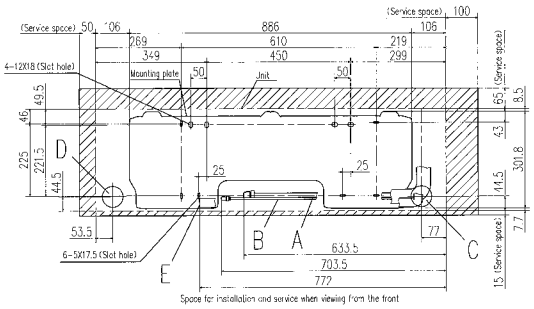
Space for installation and service when viewing from the front

FDK71KXE6D



Note (1) The model name label is attached on the underside of the panel.

Symbol	Content	
A	Gas piping	ø15.88 (5/8") (Flare)
B	Liquid piping	ø9.52 (3/8") (Flare)
C	Hole on wall for right rear piping	(ø65)
D	Hole on wall for left rear piping	(ø65)
E	Drain piping	VP 16 (I.D. 16)
F	Outlet for wiring	
G	Outlet for piping (on both side)	



Space for installation and service when viewing from the front

Ceiling Suspended
FDE

Model No.

FDE36KXE6D
FDE45KXE6D
FDE56KXE6D
FDE71KXE6D
FDE112KXE6D
FDE140KXE6D

- **Small**
- **Light-weight**
- **Quiet**
- **Sleek, intelligent design**

Wired remote control

RC-E4 (option) **RCH-E3 (option)**

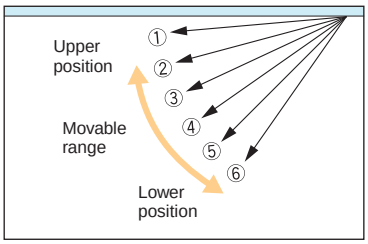
Wireless remote control

RCN-E-E(option)

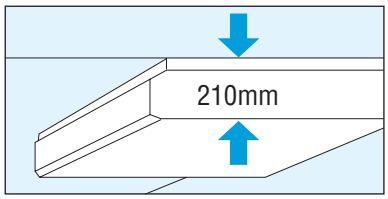
Flap control system

Selection of louver position is possible. Louvers can be set at different angles.

*RCH-E3 is not applicable to the Flap control system.

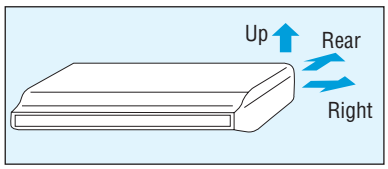


New Slim Design



Slim and sleek design starting at just 28kgs in weight means quick, easy & neat installation.

Installation Workability



Refrigerant piping can be routed in three directions (rear, up, right) & drain piping in left or right directions, allowing free layout to meet installation conditions.

Specifications

Item		Model	FDE36KXE6D	FDE45KXE6D	FDE56KXE6D	FDE71KXE6D	FDE112KXE6D	FDE140KXE6D
Nominal cooling capacity		kW	3.6	4.5	5.6	7.1	11.2	14.0
Nominal heating capacity		kW	4.0	5.0	6.3	8.0	12.5	16.0
Power source			1 Phase 220-240V, 50Hz					
Power consumption	Cooling	kW	0.04-0.05			0.08-0.09	0.12-0.14	0.14-0.15
	Heating		0.04-0.05			0.07-0.08	0.11-0.13	0.13-0.14
Sound pressure level ※		dB(A)	Hi:39 Me:38 Lo:36			Hi:41 Me:39 Lo:37	Hi:44 Me:41 Lo:39	Hi:46 Me:44 Lo:43
Exterior dimensions H x W x D		mm	210 x 1070 x 690			210 x 1320 x 690	250 x 1620 x 690	
Net weight		kg	28			37	49	
Air flow ※		CMM	Hi:11 Me:9 Lo:7			Hi:18 Me:14 Lo:12	Hi:26 Me:23 Lo:21	Hi:29 Me:26 Lo:23
Outside air intake			Not possible					
Air filter, Q'ty			Pocket Plastic net x2 (Washable)					
Remote control(option)			wired:RC-E4, RCH-E3 wireless:RCN-E-E					
Installation data Refrigerant piping size		mm(in)	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")			Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")		

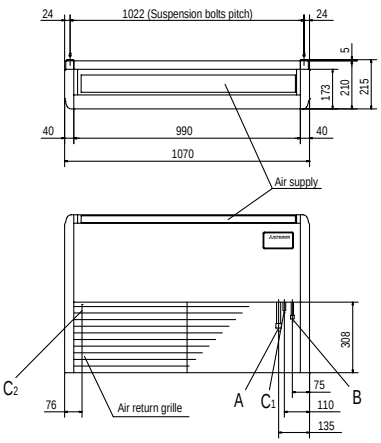
1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

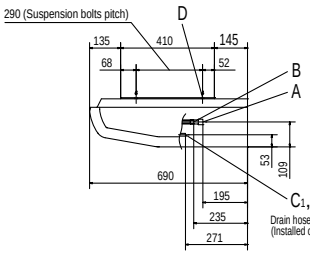
※ Powerful-Hi can be selected. Sound pressure level: FDE36/45/56 46dB(A), FDE71 50dB(A), FDE112 46dB(A), FDE140 50dB(A). Air flow: FDE36/45/56 13CMM, FDE71 22CMM, FDE112 28CMM, FDE140 32CMM.

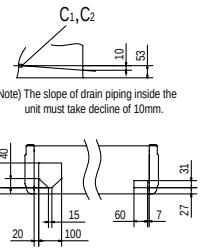
Dimensions

All measurements in mm.

FDE36KXE6D, 45KXE6D, 56KXE6D

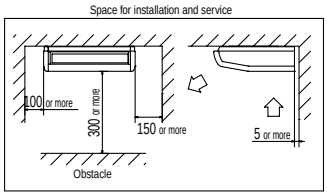




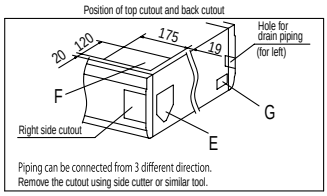


Note) The slope of drain piping inside the unit must take decline of 10mm.

Symbol	Content	
A	Gas piping	ø12.7 (1/2") (Flare)
B	Liquid piping	ø6.35 (1/4") (Flare)
C 1,2	Drain piping	VP20 (I.D.20)
D	Hole for suspension bolt	(M10 or M8)
E	Back cutout	PE cover
F	Top cutout	Plate cover
G	Hole for drain piping (for left back)	(Knock out)

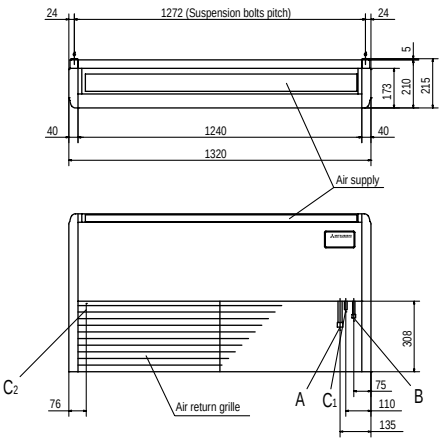


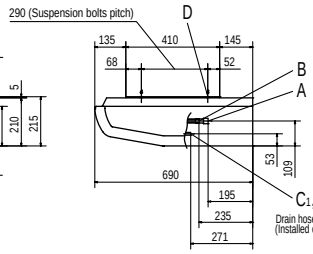
Make a space of 4000 or more between the units when installing more than one.

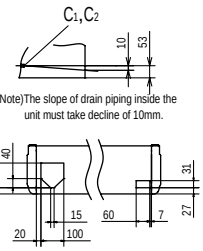


Note(1)The model name label is attached on the fan casing inside the air return grille.

FDE71KXE6D

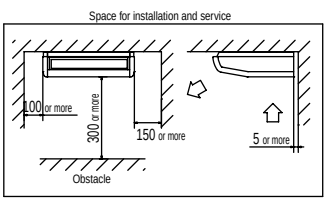




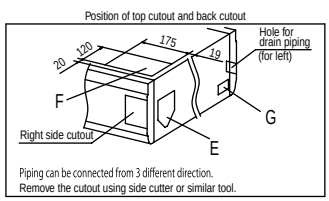


Note)The slope of drain piping inside the unit must take decline of 10mm.

Symbol	Content	
A	Gas piping	ø15.88 (5/8") (Flare)
B	Liquid piping	ø9.52 (3/8") (Flare)
C 1,2	Drain piping	VP20 (I.D.20)
D	Hole for suspension bolt	(M10 or M8)
E	Back cutout	PE cover
F	Top cutout	Plate cover
G	Hole for drain piping(for left back)	(Knock out)

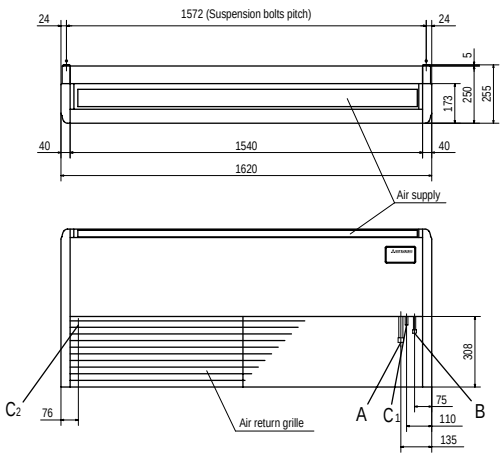


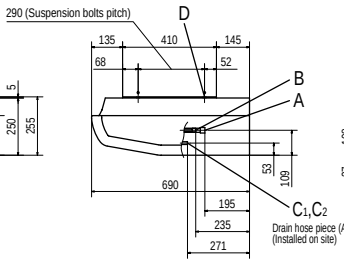
Make a space of 4500 or more between the units when installing more than one.

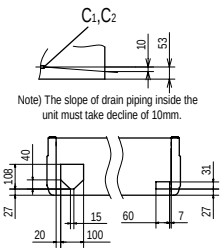


Note(1)The model name label is attached on the fan casing inside the air return grille.

FDE112KXE6D, 140KXE6D

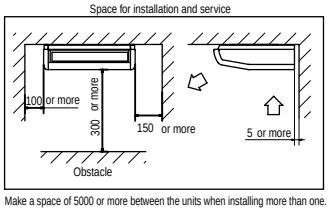




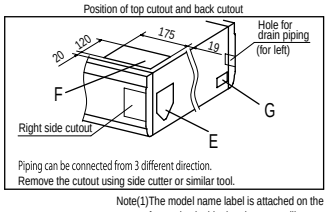


Note) The slope of drain piping inside the unit must take decline of 10mm.

Symbol	Content	
A	Gas piping	ø15.88 (5/8") (Flare)
B	Liquid piping	ø9.52 (3/8") (Flare)
C 1,2	Drain piping	VP20 (I.D.20)
D	Hole for suspension bolt	(M10 or M8)
E	Back cutout	PE cover
F	Top cutout	Plate cover
G	Hole for drain piping (for left back)	(Knock out)



Make a space of 5000 or more between the units when installing more than one.



Note(1)The model name label is attached on the fan casing inside the air return grille.

Floor Standing -2way- FDFW

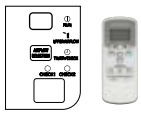
Model No.
FDFW28KXE6D
FDFW45KXE6D
FDFW56KXE6D

Wired remote control

RC-E4 (option)

RCH-E3 (option)

Wireless remote control



RCN-FW-E

Sophisticated Design

With classy semi flat front panel in chic white, the new series fit in various kinds of rooms and create relaxing atmosphere. Choice of wall hanging, floor standing or behind gallery installation is available.

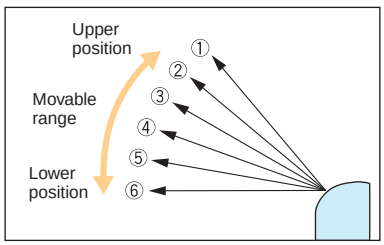
Quiet Operation

Thanks to optimum balance of air outlet direction and sufficient air flow volume, the sound level has been minimized. The level of FDFW28KXE6D in the cooling lo mode is 30dB(A) only.

Flap control system

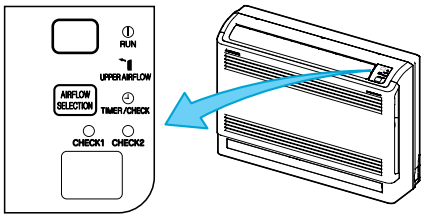
Selection of louver position is possible. Louvers can be set at different angles.

*RCH-E3 is not applicable to the Flap control system.



Convenient to use operation

Simultaneous lower and upper air outlets or upper outlet can be selected by air flow direction button. Further control can be arranged by a remote control.



(In case of use of wireless remote control)

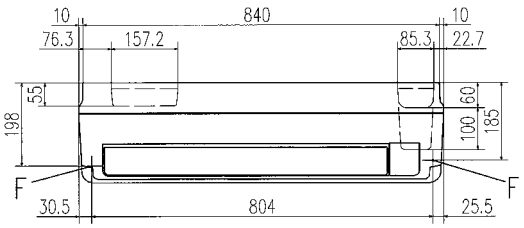
Specifications

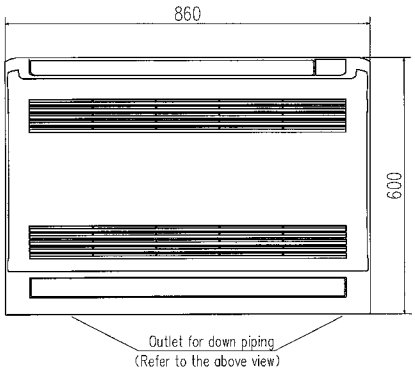
Item		Model	FDFW28KXE6D	FDFW45KXE6D	FDFW56KXE6D
Nominal cooling capacity		kW	2.8	4.5	5.6
Nominal heating capacity		kW	3.2	5.0	6.3
Power source			1 Phase 220-240V, 50Hz		
Power consumption	Cooling	kW	0.02-0.02	0.03-0.03	0.05-0.05
	Heating		0.02-0.02	0.03-0.03	0.05-0.05
Sound pressure level		dB(A)	Hi:36 Me:34 Lo:30	Hi:38 Me:36 Lo:33	Hi:44 Me:37 Lo:33
Exterior dimensions H x W x D		mm	600x860x238		
Net weight		kg	19	20	
Air flow (Standard)		CMM	Hi:9 Me:8 Lo:7		Hi:11 Me:9 Lo:8
Air filter, Q'ty			Polypropylene net x1 (Washable)		
Remote control(option)			wired:RC-E4, RCH-E3 wireless:RCN-FW-E		
Installation data Refrigerant piping size		mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")	

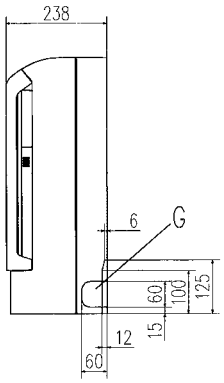
1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

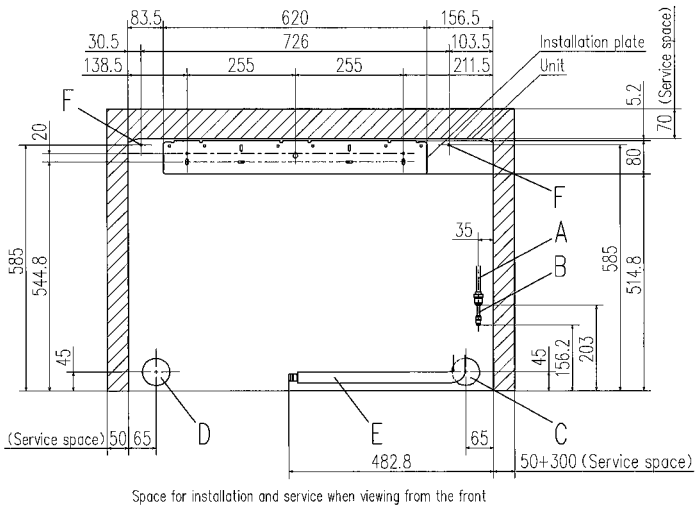
Dimensions

All measurements in mm.









Space for installation and service when viewing from the front

Symbol	Content		
	Model	FDFW28KXE6D	FDFW45KXE6D,56KXE6D
A	Gas piping	ϕ9.52 (3/8") (Flare)	ϕ12.7 (1/2") (Flare)
B	Liquid piping	ϕ6.35 (1/4") (Flare)	
C	Hole on wall for right rear piping	(ϕ65)	
D	Hole on wall for left rear piping	(ϕ65)	
E	Drain hose	VP16 (I.D.16)	
F	Screw point fasten the indoor unit	ϕ5	
G	Outlet for piping (on both side)		

Notes
(1) The model name label is attached on the rightside of the unit.
(2) In case of wall installation, leave the unit 150mm or less from the floor.

Floor Standing (with casing) FDFL
Floor Standing (without casing) FDFU

Wired remote control

RC-E4 (option)

RCH-E3 (option)

Wireless remote control

RCN-KIT3-E (option)

Model No.

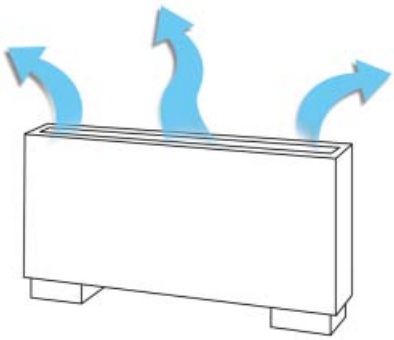
FDFL71KXE6D

FDFU28KXE6D
FDFU45KXE6D
FDFU56KXE6D
FDFU71KXE6D

FDFL

FDFU (concealed type)

Compact design at 630mm height



Wider airflow for optimum comfort

Specifications

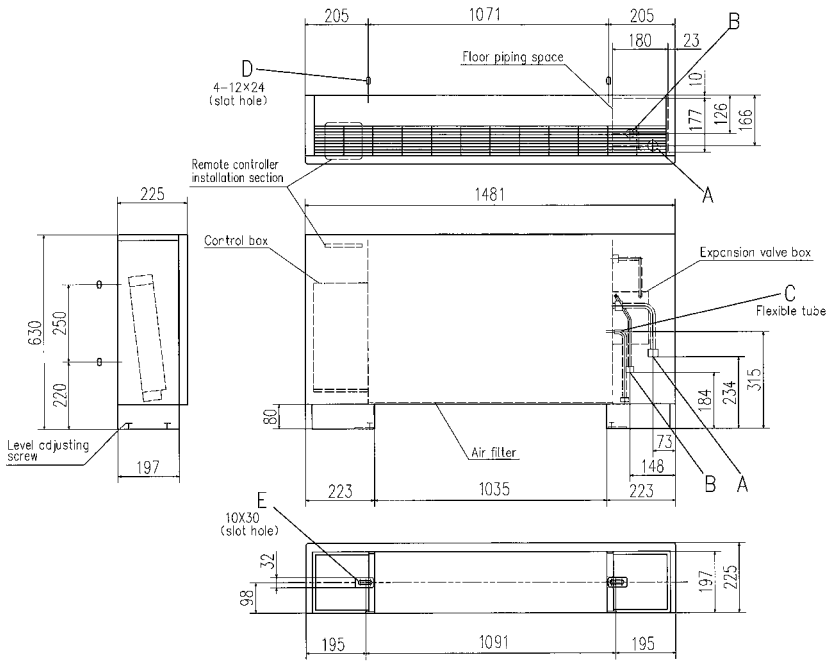
Item		Model	FDFL71KXE6D	FDFU28KXE6D	FDFU45KXE6D	FDFU56KXE6D	FDFU71KXE6D
Nominal cooling capacity		kW	7.1	2.8	4.5	5.6	7.1
Nominal heating capacity		kW	8.0	3.2	5.0	6.3	8.0
Power source			1 Phase 220-240V, 50Hz				
Power consumption	Cooling	kW	0.09-0.10	0.09-0.10			
	Heating		0.09-0.10	0.09-0.10			
Sound pressure level		dB(A)	Hi:43 Me:41 Lo:40	Hi:41 Me:38 Lo:36	Hi:43 Me:41 Lo:40		
Exterior dimensions H x W x D		mm	630x1481x225	630x1077x225			630x1362x225
Net weight		kg	40	25			32
Air flow (Standard)		CMM	Hi:18 Me:15 Lo:12	Hi:12 Me:11 Lo:10	Hi:14 Me:12 Lo:10		Hi:18 Me:15 Lo:12
Air filter, Q'ty			Polypropylene net x1 (Washable)				
Remote control(option)			wired:RC-E4, RCH-E3 wireless:RCN-KIT3-E				
Installation data Refrigerant piping size		mm(in)	Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")		Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

Dimensions

All measurements in mm.

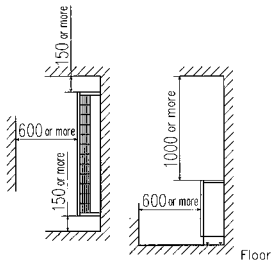
FDFL



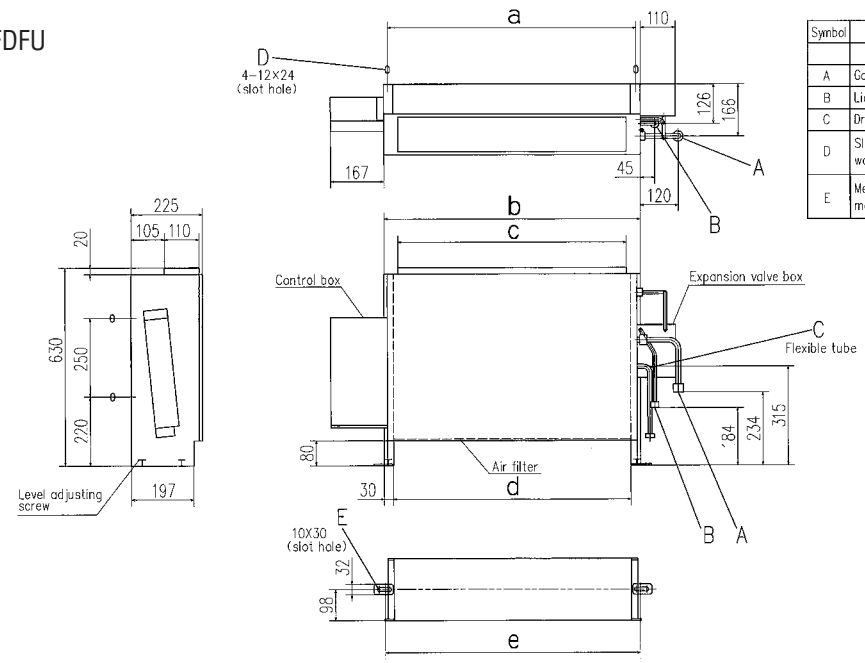
Symbol	Content	
	Model	FDFL71KXE6D
A	Gas piping (Accessory)	ϕ15.88 (5/8") (Flare)
B	Liquid piping	ϕ9.52 (3/8") (Flare)
C	Drain piping (Accessory)	PT20A female screw, 360mm
D	Slot hole for wall mounting	(M10)
E	Metal plate for floor mounting (Accessory)	(M8)

Note (1) The model name label is attached on the lid of the control box.

Space for installation and service



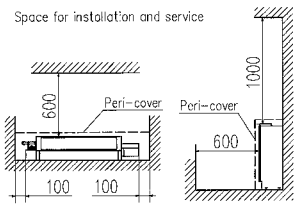
FDFU



Symbol	Content		
	Model	FDFU28KXE6D	FDFU45KXE6D,56KXE6D	FDFU71KXE6D
A	Gas piping (Accessory)	ϕ9.52 (3/8") (Flare)	ϕ12.7 (1/2") (Flare)	ϕ15.88 (5/8") (Flare)
B	Liquid piping	ϕ6.35 (1/4") (Flare)		ϕ9.52 (3/8") (Flare)
C	Drain piping (Accessory)	PT20A female screw, 360mm		PT20A female screw, 360mm
D	Slot hole for wall mounting	(M10)		(M10)
E	Metal plate for floor mounting (Accessory)	(M8)		(M8)

Note (1) The model name label is attached on the lid of the control box.

Space for installation and service



Dimension Table

Unit:mm

model	a	b	c	d	e
FDFU28KXE6D, 45KXE6D, 56KXE6D	786	810	722	750	806
FDFU71KXE6D	1071	1095	1007	1035	1091

Outdoor Air Processing unit
FDU-F

Model No.
FDU500FKXE6D
FDU850FKXE6D
FDU1300FKXE6D
FDU1800FKXE6D

Fan control kit
(100~200Pa)
U-FCRB(option)

Wired remote control

RC-E4 (option)

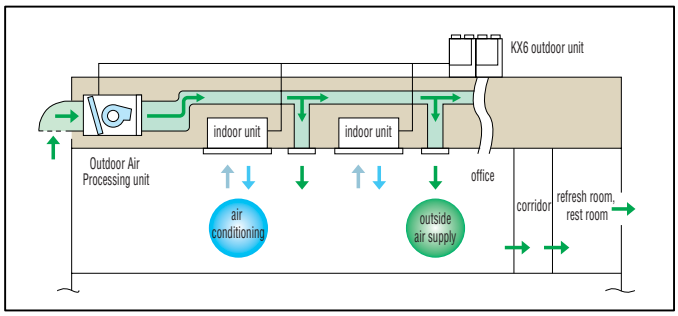
RCH-E3 (option)

Wireless remote control

RCN-KIT3-E (option)

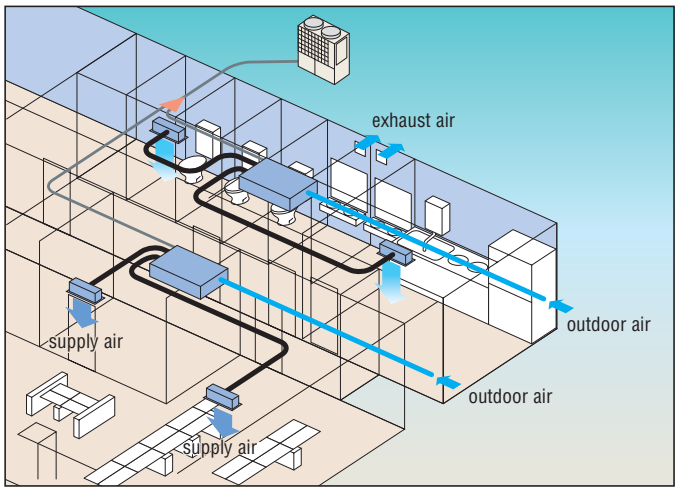
Air conditioning and intake of outdoor air are in the same system

Outdoor Air processing unit can be connected in a KX6 system as one of indoor unit series and can create fresh and comfortable air supply together from our high advanced technology.



Compact design

Compact design at just 360mm in height, high static pressure of 200Pa and the industry's lowest noise level can meet various kind of installation location for office, refresh room, restroom and kitchen of restaurant etc.



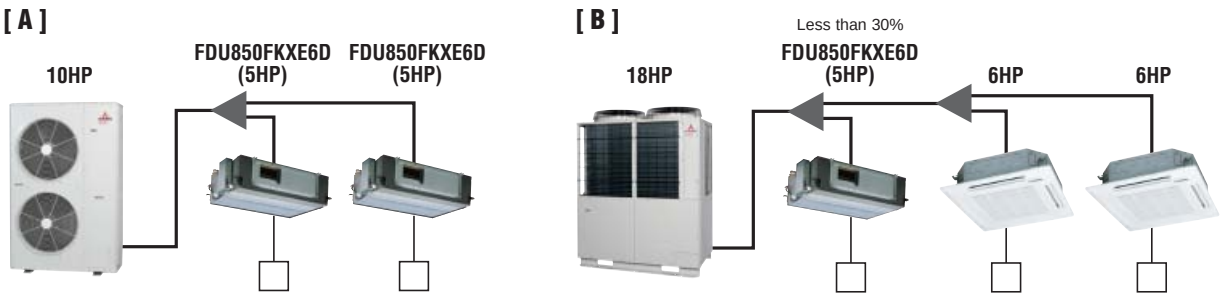
(1) This unit is the specific unit for processing the outdoor air temperature closer to the room temperature. For conditioning the room temperature a dedicated air-conditioner is required additionally.
(2) This unit monitors the outdoor air temperature and controls thermostat ON/OFF at the setting temperature by the remote controller, which indicates the outdoor air temperature for controlling thermostat ON/OFF. When thermostat is turned OFF, the operation is changed to the fan mode so that unprocessed outdoor air will be blown into the room directly. Therefore place the air outlet port or orient the air outlet direction not to blow air directly to persons in the room, especially in the small room such as a restroom and/or sanitary hot water supplying room.
(3) It is strictly prohibited to monitor the room temperature by switching to the thermistor at remote controller side and/or the optional remote thermistor. Otherwise dew formation at air outlet port and/or dew dripping may occur during cooling operation due to the lower outdoor air temperature. Therefore keep the remote controller of this unit in place closer to the administrator so as not to be touched it freely by the end user.
(4) Dehumidifying operation with this unit is prohibited.
(5) When handing over this unit to the end user, make sure to explain sufficiently about the foregoing cautions, the installation place and usage of remote control for this unit and the location of the air outlet.

Connectivity with KX6 series

FDU-F series are connectable to 8~48HP KX6 outdoor units, not connectable to 4~6HP.
8 ~ 48 HP : Yes , 4 ~ 6 HP : No

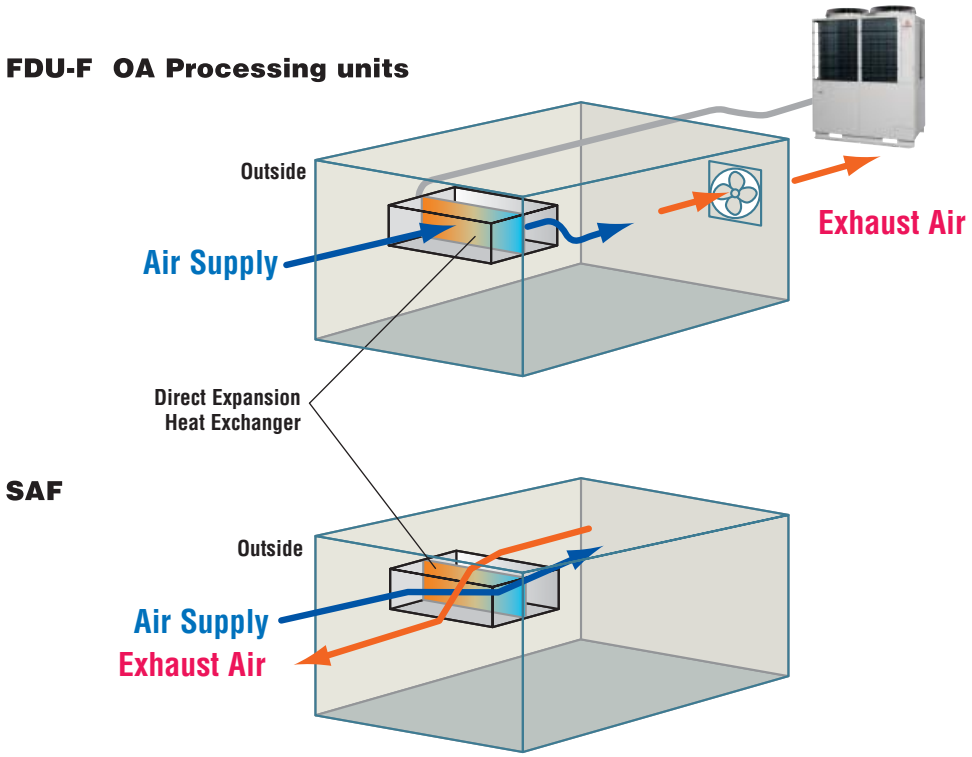
Combination with KX6 series

	case	Combination
A	In case OA processing units only are connected with KX6 outdoor units	The total capacity of FDU-F is 50~100% of outdoor capacity and max quantity of FDU-F is 2 units.
B	In case both of OA processing units and dedicated air-conditioner are connected with KX6 outdoor unit.	The total capacity of FDU-F and dedicated air-conditioners is 50~100% of outdoor capacity and max quantity of FDU-F should be below 30% of outdoor unit capacity.



Concept (Difference between FDU-F and SAF)

SAF is the energy recovery ventilation unit which can recover heat energy from exhaust air to supply air and "has no air processing function, but FDU-F is air processing unit which can treat the supply air closer to room temperature by cooling or heating in connection with KX6 refrigerant system and exhaust air is discharged to outside of the room.



Specifications

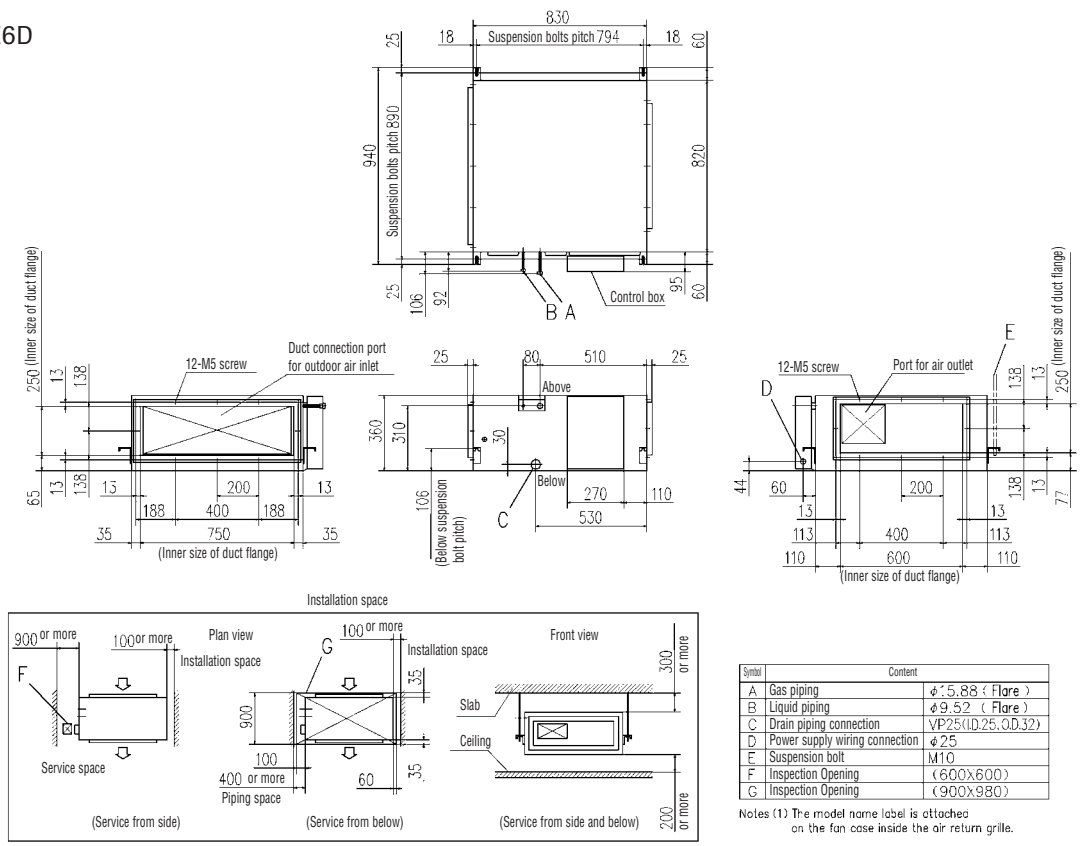
Item		Model	FDU500FKXE6D	FDU850FKXE6D	FDU1300FKXE6D	FDU1800FKXE6D
Nominal cooling capacity		kW	9.0	14.0	22.4	28.0
Nominal heating capacity		kW	4.2	7.0	10.9	14.8
Power source			1 Phase 220-240V, 50Hz			
Power consumption	Cooling	kW	0.11	0.16	0.27	0.31
	Heating		0.11	0.16	0.27	0.31
Sound pressure level		dB(A)	38	41	43	46
Exterior dimension HxWxD		mm	360x820x830	360x1200x830	360x1570x830	
Net weight		kg	48	62	82	84
Air flow (Standard)		CMM	8.5	14	22	30
		CMH	510	840	1320	1800
External static pressure		Pa	200			
Air filter, Q'ty			Procure locally			
Remote control(option)			wired:RC-E4,RCH-E3 wireless:RCN-KIT3-E			
Installation data Refrigerating piping size		mm (in)	Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")		Liquid line:ø9.52(3/8") Gas line:ø19.05(3/4")	Liquid line:ø9.52(3/8") Gas line:ø22.22(7/8")

1. The data are measured at 33°CDB 28°CWB (68%RH) during cooling and 0°CDB-2.9°CWB (50%RH) during heating (no frost). External static pressure of indoor unit with optional fan controlling kit "U-FCRB" is 100Pa.
2. Temperature range of outdoor air must be 20~40°CDB (32°CWB) during cooling and -10~24°CDB during heating.
3. Operation sound is measured in an anechoic room based on JIS standard. In case of actual room installation, it usually becomes higher than the displayed value due to the surrounding noise and echo.
4. The total connection capacity of the other standard air conditioning units and the outdoor air processing units must be from 50% to 100% (the total includes the outdoor air processing unit). The connection capacity of the outdoor air processing unit must not exceed 30% of the capacity of the outdoor unit.
5. Single outdoor air processing unit can be used alone. The connection capacity of the outdoor air processing unit must be from 50% to 100% of the total capacity of the outdoor unit.
6. Single outdoor air processing unit can be used alone. Maximum number of outdoor air processing units that can be connected to the outdoor unit is 2units.
7. Values of sound pressure level become increased 5dB(A), when external static pressure is 200Pa (factory setting).
8. Values of air flow volume are those at external static pressure 200Pa (factory setting).

Dimensions

All measurements in mm.

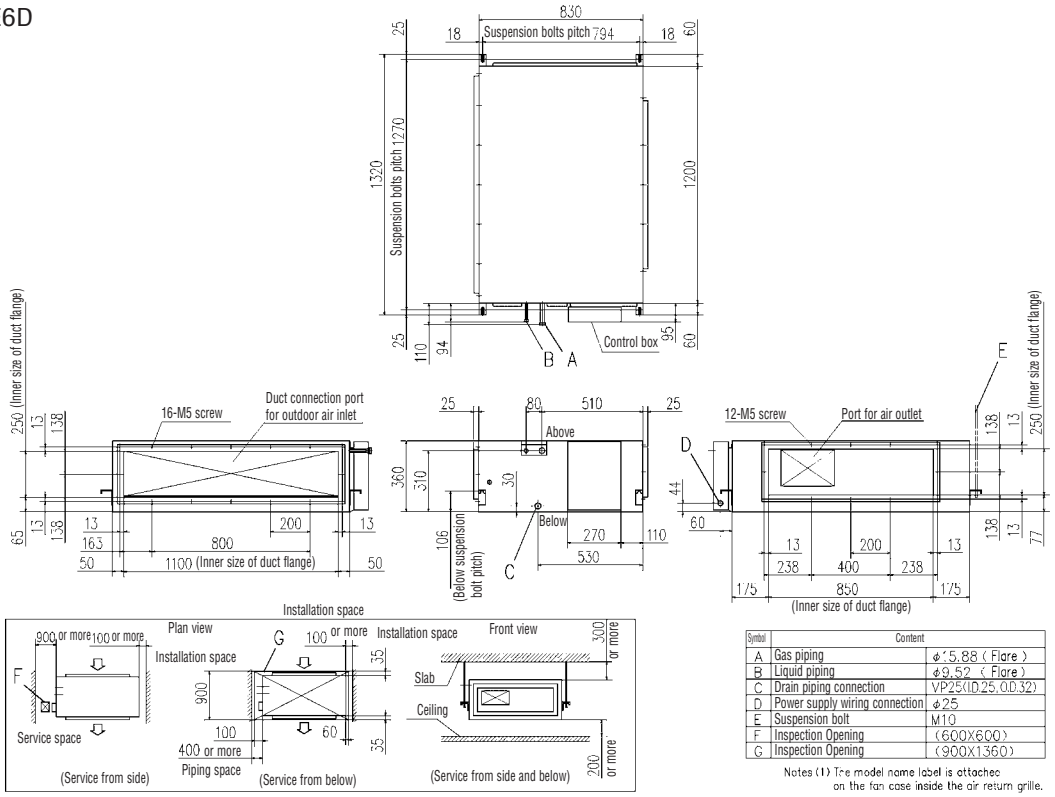
FDU500FKXE6D



Symbol	Content	
A	Gas piping	ϕ15.88 (Flare)
B	Liquid piping	ϕ9.52 (Flare)
C	Drain piping connection	VP25(I.D.25, O.D.32)
D	Power supply wiring connection	ϕ25
E	Suspension bolt	M10
F	Inspection Opening	(600x600)
G	Inspection Opening	(900x980)

Notes (1) The model name label is attached on the fan case inside the air return grille.

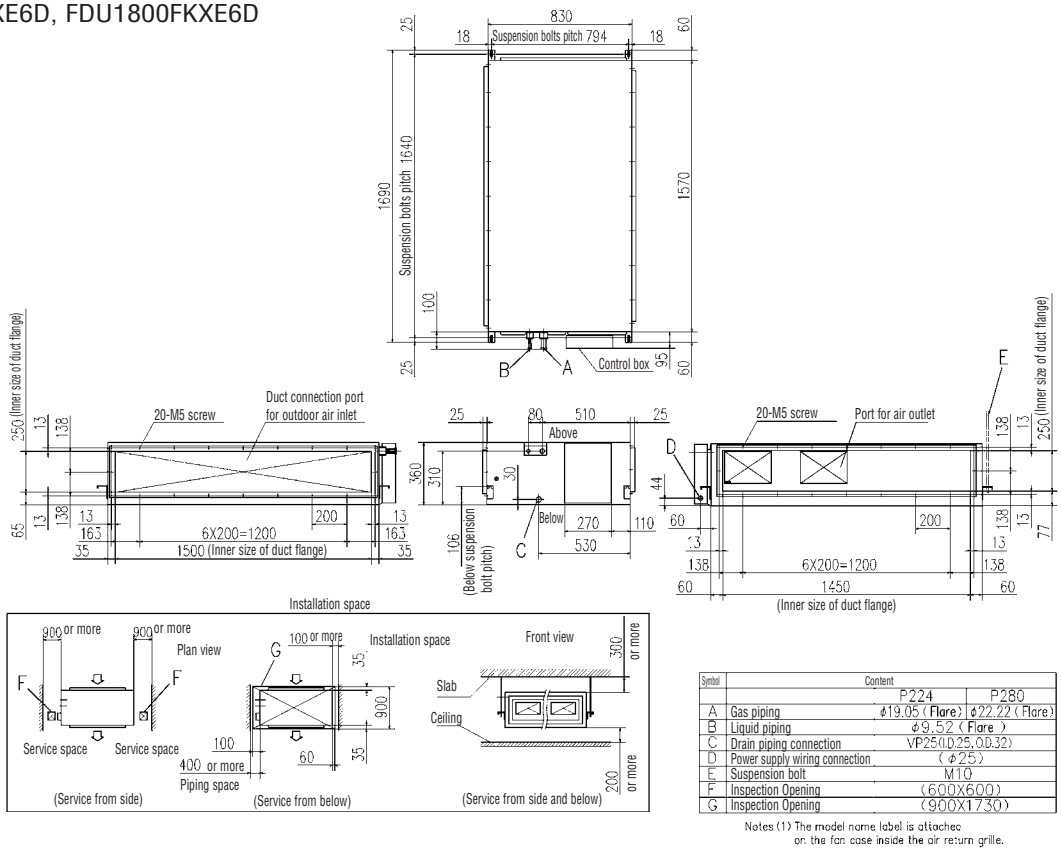
FDU850FKXE6D



Symbol	Content	
A	Gas piping	φ15.88 (Flare)
B	Liquid piping	φ9.52 (Flare)
C	Drain piping connection	VP25(I.D.25, O.D.32)
D	Power supply wiring connection	φ25
E	Suspension bolt	M10
F	Inspection Opening	(600X600)
G	Inspection Opening	(900X1360)

Notes (1) The model name label is attached on the fan case inside the air return grille.

FDU1300FKXE6D, FDU1800FKXE6D



Symbol	Content		
		P224	P280
A	Gas piping	φ19.05 (Flare)	φ22.22 (Flare)
B	Liquid piping	φ9.52 (Flare)	
C	Drain piping connection	VP25(I.D.25, O.D.32)	
D	Power supply wiring connection	(φ25)	
E	Suspension bolt	M10	
F	Inspection Opening	(600X600)	
G	Inspection Opening	(900X1730)	

Notes (1) The model name label is attached on the fan case inside the air return grille.

Fresh Air Ventilation and Heat Exchange unit SAF-E4

Model No.
SAF250E4
SAF350E4
SAF500E4
SAF800E4
SAF1000E4

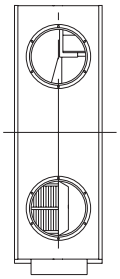
Re; Building Regulations Part L2

The Part L2 (April 2006) regulations limit the amount of electrical/gas power to be used to provide heating or cooling in commercial buildings. Therefore the building designer needs to select energy efficient heating/cooling equipment, and to minimise energy losses through ventilation systems.

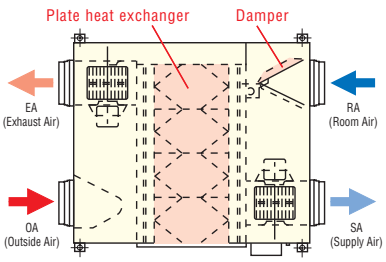
The SAF recovers heat energy which would otherwise be exhausted to atmosphere, and uses this energy to warm the air entering the building. The reverse happens in warmer climates, where the exhausted cool air is used to partially cool the incoming air.

Capturing this waste energy, means the heating/ cooling requirements of the building are reduced, so smaller size plant can be selected, savings can be made in long term energy consumption, and carbon emissions are reduced.

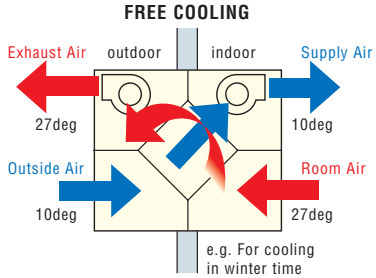
The inclusion of the SAF energy recovery ventilation units in the building design, will reduce the total amount of carbon emissions.



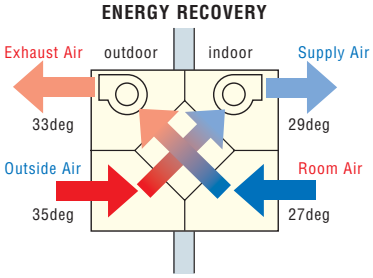
Structure (SAF1000E4)



Principle of operation (simple ventilation)



Principle of operation (heat exchanging)



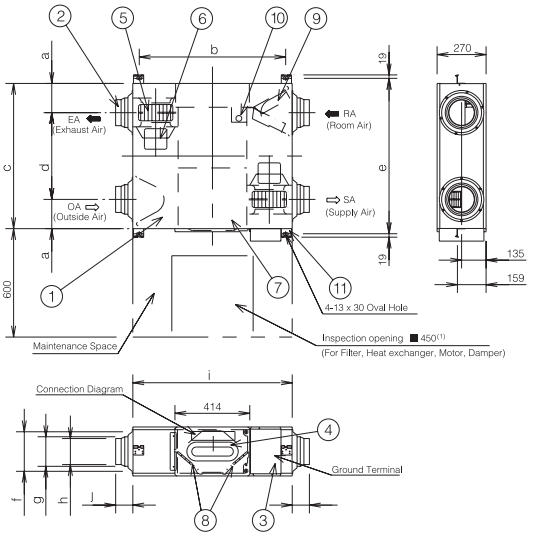
Specifications

Item			Model	SAF250E4	SAF350E4	SAF500E4	SAF800E4	SAF1000E4
Power source				1 Phase 220-240V, 50Hz				
Exterior dimensions Height x Width x Depth			mm	270x882x599	170x882x804	270x962x904	388x1322x884	388x1322x1135
Exterior appearance				Galvanised steel sheet				
	Power input		W	99-114	124-137	169-188	309-359	360-399
	Running current		A	0.46-0.48	0.59-0.60	0.79-0.81	1.48-1.50	1.85-1.93
Capacity	UHi	Enthalpy exchange efficiency	Cooling	63	66	62	65	
			Heating	70	69	67	71	
		Temperature exchange efficiency		75				
	Hi	Enthalpy exchange efficiency	Cooling	63	66	62	65	
			Heating	70	69	67	71	
		Temperature exchange efficiency		75				
	Lo	Enthalpy exchange efficiency	Cooling	66	69	77	68	68
			Heating	73	71	67	74	73
		Temperature exchange efficiency		77	77	75	76	76
Motor & Q'ty			kW	0.02x2	0.044x2	0.062x2	0.117x2	0.137x2
Air handling equipment Fan type & Q'ty				Sirocco fan x 2				
Air flow		UHi	m^3/h	250	350	500	800	1000
		Hi		250	350	500	800	1000
		Lo		170	280	370	650	810
Available static pressure		UHi	Pa	90	95	105	140	90
		Hi		80	65	70	110	55
		Lo		37	42	38	70	35
Remote control				Standard equipment				
Air filter	Out take intake air			Protection for element (Washable) PS400				
	Exhaust air							

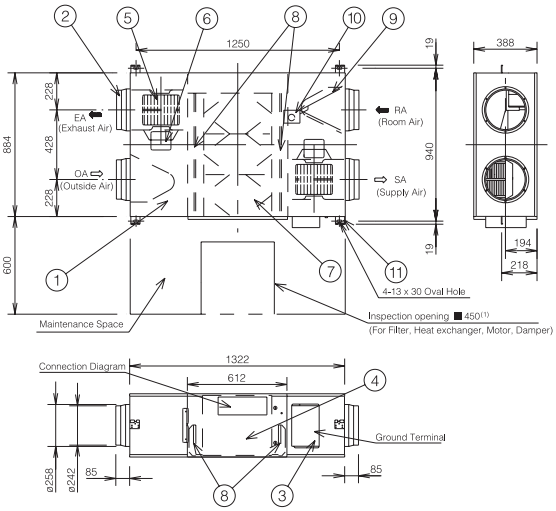
Dimensions

All measurements in mm.

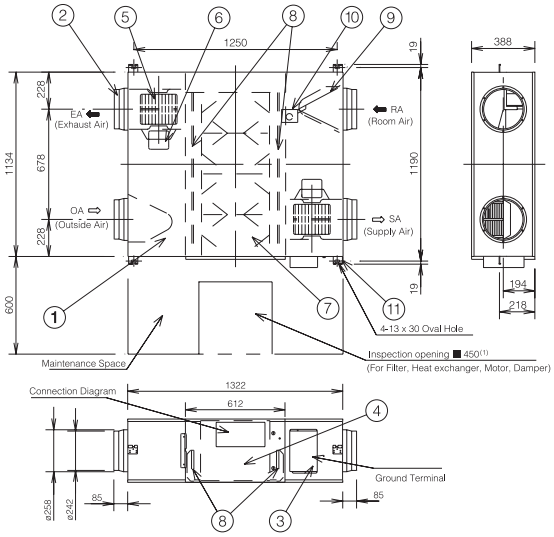
SAF250E4,350E4,500E4



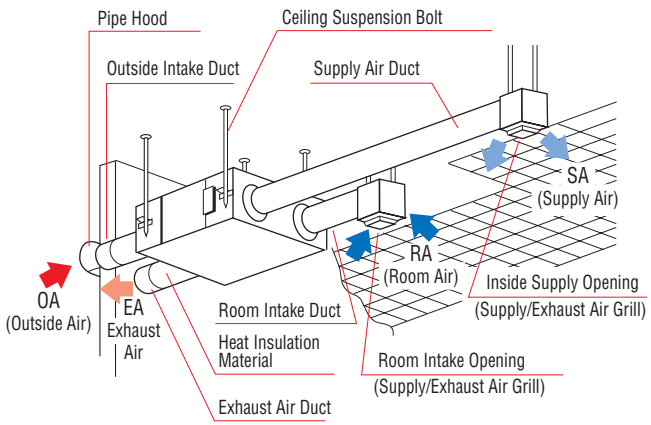
SAF800E4



SAF1000E4



Installation reference



NO.	Name	Quantity	Material	Remarks
1	Frame	1	Zinc-plated steel	
2	Adaptor	4	ABS Resin	
3	Electrical Equipment Box	1		
4	Inspection Cover	1	Zinc-plated steel	
5	Fan	2	ABS Resin	
6	Motor	2		
7	Heat Exchange Element	2	Flame Retardant Paper + Plastic	Air to air Heat Exchanger
8	Filter	2	Non-woven Cloth	Collection Efficiency Gravimetric Method 82%
9	Damper	1		
10	Damper Motor	1		
11	Ceiling Suspension Fixture	4	Zinc-plated Steel	

Note(1) An inspection port is needed for cleaning the heat exchanger and filter 1 or 2 times a year.

Dimension table

Unit:mm

Model	a	b	c	d	e
SAF250E4	142	810	599	315	655
SAF350E4	162	810	804	480	860
SAF500E4	202	890	904	500	960

Model	f	g	h	i	j
SAF250E4	ø219	ø164	ø144	882	95
SAF350E4	ø219	ø164	ø144	882	95
SAF500E4	ø246	ø210	ø194	962	107

Control Systems <Individual control>

Remote Control line up (except SAF)

	indoor unit	remote control
wired	all models	RC-E4
		RCH-E3

	indoor unit	remote control	indoor unit	remote control
wireless	FDT	RCN-T-36W-E	FDK22~56	RCN-K-E
	FDTC	RCN-TC-24W-ER	FDK71	RCN-K71-E
	FDE	RCN-E-E	others	RCN-KIT3-E

Wired remote control with weekly timer (option)

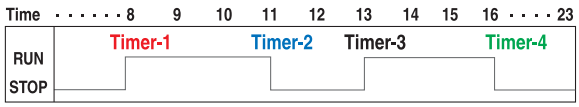
RC-E4

The RC-E4 controller enables extensive access to service and maintenance technical data combined with easy to use functions and a clear LCD display.

Weekly timer function as standard

RC-E4 provides (as a standard feature) a weekly timer, which allows one-week operation schedules to be registered. A user can specify up to four times a day to start/stop the air conditioner. (Temperature setting is also possible with the timer).

Timer operation



Run hour meters to facilitate maintenance checking

RC-E4 stores operation data when an anomaly occurs and indicates the error on the LCD. It also displays cumulative operation hours of the air conditioner and compressor since commissioning.

Room temperature controlled by the remote control sensor

The temperature sensor is housed in the top section of the remote control unit. This arrangement has improved the sensitivity of the remote control unit's sensor, which permits more finely controlled air conditioning.

Changeable set temperature ranges

RC-E4 allows the upper and lower limits of a set temperature range to be specified separately.
By adjusting a set temperature range, you can ensure energy saving air conditioning by avoiding excessive cooling or heating.

	Changeable range
Upper limit	20~30°C(effective for heating operation)
Lower limit	18~26°C(effective for non-heating operation)

Simple remote control (option)

RCH-E3 (wired)

Considering specialized usage in hotel rooms, control buttons are limited only to minimum required functions such as ON/OFF, mode, temperature setting and fan speed. It is really simple and easy to use.

Up to 16 units

It can control up to 16 units individually, with pressing the AIR CON No. button.

AUTO restart

This function allows starting the air conditioner automatically when power supply is restored after power failure or by turning on the power switch.

*RCH-E3 is not applicable to the Individual flap control system and the Flap control system.
*When RCH-E3 is used, the fan speed setting can only be set to 3 speed settings (Hi-Me-Lo).

Thermistor (option)

SC-THB-E3

In case sensor in the indoor units or the remote control sensor can not sense the room temperature correctly, or individual remote control in each room is not required but only sensor is required (as when center control system is in place), install SC-THB-E3 at proper place in the rooms.

Wireless remote control (option)

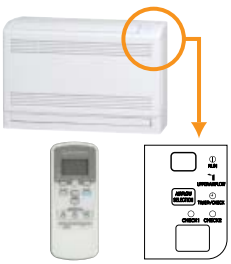
For wireless control simply insert the infra-red receiver kit on a corner of the panel

RCN-T-36W-E, RCN-TC-24W-ER

RCN-E-E

RCN-K-E, RCN-K71-E

RCN-FW-E



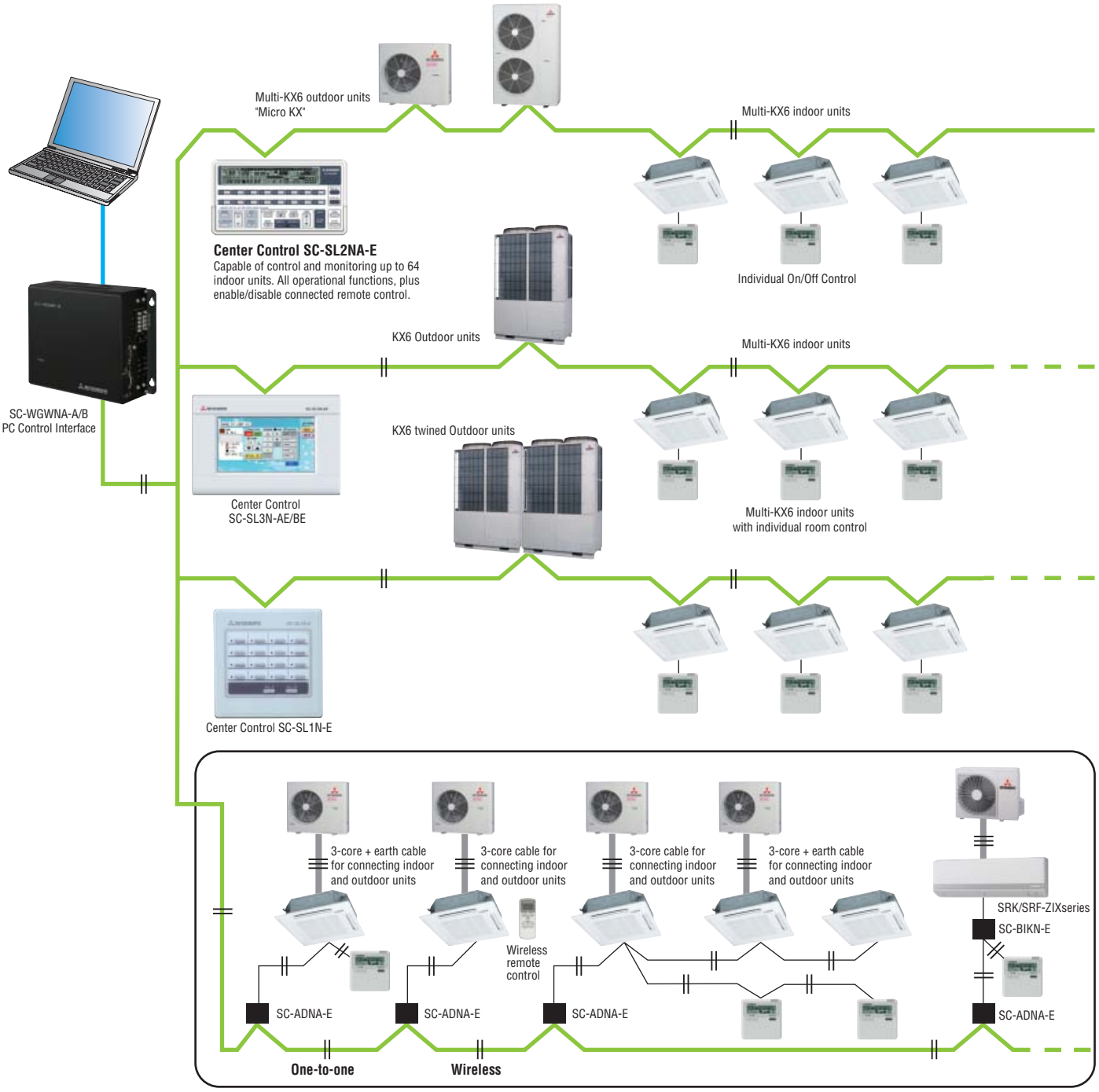
RCN-KIT3-E

*When the wireless remote control is used, the fan speed setting can only be set to 3 speed settings (Hi-Me-Lo).

<Control System>
SUPERLINK-Ⅱ

MHI has now combined simplicity of installation with our highly sophisticated Superlink-Ⅱ control system, to offer building owners and occupiers a comprehensive control and management system, while providing complete commissioning and service maintenance assistance for installers and service engineers. The Superlink-Ⅱ network utilises two wire, non-polar cable - for further details of wiring.

Superlink-Ⅱ is an advanced high speed data transmission system that can connect up to 128 indoor units and 32 outdoor units as a network. MHI offers a wide range of control options for the Superlink-Ⅱ network to suit any application large or small, as well as connection to new or existing building management systems. Individual MHI split systems can also be integrated on to the Superlink-Ⅱ network using SC-ADNA-E.



<Central Control>

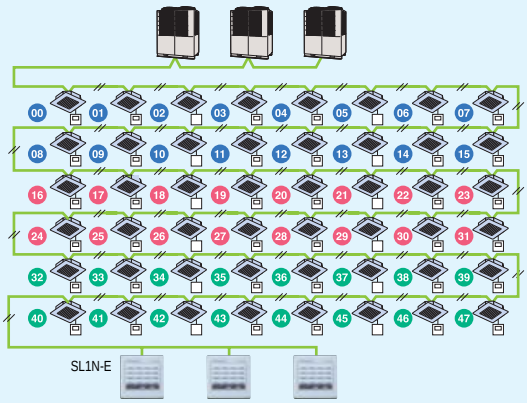
SC-SL1N-E

Start/stop control of up to 16 indoor units either individually or collectively.

Simple centralised control.

1. The SC-SL1N-E is connected to the Superlink-Ⅱ network via 2-core, non-polar wires ('AB' connection).
2. It will monitor and control the start/stop function of up to 16 units, with the sixteen operation button.
3. The unit or group numbers in operation or in need of service are displayed with an LED.
4. Collective start/stop is also available through the simultaneous on/off button.
5. Up to 12 SC-SL1N-E units can be connected to a Superlink-Ⅱ network (consisting of up to 128 indoor units).
6. If a power failure occurs, the SC-SL1N-E will resume the operation of the system according to a stored operation condition, once power is restored.

Example of control by a centre control SC-SL1N-E



More than one unit (up to 16) can be controlled for individual or collective start/stop operation and indication of unit statuses such as in operation or in need of service.

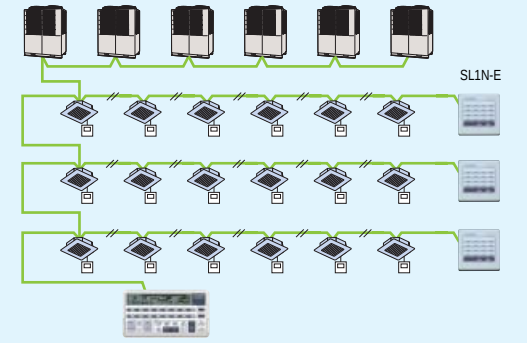
• Outer dimensions: H120 x W120 x D15+62*mm.
62* is the measurement including the part contained in a recess.

SC-SL2NA-E

Central control of up to 64 indoor units including weekly timer function as standard.

1. The SC-SL2NA-E is connected to the Superlink-Ⅱ network via 2-core, non-polar wires ('AB' connection).
2. It will monitor and control the start/stop function of up to16 units, or 16 groups of units, with the sixteen operation buttons.
3. It also monitors and controls the following functions for individual units, groups of units or the complete network: operation mode, set point temperature, return air temperature, louvre position, error code. Air flow and center lock function.
4. The unit or group numbers in operation or in need of service are displayed with an LCD.
5. Collective start/stop is also available through the simultaneous on/off button.
6. If a power failure occurs, the SC-SL2N-E will resume the operation of the system according to a stored operation condition, once power is restored.
7. The SC-SL2NA-E can be connected to an external timer to facilitate timed on/off cycles.
8. The number of units connected to one network are detailed on the table below.

Example of control by a centre control SC-SL2NA-E



An SC-SL2NA-E performs the start/stop control, monitoring and mode setting of up to 64 units. It is a high quality air conditioner control system that allows up to 64 indoor units to be freely grouped into 1 to 16 groups. It allows not only the start/stop control but also the monitoring, display of operation statuses such as in operation or in need of service and mode setting such as switching of operation modes of connected units collectively, by group or individually.

• Outer dimensions: H120 x W215 x D25+35*mm.
35* is the measurement including the part contained in a recess.

Combination of Center Control and BMS interface unit

Yes:connectable No:not connectable

	SC-SL1N-E	SC-SL2NA-E	SC-SL3N-AE/BE	SC-WGWNA-A/B	SC-BGWN-A/B	SC-LGWN-A
SC-SL1N-E	Yes(∗1)	Yes(∗1)	Yes(∗1)	Yes(∗2)	Yes(∗2)	Yes(∗2)
SC-SL2NA-E	Yes(∗1)	Yes(∗1)	Yes(∗1)	Yes(∗2)	Yes(∗2)	Yes(∗2)
SC-SL3N-AE/BE	Yes(∗1)	Yes(∗1)	Yes(∗1)	Yes(∗2)	Yes(∗2)	Yes(∗2)
SC-WGWNA-A/B	Yes(∗2)	Yes(∗2)	Yes(∗2)	No	No	No
SC-BGWN-A/B	Yes(∗2)	Yes(∗2)	Yes(∗2)	No	No	No
SC-LGWN-A	Yes(∗2)	Yes(∗2)	Yes(∗2)	No	No	No

(∗1) Number of units in combination of SC-SL1N-E, SC-SL2NA-E and SC-SL3N-AE/BE

	Connectable number of controls in one superlink-Ⅱ network									
SC-SL3N-AE/BE	0				1			2		
SC-SL2NA-E	0	1-2	3-4	5-8	0-2	3-4	5-8	0-2	3-4	5-8
SC-SL1N-E	12	8	4	0	8	4	0	8	4	0

Regarding previous Superlink, refer to Technical Manual '06 SC-T-111, '08 SC-T-119.

(∗2) Number of units in combination of SC-WGWNA-A/B, SC-BGWN-A/B, SC-LGW-A, SC-SL3N-AE/BE, SC-SL2NA-E and SC-SL1N-E

Connectable number of controls in one superlink-Ⅱ network			
SC-WGWNA-A/B or SC-BGWN-A/B or SC-LGWN-A	SC-SL1N-E	SC-SL2NA-E	SC-SL3N-E-AE/BE
1	0-4	0-1	0-1

Regarding previous Superlink, refer to Technical Manual '06 SC-T-111, '08 SC-T-119.

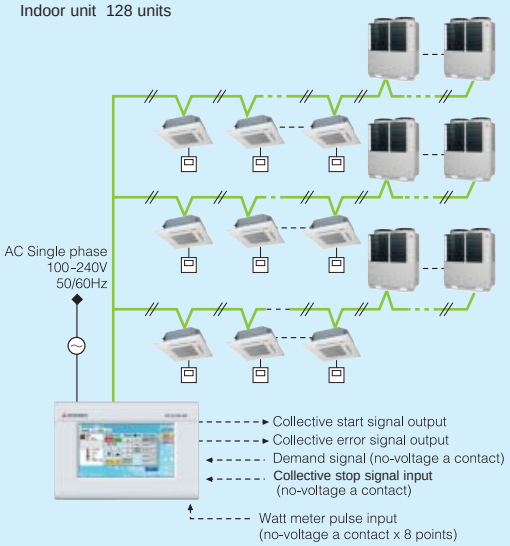
SC-SL3N-AE/BE

MHI introduces the full colour touch screen central control SC-SL3N-AE/BE, with 7 inch interactive LCD display. Offers control, monitoring, scheduling and service/maintenance functions for up to 128 indoor units.

Indoor units can be controlled, scheduled, monitored and interrogated either individually, as groups or as blocks of groups with the following functions:

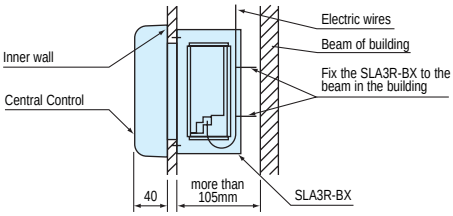
System diagram

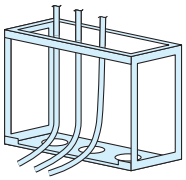
Indoor unit 128 units



SLA3R-BX Control Box (option)

In case SC-SL3N-AE/BE is fixed in the wall, use SLA3R-BX as optional parts.





Control	Monitoring	Scheduling	Administration/Service
Run/Stop	Operating state	Yearly schedule	Block definition
Mode (cool/heat/fan)	Mode	Today's schedule	Group definition
Set temperature	Set temperature	Special day schedule	Unit definition
Operation permitted/prohibited	Room temperature		Time and date setting
Fan speeds	Operation enabled		Alarm history
Air direction	Fan speed		Energy consumption calculation period
Filter reset	Air direction		Energy consumption cumulative operation time
Filter sign			
Maintenance (1, 2 or back-up)			Demand control
Breakdown			Emergency stop
			Power failure recovery control

Electric power calculation function:

(for SC-SL3N-BE only)

SC-SL3N-BE gives outputs as “electric power consumption kW data -each indoor unit, each group, each SUPERLINK-Ⅱ system and each power pulse system-” and uses USB memory.
The data can be edited by using the software that comes with the unit.

	SC-SL3N-BE
Method of data saving	USB
Calculation software	Standard
Air-conditioner power proportional distribution pulse input	8 systems
Connecting indoor units number (Maximum)	128

Item / Model		SC-SL3N-AE/SC-SL3N-BE
Ambient temperature during use		0 ~ 40°C
Power supply		1 Phase 100-240V 50/60Hz
Power consumption		18W
External dimensions (Height x Width x Depth)		162mm x 240mm x 108mm
Net weight		2.0kg
Number of connectable units (indoor units)		up to 128 units
LCD touch panel		Colour LCD, 7 inches wide
Inputs	SL (Superlink) signal inputs	3 systems
	Gas, Power pulse input*	8-point pulse width 100ms or more
	Emergency stop signal input*	1 point non-voltage a contact input continuous input (closed, forced stop)
	Demand signal input*	1 point non-voltage a contact input continuous input (closed, demand control)
Outputs	Simultaneous operation output	1 point maximum rated current 40mA, 24 V During full stop; Open. If even one unit is operating; Closed
	Simultaneous error output	1 point maximum rated current 40mA, 24 V Normal; closed. If even one unit is abnormal; Open

* The receiving side power supply is DC 12V (10mA).
The air conditioning charges calculations of this unit are based on OIML, the international standard.
* In case embodying in a wall, please be sure to special box SLA3R-BX (option).

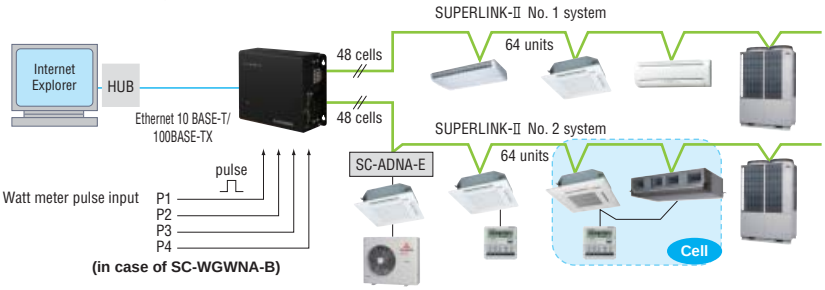
<PC windows central control>

SC-WGWNA-A/SC-WGWNA-B Production by order

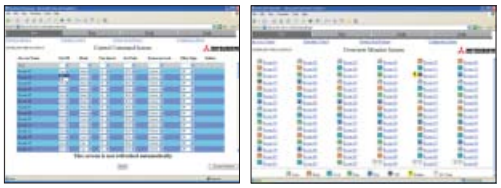
(SC-WGWNA-B is with electric power calculation function)

Control and monitoring of up to 96 cells (some cells can have two or more indoor units and total number of indoor units can be up to 128 units) centralised to a network PC using the Superlink-Ⅱ web gateway. Simple installation is assured with no special software requirements, operation is via Internet Explorer. A low power embedded CPU and compact flash ROM ensure a large storage capacity with high reliability (no moving parts such as a PC fan, etc). An IP address filter function combined with three-level user authentication check also ensures security.

Additional engineering service cost etc. is required.
Please consult your dealer when using this central control.



(in case of SC-WGWNA-B)



PC requirements: Windows 2000 or Windows XP.
Monitor resolution 1024 x 768.
Web browser requirements: Internet Explorer 6.0 or 7.0.

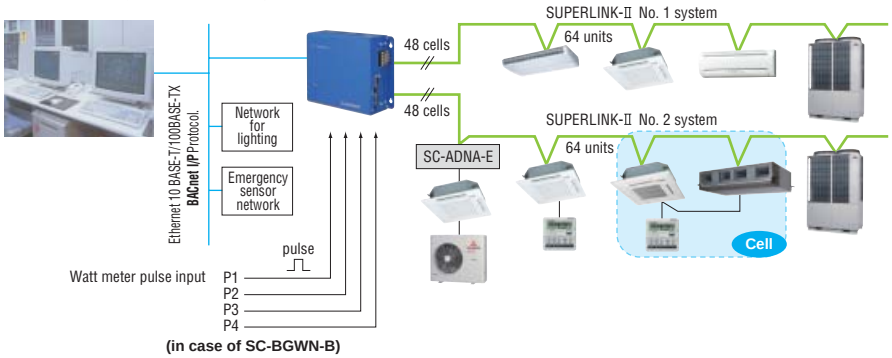
<BMS interface unit>

SC-BGWN-A/SC-BGWN-B (BACnet gateway) Production by order

(SC-BGWN-B is with electric power calculation function)

SC-BGWN-A/B is an interface device that converts MHI's Superlink-Ⅱ communication data to BACnet code. Control and monitoring functions of the a/c system for up to 96 cells (some cells can have two or more indoor units and total number of indoor units can be up to 128 units) can be integrated to a central control point via the building management system network.

Additional engineering service cost etc. is required.
In case of SC-BGWN-B, communication test by qualified person regarding electric cost calculation function is required before commissioning.
Please consult your dealer when using this gateway.

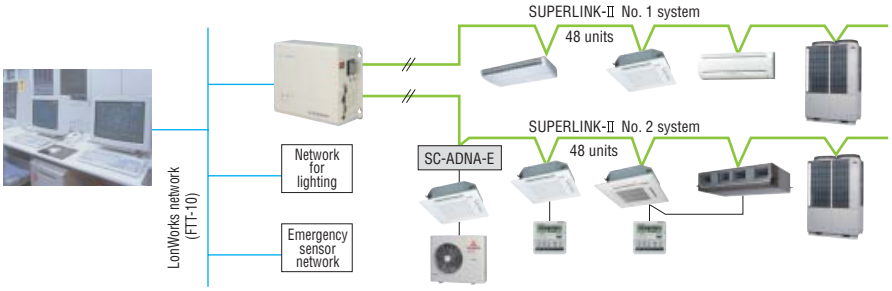


(in case of SC-BGWN-B)

SC-LGWN-A (LonWorks gateway) Production by order

SC-LGWN-A is an interface device that converts MHI's Superlink-Ⅱ communication data to LonWorks code. Control and monitoring functions of the a/c system for up to 96 indoor units can be integrated to a central control point via the building management system network.

Additional engineering service cost etc. is required.
Please consult your dealer when using this gateway.



KX6 Service/maintenance and monitoring

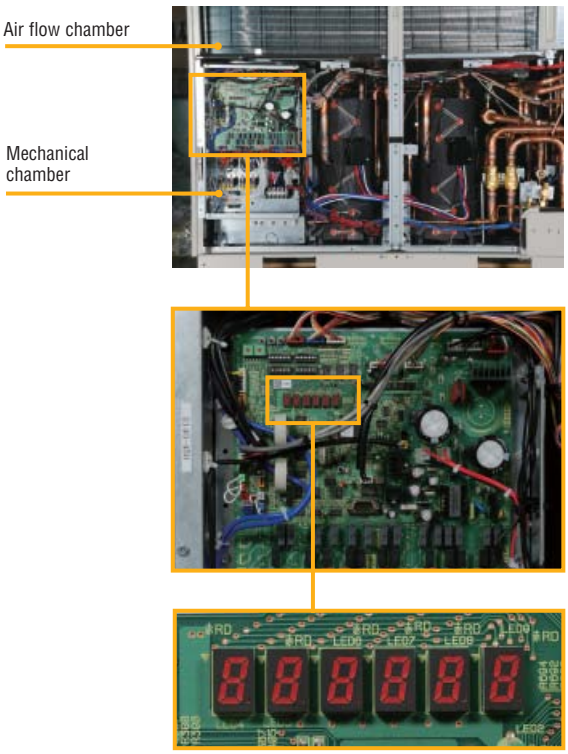
The design of the outdoor units separates the air flow compartment from the mechanical compartment, allowing easy access to serviceable parts by simply removing the panel.

This design also means that the base plate of the air flow compartment acts as a drain tray connected to a drain pipe that runs through the mechanical compartment, so a simple connection of a drain hose to the base of the unit is all that is required, no need for a separate drain tray to be installed.

Service maintenance and trouble shooting tasks can be carried out easily via the wired remote controller, as well as a cooling test operation to assist commissioning.

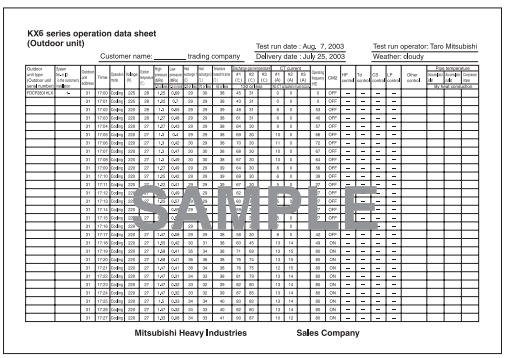
The outdoor unit control box is also equipped with a switch to invoke a 'test-run' mode. This function can be used to help detect any installation errors, indoor/outdoor unit matching errors, EEV and valve operation. A 'pump-down' switch on the PCB allows refrigerant to be recovered with the compressor protected.

All outdoor unit PCBs are also equipped with a 7-segment digital display for detailed operation history and fault finding. Operation data is stored for the 30 minute period preceding a fault occurring and details are displayed on the 7-segment reading.



Outdoor unit PCB 7-segment display

Automatically produced test-run report


KX6 series operation data sheet
(Outdoor unit)

Customer name: _____ trading company

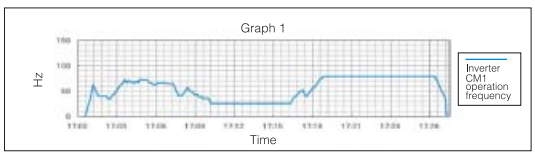
Test run date : Aug. 7, 2003
Delivery date : July 25, 2003

Test run operator: Taro Mitsubishi
Weather: cloudy

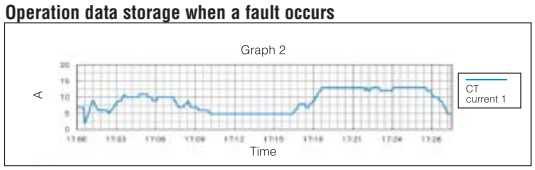
SAMPLE

Mitsubishi Heavy Industries Sales Company

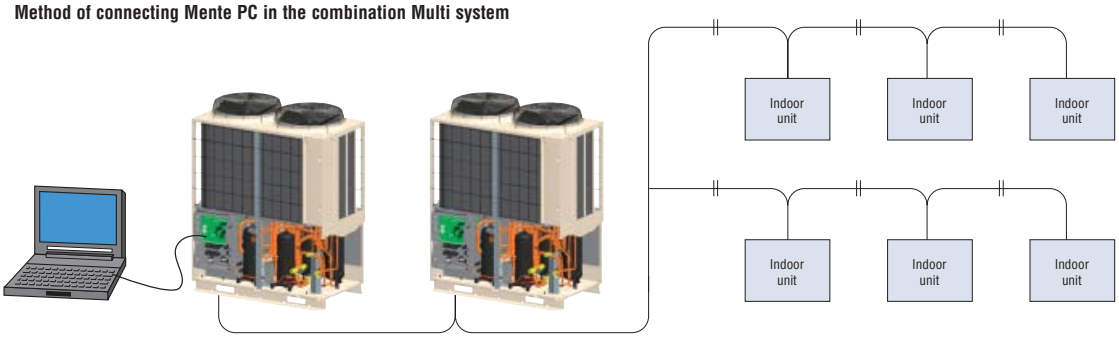
Operation data storage during servicing



Operation data storage when a fault occurs



Method of connecting Mente PC in the combination Multi system



KX6 Outdoor units
High Head series (*00m)
14~48hp (40.0~136.0kW)

Coming soon

NEW
Production by order

Model No.	Nominal Cooling Capacity
FDCH335KXE6-K※	33.5 kW
FDCH400KXE6	40.0 kW
FDCH450KXE6	45.0 kW
FDCH504KXE6	50.4 kW
FDCH560KXE6	56.0 kW
FDCH560KXE6-K※	56.0 kW
FDCH615KXE6	61.5 kW
FDCH680KXE6	68.0 kW

※FDCH335KXE6-K & FDCH560KXE6-K are only used for combining with other models.

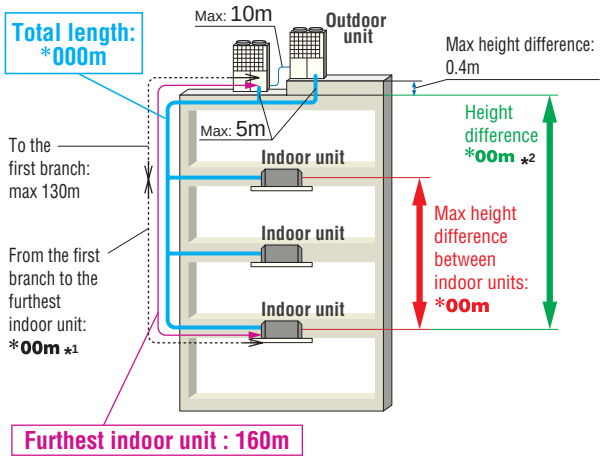
Model No.	Nominal Cooling Capacity
FDCH735KXE6 (FDCH335-K+FDCH400)	73.5 kW
FDCH800KXE6 (FDCH400x2)	80.0 kW
FDCH850KXE6 (FDCH400+FDCH450)	85.0 kW
FDCH900KXE6 (FDCH450x2)	90.0 kW
FDCH960KXE6 (FDCH450+FDCH504)	96.0 kW
FDCH1010KXE6 (FDCH504x2)	101.0 kW
FDCH1065KXE6 (FDCH504+FDCH560)	106.5 kW
FDCH1130KXE6 (FDCH560x2)	113.0 kW
FDCH1180KXE6 (FDCH560-K+FDCH615)	118.0 kW
FDCH1235KXE6 (FDCH615x2)	123.5 kW
FDCH1300KXE6 (FDCH615+FDCH680)	130.0 kW
FDCH1360KXE6 (FDCH680x2)	136.0 kW

- Maximum allowable height difference between the outdoor and the indoor unit located at the lowest height position has been increased from 50m to *00m.
  (When the outdoor unit is located at higher position than the indoor unit)

*00m : not fixed

FDCH335KXE6-K
FDCH400KXE6
FDCH450KXE6

FDCH504~680KXE6

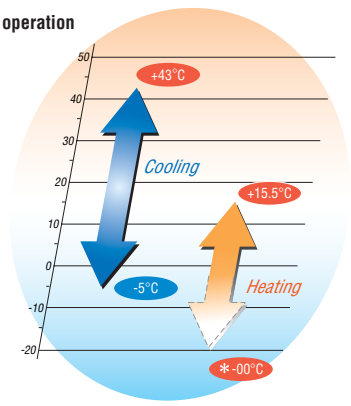

Total length: *000m
Max: 10m
Outdoor unit
Max height difference: 0.4m
Max: 5m
To the first branch: max 130m
Indoor unit
Indoor unit
Indoor unit
Height difference *00m *2
Max height difference between indoor units: *00m
From the first branch to the furthest indoor unit: *00m *1
Furthest indoor unit : 160m

*1 The difference between the longest and shortest indoor unit piping from the first branch must be within 40m.

*2 In case of less than 50m, the standard models are applied.

*00m, 000m : not fixed

Range of operation



*-00°C : not fixed

Specifications

Item			Model	FDCH400KXE6	FDCH450KXE6	FDCH504KXE6	FDCH560KXE6	FDCH615KXE6	FDCH680KXE6
Nominal horse power				14HP	16HP	18HP	20HP	22HP	24HP
Power source				3 Phase 380-415V, 50Hz					
Nominal capacity	Cooling		kW	40.0	45.0	50.4	56.0	61.5	68.0
	Heating		kW	45.0	50.0	56.5	63.0	69.0	73.0
Electrical characteristics	Starting current		A	8					
	Power consumption	Cooling	kW	11.27	12.97	14.73	16.79	20.37	24.98
		Heating	kW	11.73	13.10	15.12	16.79	18.48	19.08
	Running current	Cooling	A	18.4-16.9	21.1-19.3	24.1-22.0	27.4-25.1	33.1-30.3	40.3-36.9
		Heating	A	19.6-17.9	21.7-19.9	25.2-23.1	28.0-25.7	30.7-28.1	31.6-29.0
Exterior dimensions	HxWxD		mm	1690x1350x720		2048x1350x720			
Net weight			kg	319		343		357	
Refrigerant charge	R410A		kg	11.5					
Sound pressure level	Cooling / Heating		dB(A)	59.5 / 59.5	62.5 / 62.5	61.5 / 61.5	63.0 / 63.0	64.5 / 64.5	65.0 / 65.0
Refrigerant piping size	Liquid line		mm(in)	ø12.7(1/2")		ø15.88(5/8")			
	Gas line			ø25.4(1") [ø28.58(1 1/8")]	ø28.58(1 1/8")	ø28.58(1 1/8")			
Capacity connection			%	not fixed					
Number of connectable indoor units				36	40	36	40	44	49

Item			Model	FDCH735KXE6	FDCH800KXE6	FDCH850KXE6	FDCH900KXE6
Combination (FDCH)				335KXE6-K	400KXE6	400KXE6	450KXE6
				400KXE6	400KXE6	450KXE6	450KXE6
Nominal horse power				26HP	28HP	30HP	32HP
Power source				3 Phase 380-415V, 50Hz			
Nominal capacity	Cooling		kW	73.5	80.0	85.0	90.0
	Heating		kW	82.5	90.0	95.0	100.0
Electrical characteristics	Starting current		A	16			
	Power consumption	Cooling	kW	20.21	22.54	24.24	25.94
		Heating	kW	20.66	23.46	24.83	26.20
	Running current	Cooling	A	32.9-30.2	36.8-33.8	39.5-36.2	42.2-38.6
		Heating	A	34.4-31.4	39.2-35.8	41.3-37.8	43.4-39.8
Exterior dimensions	HxWxD		mm	1690x2700x720			
Net weight			kg	319x2			
Refrigerant charge	R410A		kg	11.5x2			
Refrigerant piping size	Liquid line		mm(in)	ø19.05(3/4")			
	Gas line			ø31.8(1 1/4") [ø34.92(1 3/8")]			
Capacity connection			%	not fixed			
Number of connectable indoor units				53	58	61	65

Item			Model	FDCH960KXE6	FDCH1010KXE6	FDCH1065KXE6	FDCH1130KXE6
Combination (FDCH)				450KXE6	504KXE6	504KXE6	560KXE6
				504KXE6	504KXE6	560KXE6	560KXE6
Nominal horse power				34HP	36HP	38HP	40HP
Power source				3 Phase 380-415V, 50Hz			
Nominal capacity	Cooling		kW	96.0	101.0	106.5	113.0
	Heating		kW	108.0	113.0	119.5	127.0
Electrical characteristics	Starting current		A	16			
	Power consumption	Cooling	kW	27.70	29.46	31.52	33.58
		Heating	kW	28.22	30.24	31.91	33.58
	Running current	Cooling	A	45.2-41.3	48.2-44.0	51.5-47.1	54.8-50.2
		Heating	A	46.9-43.0	50.4-46.2	53.2-48.8	56.0-51.4
Exterior dimensions	HxWxD		mm	2048x2700x720			
Net weight			kg	319+343	343x2		
Refrigerant charge	R410A		kg	11.5x2			
Refrigerant piping size	Liquid line		mm(in)	ø19.05(3/4")		ø22.22(7/8")	
	Gas line			ø31.8(1 1/4")[ø34.92(1 3/8")]		ø38.1(1 1/2")	
Capacity connection			%	not fixed			
Number of connectable indoor units				69	59	62	66

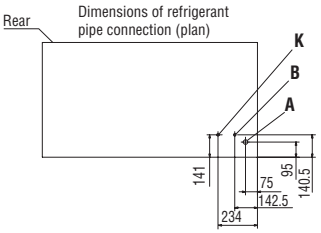
Item			Model	FDCH1180KXE6	FDCH1235KXE6	FDCH1300KXE6	FDCH1360KXE6
Combination (FDCH)				560KXE6-K	615KXE6	615KXE6	680KXE6
				615KXE6	615KXE6	680KXE6	680KXE6
Nominal horse power				42HP	44HP	46HP	48HP
Power source				3 Phase 380-415V, 50Hz			
Nominal capacity	Cooling		kW	118.0	123.5	130.0	136.0
	Heating		kW	132.0	138.0	142.0	146.0
Electrical characteristics	Starting current		A	16			
	Power consumption	Cooling	kW	37.16	40.74	45.35	49.96
		Heating	kW	35.27	36.96	37.56	38.16
	Running current	Cooling	A	60.5-55.4	66.2-60.6	73.4-67.2	80.6-73.8
		Heating	A	58.7-53.8	61.4-56.2	62.3-57.1	63.2-58.0
Exterior dimensions	HxWxD		mm	2048x2700x720			
Net weight			kg	357x2			
Refrigerant charge	R410A		kg	11.5x2			
Refrigerant piping size	Liquid line		mm(in)	ø22.22(7/8")			
	Gas line			ø38.1(1 1/2")			
Capacity connection			%	not fixed			
Number of connectable indoor units				69	72	76	80

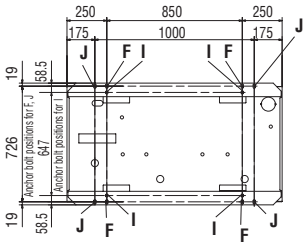
1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
3. [ ] : Pipe sizes applicable to European installations are shown in parentheses.

Dimensions

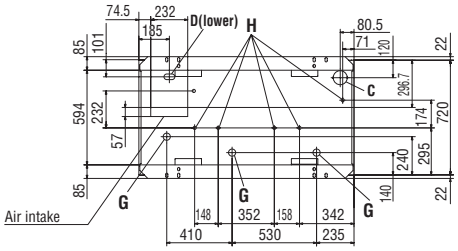
All measurements in mm.

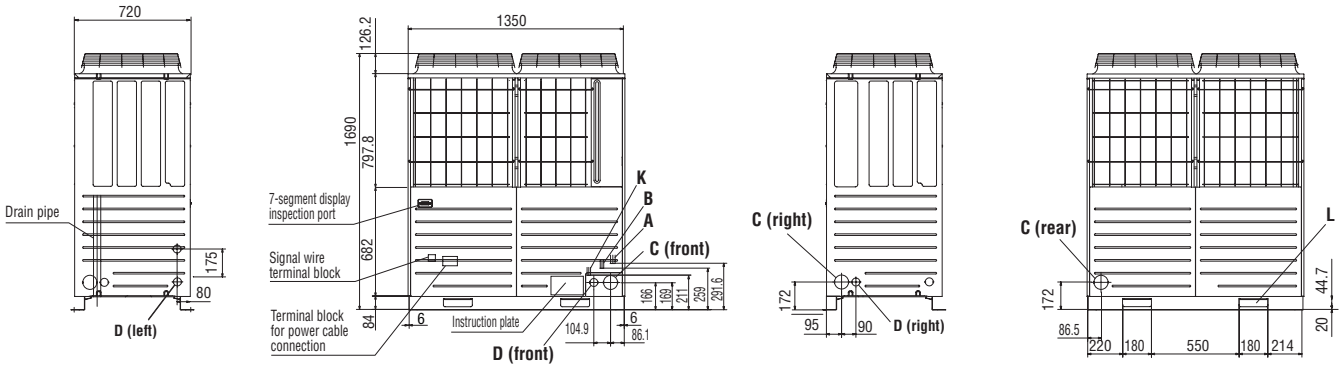
FDCH335KXE6-K, 400KXE6, 450KXE6





For dimensions of anchor bolt hole

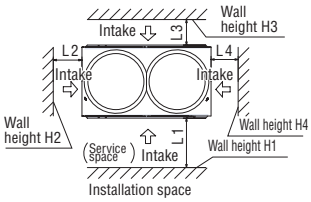




Mark	Item	
A	Service valve connection (gas side)	For refrigerant piping, please refer to the unit specifications.
B	Service valve connection (liquid line)	
C	Refrigerant pipe draw-out port	ø88
D	Power cable draw-in port	ø50
F	Anchor bolt hole	M10 x 4 places
G	Drain hose hole	ø45 x 3 places
H	Drain discharge port	ø20 x 6 places
K*	Oil-equalising pipe joint	ø3/8" flare
L	Sling holes for haulage or hoisting	180 x 44.7

*14, 16HP models only

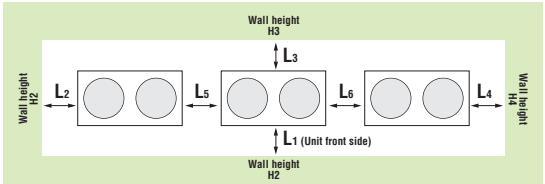
Installation example		
Dimensions	1	2
L_1	500	Open
L_2	10	200
L_3	100	300
L_4	10	Open
H_1	1500	–
H_2	No restrictions	No restrictions
H_3	1000	No restrictions
H_4	No restrictions	–



2m overhead clearance required

Notes:
(1) The unit must be fixed with anchor bolts.
(2) Leave a 2m or larger space above the unit.
(3) The unit name plate is attached on the lower right corner of the front panel.
(4) The ports for refrigerant pipe and power cable penetrations are covered with half-blanks. Please cut off a half-blank with nippers in using these ports.
(5) Use a ø88 port for refrigerant pipe connection.
(6) Anchor holes marked "L J" (four holes for M10) are for a renewal installation.
(7) The oil-equalising pipe K should be used when outdoor units are used in combination. (For 14,16Hp only)

When more than one unit is installed

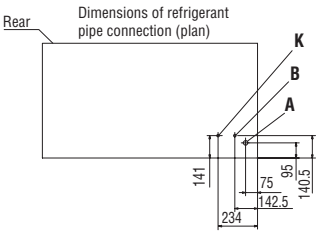


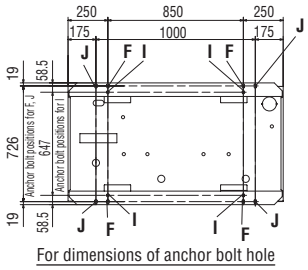
Installation example		
Dimensions	A	B
L_1	500	Open
L_2	10	200
L_3	100	300
L_4	10	Open
L_5	0	400
L_6	0	400
H_1	1500	No restrictions
H_2	No restrictions	No restrictions
H_3	1000	No restrictions
H_4	No restrictions	No restrictions

Dimensions

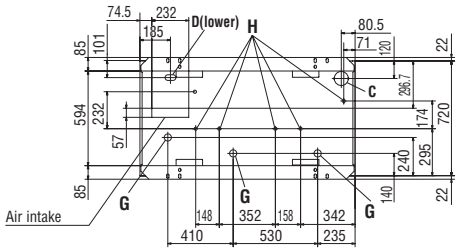
All measurements in mm.

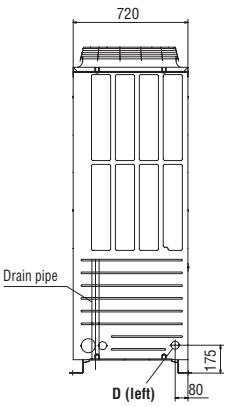
FDCH504KXE6, 560KXE6, 560KXE6-K, 615KXE6, 680KXE6

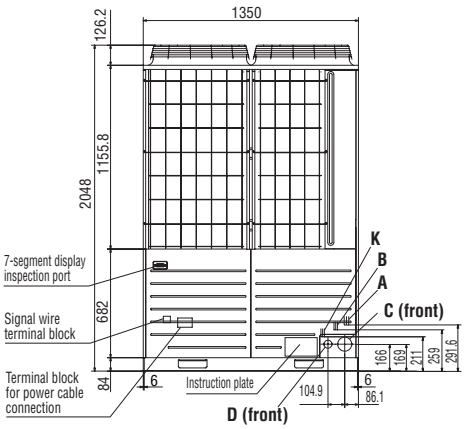


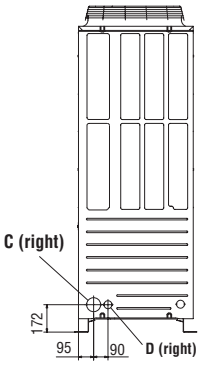


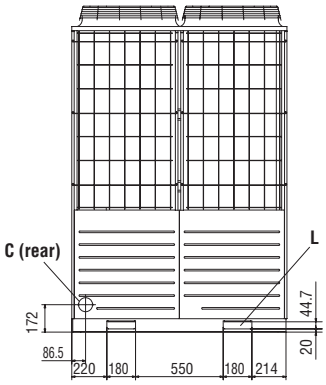
For dimensions of anchor bolt hole





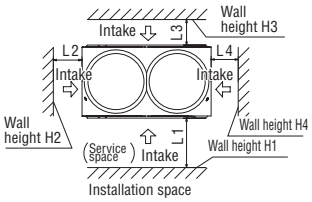






Mark	Item	
A	Service valve connection (gas side)	For refrigerant piping, please refer to the unit specifications.
B	Service valve connection (liquid line)	
C	Refrigerant pipe draw-out port	ø100
D	Power cable draw-in port	ø50
F	Anchor bolt hole	M10 x 4 places
G	Drain hose hole	ø45.3 x 3 places
H	Drain discharge port	ø20.5 x 3 places
K	Oil-equalising pipe joint	ø9.52 flare
L	Sling holes for haulage or hoisting	180 x 44.7

Installation example		
Dimensions	1	2
L_1	500	Open
L_2	10	200
L_3	100	300
L_4	10	Open
H_1	1500	–
H_2	No restrictions	No restrictions
H_3	1000	No restrictions
H_4	No restrictions	–



2m overhead clearance required

Notes:
(1) The unit must be fixed with anchor bolts.
(2) Leave a 2m or larger space above the unit.
(3) The unit name plate is attached on the lower right corner of the front panel.
(4) The ports for refrigerant pipe and power cable penetrations are covered with half-blanks. Please cut off a half-blank with nippers in using these ports.
(5) Use a ø88 port for refrigerant pipe connection.
(6) Anchor holes marked "L J" (four holes for M10) are for a renewal installation.
(7) The oil-equalising pipe K should be used when outdoor units are used in combination.

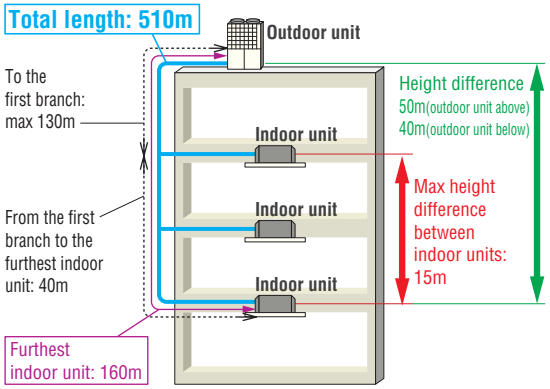
KX4 Outdoor units
Heat pump systems 8, 10, 12hp (22.4kW~33.5kW)

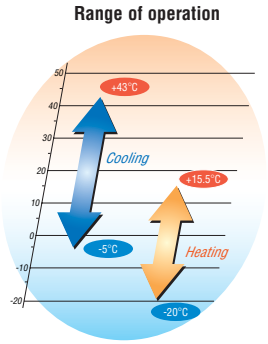
Production by order

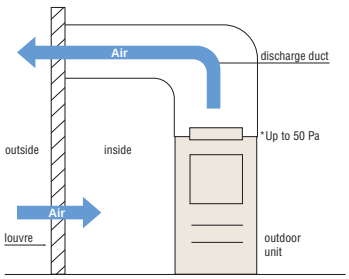
Model No.	Nominal Cooling Capacity
FDCA224HKXE4D	22.4kW
FDCA280HKXE4D	28.0kW
FDCA335HKXE4D	33.5kW

- Superlink models (not Superlink-Ⅱ models)
- The KX4 heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only.
- Connect up to 20 indoor units/up to 130% capacity.
- High efficiency with COP (in cooling) from 3.6 to 3.9.

Uniform footprint of all models
allows continuous side-by-side installation







In case an outdoor unit is installed inside the building and outdoor exhaust air is discharged to outside the building through duct system, these units have necessary minimum external static pressure (50Pa).

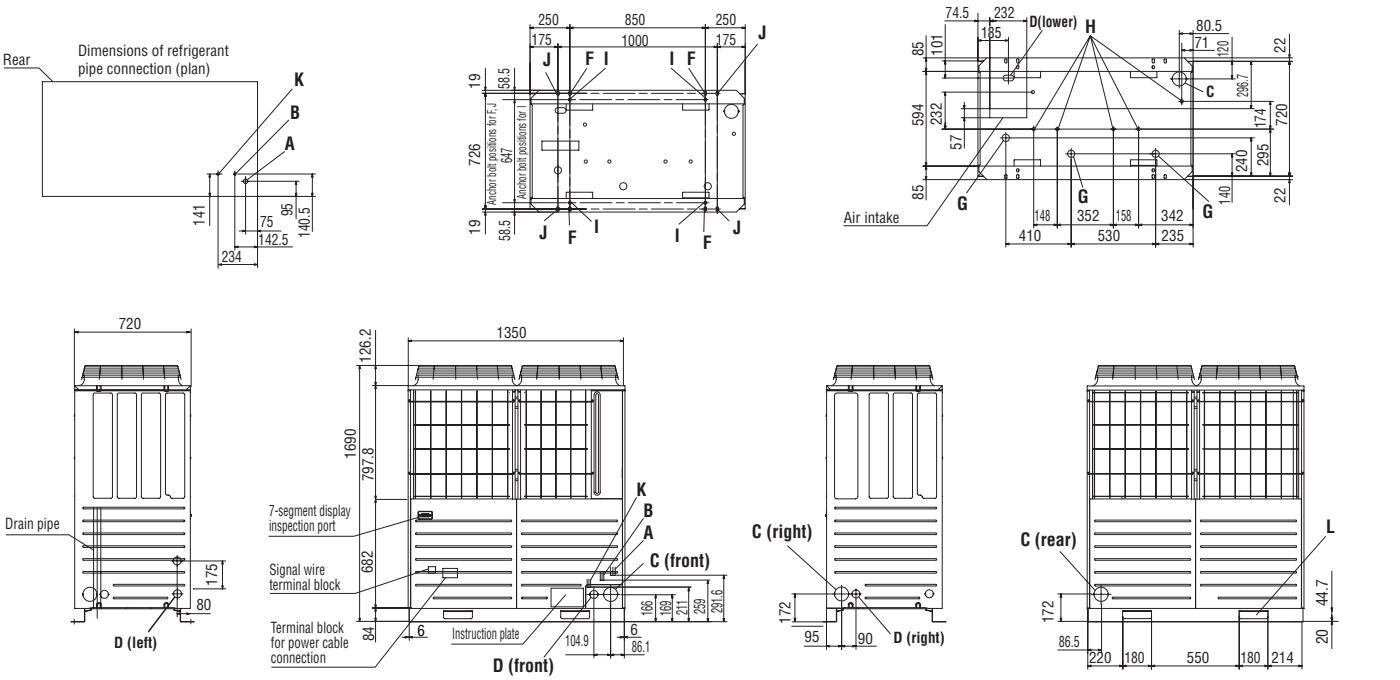
Specifications

Item			Model	FDCA224HKXE4D	FDCA280HKXE4D	FDCA335HKXE4D
Nominal horse power				8HP	10HP	12HP
Power source				3 Phase 380V-415V, 50Hz		
Nominal capacity	Cooling		kW	22.4	28.0	33.5
	Heating			25.0	31.5	37.5
Electrical characteristics	Starting current		A	5		
	Power consumption	Cooling	kW	5.70	8.26	9.53
		Heating		5.98	8.06	9.84
	Operating current	Cooling	A	9.6-8.8	13.6-12.4	15.5-14.2
		Heating		9.6-8.8	13.3-12.4	16.3-14.9
Exterior dimensions	HxWxD		mm	1690x1350x720		
Net weight			kg	245		
Refrigerant charge	R410A		kg	11.5		
Sound pressure level	Cooling/Heating		dB(A)	57/57	57/58	60.5/61
Refrigerant piping size	Liquid line		mm(in)	ø9.52(3/8")		ø12.7(1/2")
	Gas line			ø19.05(3/4")	ø22.22(7/8")	
Capacity control			%	27~126	20~114	19~117
Number of connectable indoor units				13	16	20

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

Dimensions

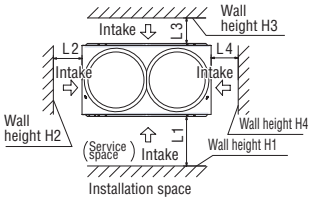
All measurements in mm.



Mark	Item	
A	Service valve connection (gas side)	For refrigerant piping, please refer to the unit specifications.
B	Service valve connection (liquid line)	
C	Refrigerant pipe draw-out port	ø88
D	Power cable draw-in port	ø50
F	Anchor bolt hole	M10 x 4 places
G	Drain hose hole	ø45 x 3 places
H	Drain discharge port	ø20 x 6 places
K*	Oil-equalising pipe joint	ø3/8" flare
L	Sling holes for haulage or hoisting	180 x 44.7

*14 + 16HP models only

Installation example		
Dimensions	1	2
L_1	500	Open
L_2	10	200
L_3	100	300
L_4	10	Open
H_1	1500	–
H_2	No restrictions	No restrictions
H_3	1000	No restrictions
H_4	No restrictions	–

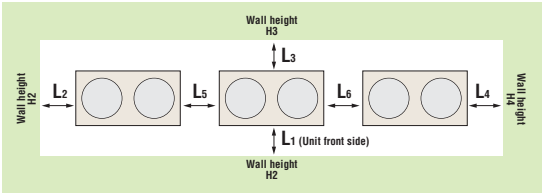


2m overhead clearance required

Notes:

(1) The unit must be fixed with anchor bolts.
(2) Leave a 2m or larger space above the unit.
(3) The unit name plate is attached on the lower right corner of the front panel.
(4) The ports for refrigerant pipe and power cable penetrations are covered with half-blanks. Please cut off a half-blank with nippers in using these ports.
(5) Use a ø88 port for refrigerant pipe connection.
(6) Anchor holes marked "L J" (four holes for M10) are for a renewal installation.

When more than one unit is installed



Installation example		
Dimensions	A	B
L_1	500	Open
L_2	10	200
L_3	100	300
L_4	10	Open
L_5	0	400
L_6	0	400
H_1	1500	No restrictions
H_2	No restrictions	No restrictions
H_3	1000	No restrictions
H_4	No restrictions	No restrictions

Mitsubishi Heavy Industries KX6/further information

Mitsubishi Heavy Industries operates a continuous CSR (Corporate Social Responsibility) policy, with a role to realise a sustainable society through it's various areas of business.

Creed

- We strongly believe that the customer comes first and that we are obliged to be an innovative partner to society.
- We base our activities on honesty, harmony, and a clear distinction between public and private life.
- We shall strive for innovative management and technological development from an international perspective.

Reason for Instituting the Creed

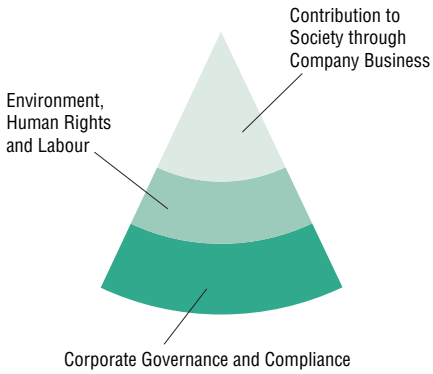
In Japan there are many enterprises with their own "creeds" which simply represent their management concept.

Mitsubishi Heavy Industries, Ltd. has a creed of this type, also. It was instituted in 1970 on the basis of the policy advocated by Koyata Iwasaki, president of Mitsubishi Goshi Kaisha in the 1920's, to indicate the essential attitude of the company, the mental attitude of the employees, and the future directions of the company.

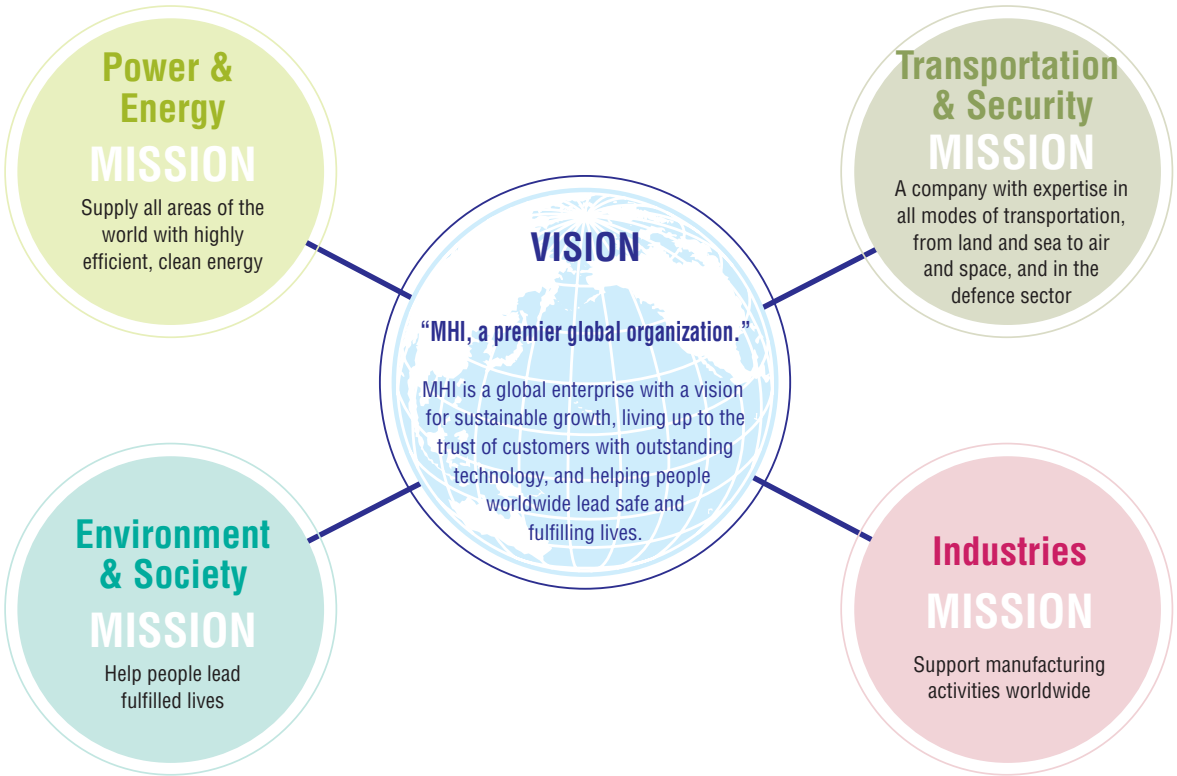
The reason for instituting the present creed is so that all of us can call to mind our one hundred years of tradition, and strive for further development in the future.

Issued 1 June 1970

MHI's creed was established based on "The Three Corporate Principles" shared by the Mitsubishi Group from the company's beginnings. In the spirit of this creed, MHI continues its efforts to fulfil its three corporate social responsibilities (CSRs): "corporate governance and compliance," "the environment, human rights and labour," and "contribution to society through business activities."


Contribution to Society through Company Business
Environment, Human Rights and Labour
Corporate Governance and Compliance

Contribution to Society through Company Business


Power & Energy
MISSION
Supply all areas of the world with highly efficient, clean energy
Transportation & Security
MISSION
A company with expertise in all modes of transportation, from land and sea to air and space, and in the defence sector
VISION
"MHI, a premier global organization."
MHI is a global enterprise with a vision for sustainable growth, living up to the trust of customers with outstanding technology, and helping people worldwide lead safe and fulfilling lives.
Environment & Society
MISSION
Help people lead fulfilled lives
Industries
MISSION
Support manufacturing activities worldwide

The KX6 product range has been developed in compliance with the Mitsubishi Heavy Industries Policy on the Environment.

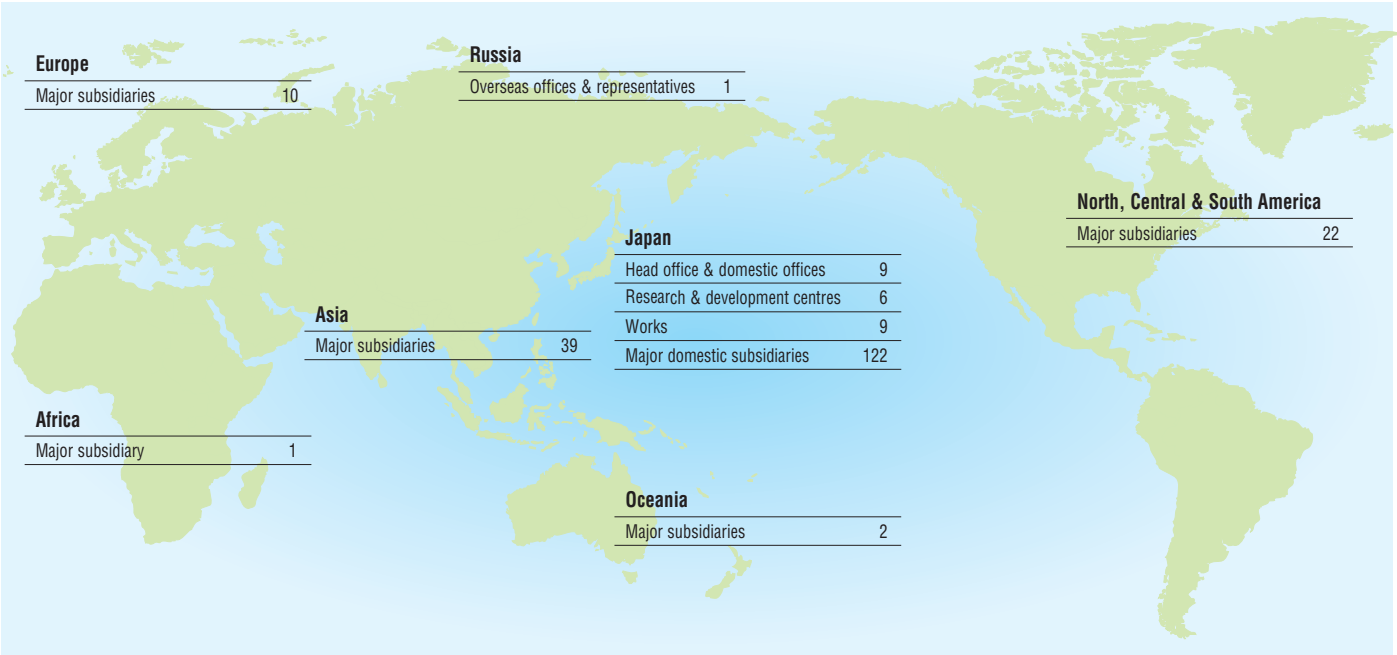
In order to make the sustainable development of society possible, a basic policy on environmental matters has been established.

Pursuant to the express provision of Section 1 of its creed that "We strongly believe that customers come first and that we are obligated to be an innovative partner to society," MHI shall, as a matter of primary importance, strive, through its R&D, manufacturing and other business activities, to play a useful role in the development of society. To this end, while remaining aware that a business enterprise is a member of society, MHI shall endeavour, in all aspects of its business activities, to reduce the burden on the environment and shall concentrate and fully utilise its technological capabilities for the development of technologies and products that will protect the environment, thus contributing to the establishment of a society in which sustainable development is possible.

In order to realise its basic policy, MHI has set the following seven conduct guidelines.

1. Recognise that environmental protection is top priority in the companyís operations, and encourage the entire company in its endeavours to protect and improve the environment.
2. Define roles and responsibilities regarding environmental protection by developing and maintaining a corporate organisation designated for environmental protection, and create and implement corporate policies and procedures on environmental matters.
3. Endeavour to reduce the burden on the environment by preventing pollution, saving resources, saving energy, reducing waste, reusing materials, and recycling in all aspects of the companyís business activities in R&D, designing, procurement of materials, manufacturing, transportation, use, service and disposal.
4. Endeavour to develop and provide advanced, highly reliable, unique technologies and products that contribute to solving environmental and energy problems.
5. Comply with national and local environmental laws and regulations, beyond mere compliance by enacting, implementing and evaluating voluntary standards where necessary, and to endeavour to continuously improve and promote environmental protection activities by establishing environmental goals and targets.
6. Endeavour to protect the environments of foreign countries by carefully examining the consequences of the companyís overseas business operations and the exportation of its products, and to become actively involved in technological co-operation overseas in areas of environmental protection.
7. Provide environmental training and other programs to enhance the environmental awareness of all company employees, and take steps to expand public relations activities, such as providing environment-related information to the public and social contribution activities.

Number of offices/plants and employees by region (Consolidated) as of June, 2009

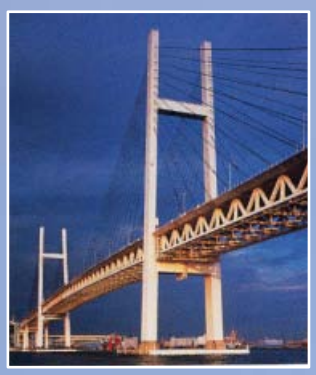


On the land and sea, in the sky and even in space, MHIís stage of operations is expanding limitlessly. We manufacture more than 700 different products which support various industrial and civil activities in both domestic and international markets.

Ships, steel structures, power systems, machinery for both industrial and general use, air-conditioners, pollution reduction and environmental control systems, aerospace systems – the MHI product lines which create rich and comfortable living environments, are as harmonious as an orchestra.

What creates this harmony is MHIís general technological expertise developed over more than a century of hard work. We are highly esteemed in the world for providing high quality products through untiring technological research and development. From new energy development and environmental concerns to the exploration of space, with the advent of the 21st century MHI is confronting a variety of issues to ensure the realisation of a society in which there is harmony between mankind and technology.

- Crude Oil Storage Barges
- LNG Tanks
- Boilers & Turbines
- Oil Production Plants
- Contra-Rotating Propellers
- Thermal Power Plants
- Combined Cycle Plants
- Fuel Cells
- Water Turbines
- Wind Turbines
- Geothermal Power Plants
- PWR Nuclear Power Plants
- Uranium Enrichment Equipment
- FBRs
- Co-Generation Systems



- Ultra-High Steel Stacks
- Refuse Incineration Plants
- Night Soil Treatment Plants
- Electrostatic Precipitators
- Flue Gas Desulfurization System
- Fluidized Incinerators
- CFC Collecting Equipment

- Spillway Radial Gates
- Steel Bridges
- Penstocks
- Desalination Plants
- Physical Distribution Equipment
- Engines

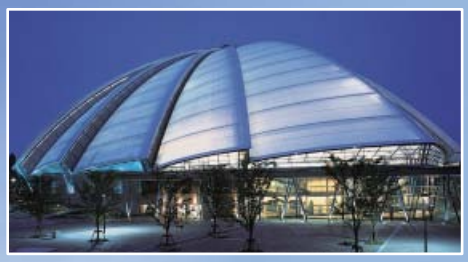
- Unloader & Container Cranes
- Mechanical Parking Facilities
- Integrated Automated Storage Systems
- Rubber & Tyre Machinery
- Skyrails
- Monorail Cars
- New Transportation Systems
- Passenger Boarding Bridges

- Toll Collection Machine Systems
- Forklift Trucks
- Helicopters
- Aircraft
- Railway Maintenance Equipment
- LNG Carrier
- Container Ships

TRANSPORTATION
LOCAL DEVELOPMENT
ENVIRONMENT
RESOURCES/ENERGY

MITSUBISHI HEAVY INDUSTRIES, LTD.

Our Technologies, Your Tomorrow



INDUSTRIAL

- Chemical Plants
- Wind Tunnel/Experiment Equipment
- Casting Machines
- Strip Mill
- Cement Plant
- Stepless Variable Speed Gears
- Industrial Robots
- Injection Moulding Machines
- Pulp & Paper Machinery
- Corrugation Machines
- Box Making Machines
- Machine Tools

LEISURE/LIFESTYLE

- Ceiling Recess Packaged Air Conditioners
- Automotive Air Conditioners
- Residential Use Split Air Conditioners
- Refrigeration Units
- Dry Cleaning Machines
- Food Machinery
- Cruise Ships
- Multi-purpose Dome
- Stage Machinery Systems

INFORMATION SYSTEM

- Cable Layer
- Printing Machinery

DEVELOPMENT

- Oceanographic Research Ships
- Deep Submergence Research Vehicles
- Communications Satellite Rockets
- Space Transportation
- Rockets & Engines

DEFENCE

- Submarines
- Naval Vessels
- Jet Fighters
- Helicopters
- Missiles
- Tanks & Infantry Fighting Vehicles

Before starting use

Heating performance
The heating performance values (kW) described in catalog are the values obtained by operating at an outdoor temperature of 7℃ and indoor temperature of 20℃ as set forth in the ISO Standards. As the heating performance decreases as the outdoor temperature drops, if the outdoor temperature is too low and the heating performance is insufficient, use other heating appliances as well.

Indication of sound values
The sound values are the values (A scale) measured in a chamber such as an anechoic chamber following the ISO Standards. In the actual installation state, the value is normally larger than the values given in the catalog due to the effect of surrounding noise and echo. Take this into consideration when installing.

Use in oil atmosphere
Avoid installing this unit in as atmosphere where oil scatters or builds up, such as in a kitchen or machine factory.
If the oil adheres to the heat exchanger, the heat exchanging performance will drop, mist may be generated, and the synthetic resin parts may deform and break.

Use in acidic or alkaline atmosphere
If this unit is used in acidic atmosphere such as hot spring areas having high level of sulfuric gases or in alkaline atmosphere including ammonia or calcium chloride, places where the exhaust of the heat exchanger is sucked in, or at coastal areas where the unit is subject to salt breezes, the outer plate or heat exchanger, etc., will corrode. Please ask a dealer or specialist when you use an air conditioner in places differing from a general atmosphere.

Use in places with high ceilings
If the ceiling is high, install a circulator to improve the heat and air flow distribution when heating.

Refrigerant leakage
The refrigerant (R410A) used for Air conditioner is non-toxic and inflammable in its original state.
However, in consideration of a state where the refrigerant leaks into the room, measures against refrigerant leaks must be taken in small rooms where the tolerable level could be exceeded. Take measures by installing ventilation devices, etc.

Use in snowy areas
Take the following measures when installing the outdoor unit in snowy areas.

·Snow prevention
Install a snow-prevention hood so that the snow does not obstruct the air intake port or enter and freeze in the outdoor unit.

·Snow piling
In areas with heavy snow fall, the piled snow could block the air intake port. In this case, a frame that is 50cm or higher than the estimated snow fall must be installed underneath the outdoor unit.

Automatic defrosting device
If the temperature is low, and the humidity is high, frost will stick to the heat exchanger of the outdoor unit. If use is continued, the heating performance will drop.
The "Automatic defrosting device" will function to remove this frost.
After heating for approx, three to ten minutes, it will stop, and the frost will be removed. After defrosting, hot air will be blown again.

Servicing the air-conditioner
After the air-conditioner is used for several seasons, dirt will build up in the air-conditioner causing the performance to drop. In addition to regular servicing, we recommend the maintenance contract (charged for) by a specialist.

⚠ Safety Precautions

Air-conditioner usage target
The air-conditioner described in this catalog is a dedicated cooling/heating device for human use.
Do not use it for special applications such as the storage of foodstuffs, animals or plants, precision devices or valuable art, etc.
This could cause the quality of the items to drop, etc.
Do not use this for cooling vehicles or ships. Water leakage or current leaks could occur.

Before use
Always read the "User's Manual" thoroughly before starting use.

Installation
Always commission the installation to a dealer or specialist. Improper installation will lead to water leakage, electric shocks and fires.
Make sure that the outdoor unit is stable in installation. Fix the unit to stable base.

Usage place
Do not install in places where combustible gas could leak or where there are sparks.
Installation in a place where combustible gas could be generated, flow or accumulate, or places containing carbon fibers could lead to fires.

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108-8215, Japan
www.mhi.co.jp

Our factories are ISO9001 and ISO14001 certified.

Certified ISO 9001

BIWAJIMA PLANT
Mitsubishi Heavy Industries, Ltd.
Air-conditioning & Refrigeration Systems Headquarters

MITSUBISHI HEAVY INDUSTRIES-MAHAJAK AIR CONDITIONERS CO., LTD.

Mitsubishi Heavy Industries-Haier (Quingdao) Air-conditioners Co.,Ltd.

Certified ISO 14001

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Because of our policy of continuous improvement, we reserve right to make changes in all specifications without notice.
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